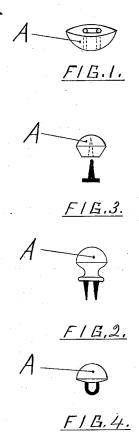
(No Model.)

G. W. PRENTICE. BUTTON.

No. 306,101.

Patented Oct. 7, 1884.



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UNITED STATES PATENT OFFICE.

GEORGE W. PRENTICE, OF PROVIDENCE, RHODE ISLAND.

BUTTON.

SPECIFICATION forming part of Letters Patent No. 306,101, dated October 7, 1884.

Application filed February 4, 1884. (No model.)

To all whom it may concern:

Be it known that I, GEORGE W. PRENTICE, a citizen of the United States, residing at Providence, in the county of Providence and State of Rhode Island, have invented certain new and useful Improvements in Buttons; and I do declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which 10 it appertains to make and use the same, reference being had to the accompanying drawings, and to the letters and figures of reference marked thereon, which form a part of this specification.

My present invention relates to a new and useful improvement in the art of the manufacture of buttons or button-heads; and it consists, essentially, of the material of which they

are designed to be made.

Heretofore it has been the custom to form the buttons, especially those that are molded from plastic material, of leather, paper, or other kindred substances of such a nature as render them objectionable for various reasons, 25 which is the object of my present invention to

To this end my invention consists of the employment of wood pulp pressed into required form, and adapted for use as will be

30 hereinafter more clearly described.

To illustrate my invention I refer to the drawings, in which Figure 1 represents a button such as is commonly sewed on garments with thread; Fig. 2, a button - head formed 35 upon a staple-fastening; Fig. 3, a buttonhead adapted to be attached to fabric by means of a tack or screw fastenings, and Fig. 4 represents a common eye-shank shoe-button.

I have shown these several views of different forms of buttons to illustrate my invention, which is to adapt it to any desired form of button-head, irrespective of the fastening device employed, and for which devices I make 45 no claim in the present instance otherwise

than in combination.

To this end my invention consists of a button, A, composed of a macerated wood fiber, or, as is more specially called, "wood pulp," pressed or molded into any required form under a heavy pressure by the employment of dies specially designed for that purpose.

During the process of manufacture the buttons are embossed or shaped into any desired design in imitation of the configuration of the 55 material it is designed to be used on; also, the pulp is susceptible of being colored in any desired shade to match a fabric by means of aniline dyes or other suitable coloring-matter, and when completed the color will not 60 wear off or turn, as is the case of other surface-colored buttons.

As before stated, the button can be used with any desired form of fastening, as it is only necessary to introduce such fastenings 65 into the wood pulp previous to its being pressed into form to strongly attach them to the head or button, which is particularly desirable in an eye-shank button, as shown in Fig. 4, rendering it impossible to pull the eye out unless 70 the head of the button is destroyed. In forming a button shown in Fig. 1 having holes for sewing to garments, it is peculiarly adapted, the holes being formed during the pressure incidental to the manufacture, rendering the 75 corners smooth and not liable to cut or chafe the thread used in attachment; also, as before stated, the button can be made to match the color and configuration of the fabric on which it is used. The wood pulp also makes a serv- 80 iceable button for garments that are exposed to the atmosphere, as when properly varnished they are rendered impervious to moisture, and the form and color are retained, notwithstanding the friction occasioned by such 85 contact or by use and wear, all of which are important features in the employment of wood pulp.

Having described my invention, what I

1. A button composed entirely of wood pulp molded or pressed into form, and provided with suitable attaching devices, substantially as set forth.

2. A button composed of wood pulp, pro- 95 vided with suitable attaching devices and thoroughly permeated with coloring-matter, substantially as described.

In testimony whereof I affix my signature in the presence of two witnesses.

GEORGE W. PRENTICE.

Witnesses: CHARLES GREENE, Franklin A. Smith, Jr.