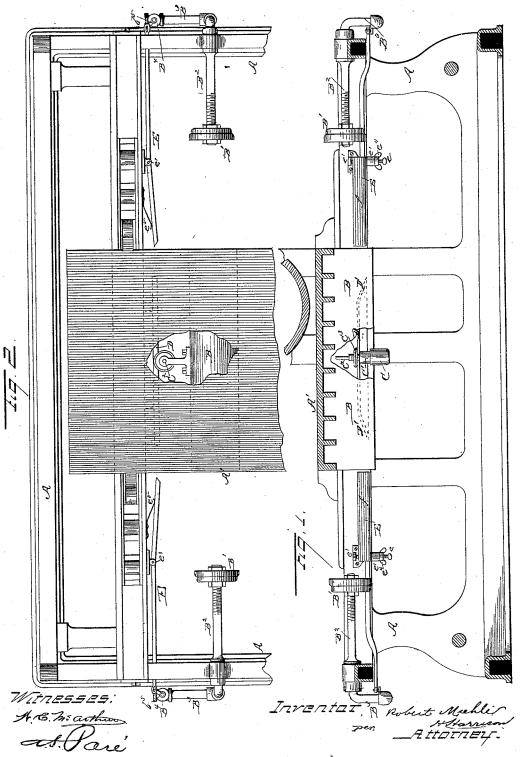
## R. MIEHLE.

#### AIR CUSHION FOR PRINTING PRESSES.

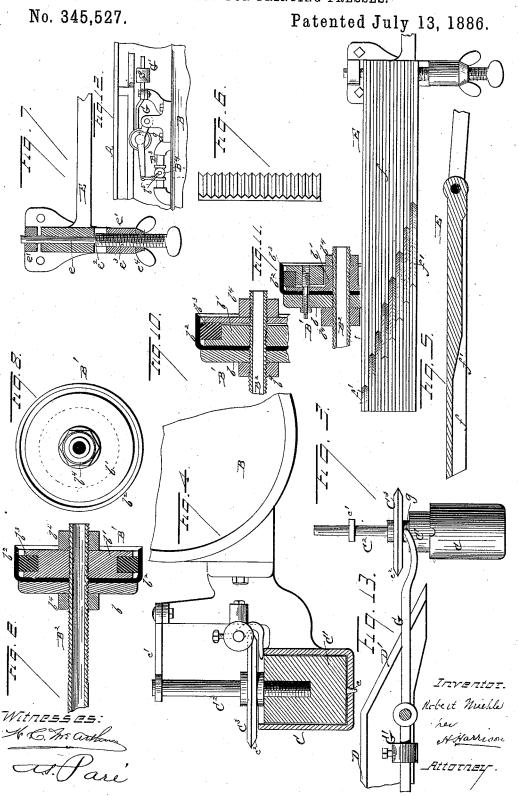
No. 345,527.

Patented July 13, 1886.



## R. MIEHLE.

# AIR CUSHION FOR PRINTING PRESSES.



# UNITED STATES PATENT OFFICE.

ROBERT MIEHLE, OF CHICAGO, ILLINOIS.

#### AIR-CUSHION FOR PRINTING-PRESSES.

SPECIFICATION forming part of Letters Patent No. 345,527, dated July 13, 1886.

Application filed December 23, 1884. Serial No. 151,064. (No model.)

To all whom it may concern:

Be it known that I, ROBERT MIEHLE, a citizen of the United States, residing at Chicago, in the county of Cook and State of Illinois, have invented certain new and useful Improvements in Air-Cushions for Printing-Presses, of which the following is a specification, to wit:

This invention relates to air-cushions for printing-presses; and it consists in the pecuto liar construction and arrangement of the same, substantially as will hereinafter be more fully set forth and claimed.

In order to enable others skilled in the art to which my invention appertains to avail themselves of its benefits, I will now proceed to describe its construction and operation, referring to the accompanying drawings, in which—

Figure 1 is a longitudinal section of a press fitted with my improvements. Fig. 2 is a plan view of the same. Fig. 3 is an enlarged side elevation of devices for regulating the amount of air used for cushioning on one end of the press. Fig. 4 is an end view of one end of the cushioning-cylinder and the regulating disk carried by it, and also a section of the cylinder C. Fig. 5 is a horizontal section of the grooved valve-operating lever. Fig. 6 is a face view of a portion of the same, Fig. 7, a sectional view of the pivot of this lever. Figs. 8 and 9 are views of the air-piston, and Fig. 10 is a sectional view of a modification of the same. Fig. 11 is another form of the same, and Fig. 12 is a modification of the means of operating the valves. Fig. 13 is a view of the longitudinal shelf, regulating disk, and cylinder C.

A represents the main frame of a printingpress, and A' the reciprocating bed, which is
moved back and forth by the usual mechanism, too well known to need description here,
as it has no bearing upon the present invention. Upon the underside of the bed is formed
or secured the air-cylinder B, which is, as
usual, a cylinder open at each end, and having a division in the center, which forms it
into really two cylinders working in opposite directions as the bed is moved. The pistons B' are adjustably secured upon a hollow arm, B<sup>2</sup>, projecting in from the main frame
in a line with the cylinders. Each piston consists of two disks. h h' between which is

clamped a leather disk,  $b^2$ , the edge of which is pressed back over the larger metal disk, b', to form a wearing-surface for the piston-head. This larger disk, b', is formed with a circumferential groove, in which is placed a ring of rubber,  $b^3$ , which presses outward against the flanged edge of the leather, as fully shown in Fig. 9, and forms an air-tight joint when the piston enters the cylinder. When the leather 6c surface has become worn, it is readily thrown out against the cylinder by removing the ring of rubber and placing a strip of paper or other material behind it. The outer surface of the hollow arm  $B^2$  is screw-threaded, and the piston-head is therefore adjusted upon it to suit the service desired, and a lock-nut,  $b^4$ , is placed upon the arm upon each side of the piston-head, to secure it firmly when properly adjusted.

To the rear end of each hollow arm  $B^2$  is secured an air-escape pipe,  $B^3$ , upon the end of which is a valve,  $B^4$ , of any suitable kind, having an operating-arm,  $b^5$ , attached to its plug, for a purpose presently seen.

Upon the under side of the reciprocating bed is secured a small vertical cylinder, C, having its upper end entirely open, and a small hole, c, formed through its lower end, to permit the passage of air to and from the 80 cylinder, as in Fig. 4. Within this cylinder C is fitted a head, C', into which is screwed a rod, C<sup>2</sup>, moving in a guide-arm, c', of the frame at its upper end and carrying a circular disk, C<sup>3</sup>, which is preferably formed with a 85 V-shaped edge, c<sup>2</sup>, as shown. This disk rises and falls with the rod and piston, and the rod is adjusted in and out of the piston by means of its screw-thread to lift and lower the disk with relation to the piston, as will be hereinafter explained.

Upon the main frame of the press is secured a longitudinal shelf or track, D, having an incline, D', at each end, and in the travel of the bed the disk runs up the incline, is held elevated during its passage over the straight portion of the track, and is allowed to fall at the end.

tons B' are adjustably secured upon a hollow arm, B<sup>2</sup>, projecting in from the main frame scription of press that the air should be consists of two disks, b b', between which is properly cushion the bed, and, as the proper

amount varies with the speed of the press, it is evident that the valve in the escape-pipe must be closed earlier or later in the stroke, according to the speed. This I do as follows: To the operating-arms  $b^5$  of the valves are attached the slotted ends of the levers E, which extend inward toward the center of the press. These levers are pivoted upon the press-frame by means of a pivot, e, passing through the 10 lugs e'. This pivot is formed with a shoulder,  $e^2$ , upon which the lever rests, and below this it is provided with a screw-thread, e3, which screws into the lower lug, and by means of which the lever is raised or lowered in adjust-15 ing it. A jamb-nut,  $e^4$ , is placed on the pivot to prevent it working loose, as fully shown in Figs. 3 and 7. The rear end of each lever is broadened out, and its face is formed with a series of longitudinal grooves, f, each of which 20 is formed with an incline or cam, f'. It will be seen by reference to Figs. 3, 5, and 6 that these grooves are made V shaped to fit and receive the edge of the disk C3, and that each successive groove of the series has its 25 incline located nearer to the fulcrum of the lever. The purpose of this will be presently explained. By reference to the drawings, it will be seen that when the press is running and its bed reciprocating in the 30 usual manner the disk C3 runs up on the track D and lifts with it the piston or plunger in the small cylinder C. As this plunger rises and is drawn into the cylinder through the hole in its lower end, it will be evident that when 35 removed from the track the disk and plunger can only fall as fast as their weight can force out the air in the cylinder C beneath them. It will be evident that in traversing the space between the point of leaving the track D and to the end of the grooved lever E the disk will fall more or less, according to the speed of the press. Thus, if running fast, the disk will only fall a short distance, and when reaching the lever its edge enters one of the upper 45 grooves, and further fall is thus arrested. In passing along said groove the lever is not moved until the inclined portion f' of this groove is reached, and in passing this the disk forces back this end of the lever, which rocks 50 upon its pivot, and its other end closes the escape valve. This stops the escape of air from the cylinder, and that which remains forms a cushion, which is compressed, and not only serves to stop the motion of the bed with-55 out jar or strain upon the machine, but also serves by its expansive force to aid in starting the bed again upon its reverse motion. When running at a lower speed, the disk drops to a lower point and enters one of the lower 60 grooves, f, and, as the incline f' is in this groove situated much nearer the fulcrum of the lever, it is evident that the cutting off of the escape of air will occur at a later point in the stroke, and only enough be retained to 65 form a proper cushion at this speed. This renders the amount of "cushion" given the bed

relation to the speed and without any attention on the part of the operator. The grooved lever is supported upon its shouldered screw- 70 pivot in such manner that it may be readily adjusted up or down to change its relationship with the cam-track, and thereby compensate for any leakage in one of the cylinders or their pistons or valves and keep the cushioning of 75 the two ends balanced. When the edge of the disk passes down the inclined part f' of a groove on its backward stroke, the lever is at once thrown forward by a spring,  $e^5$ , behind it and opens the valve for the admission of air 80 to the cylinder. This admits the air at the precise point at which its expulsion was cut off and at which its expansion ceases, and thus prevents the possible formation of a partial vacuum in the cylinder, to form a drag upon 85 the action of the machine.

While the device just described will form an effective automatic means of cushioning the bed, should there not be any considerable difference in the weight of the forms in use, yet 90 when these vary to a considerable extent some further adjustment is necessary to meet additional weight, and I therefore pivot upon the bed near the small cylinder C an arm, G, the rear end of which is provided with an adjust- 95 able weight, G', and its forward end formed with a finger, g, which extends beneath the disk C<sup>3</sup>, between it and the plunger C', as in Fig. 3. When the weight of the form on the press-bed requires it, the weight G' is adjusted foc outward on its arm, and, as its leverage is to be overcome, the plunger and disk will of course fall slower than before, and the escape of air be cut off at an earlier point relatively to the speed. The same result might be ob- 105 tained by forcing the air out of the small cylinder C through a stop cock, instead of the hole shown; but this I do not regard as so good as the device just described, as the oil used to lubricate the plunger will find its way 110 into the stop-cock and clog its action unless constantly watched. This device is readily applied to any air-cushion press, and though here shown as applied to a press having its cylinders upon the bed and the air-pistons 115 on the main frame, it can be used equally well upon one in which this arrangement is reversed, the escape pipes in that case being connected to the cylinders, instead of to the pistons. The action is of course the same: 120 or both the cylinders and pistons may be on the main frame.

serves by its expansive force to aid in starting the bed again upon its reverse motion. When running at a lower speed, the disk drops to a lower point and enters one of the lower grooves, f, and, as the incline f' is in this groove situated much nearer the fulcrum of the lever, it is evident that the cutting off of the escape of air will occur at a later point in the stroke, and only enough be retained to form a proper cushion at this speed. This renders the amount of "cushion" given the bed entirely automatic and at all times in strict.

345,527

i, which screws upon the hollow arm, and is | presses, the combination, with the stop cocks secured by a lock-nut, as already described. | Around this hub is a metal disk, i', secured to the main body of the head by a series of set-5 screws or clamping screws,  $i^2$ , and having its periphery on its inner side formed with an annular recess for the reception of the rubber ring  $b^3$ . It will be seen that as the disk i' is drawn up by its clamping-screws the rubber, :o being compressed laterally, must expand radially, and all wear is thus compensated for and a fine adjustment obtained that always keeps the piston air-tight in the cylinder.

It will be evident the small air-cylinder may 15 be used without the weighted arm for control. ling the point of cutting off the air, and this arm may also be used to operate the sliding disk without the air-cylinder, and the sliding disk alone without the air-cylinder or 20 weighted arm; but while these devices will give good results independently, the best and most perfect action is obtained by using them together. The rear end of the grooved lever may be cut off on an incline, also to give the 25 disk more room to drop before engaging.

In Fig. 12 is shown a modification of the device, in which the air cylinders on the pressbed are connected by a pipe having a valve, so that the air forced out of one cylinder passes 30 into the other. The disk is in this case carried upon a hinged arm, which is connected to the valve, and is opened and closed by the lateral movement of the disk-arm, while the vertical play of the disk supported or regu-35 lated by the weighted arm governs the time of opening and closing the valve, as before de-

When this device is used, the grooved rocklevers are replaced by a grooved plate of simi-40 lar form secured upon the main frame.

To prevent too much friction upon the track as the disk is lifted by it, the finger of the weighted lever may be provided with a small roller, as will be understood at once. It will 45 be seen that as the speed of the bed decreases the disk drops lower before engaging the grooved lever, and, as this lever is not of great width, when the speed reaches so low as to need no cushion, time is given for the disk to 5c fall its full-stroke, and thus is below and does not engage the lever at all. This enables the machine to be perfectly automatic in this regard.

Having thus fully described my invention, what I claim as new, and desire to secure by Letters Patent, is-

1. In an air-cushion for printing-presses, the combination, with the reciprocating bed, the cylinder, air-pistons, and air-escape pipes 60 provided with stop cocks, of the rocking operating-levers connected to said stop-cocks, a gravitating contact device upon the press bed, and a cam-track upon the main frame for lifting it, whereby the stop-cocks are closed at 65 different times, according to the speed of the press, substantially as shown and described.

for controlling the ingress and egress of air to the cylinders, and the operating-levers con- 70 nected thereto, and having their rear ends formed with a series of grooves having a short inclined portion, each of which is successively nearer the fulcrum of the lever, of a small vertical air-cylinder carried by the bed, a gravi- 75 tating plunger therein carrying a revolving disk, and a track upon the main frame having inclined ends, substantially as and for the purpose set forth.

3. In an air cushioning device for printing- 80 presses, the combination, with a disk carried upon a gravitating plunger working in an aircylinder on the press bed, of a valve-operating lever formed with a series of variously-inclined grooves for engagement with the disk, 85 and means, substantially as described, for adjusting this lever with relation to the gravitating disk, substantially as and for the pur-

pose set forth.

4. In an air-cushioning device for printing- 90 presses, a small vertical cylinder upon the bed, provided with a plunger working therein, and having an opening for the passage of air to and from the cylinder beneath the plunger, in combination with a stem or rod screwed 95 into the plunger, and provided with a disk for operating the valve mechanism, whereby the disk and plunger are relatively adjustable, substantially as and for the purpose set forth.

5. In an air-cushioning device for printingpresses, the combination, with a gravitating plunger and disk, working in a cylinder on the press bed, of an arm pivoted on the bed and having its forward end engaged with the 105 sliding disk and plunger, and its rear end provided with an adjustable weight, whereby the fall of the plunger is adjusted relatively to the weight upon the bed, substantially as and for purpose set forth.

6. In a device for cushioning the beds of printing presses, the combination, with the valves for regulating the supply of air to and from the cylinders, of valve-operating levers formed with a series of inclines of successive 115 length and successively nearer the fulcrumpoints, supporting-pivots formed with shoulders for supporting the levers, and screwthreads for adjusting them in their brackets, and a gravitating device carried on the bed 120 for engaging the levers, substantially as and

for the purpose set forth. 7. In an air-cushioning device for printingpresses, the combination, with the main frame A, provided with the track D, having inclines 125 D', the adjustable pistons B', hollow arms B2, escape-pipes B<sup>3</sup>, and valves B<sup>4</sup>, of the pressbed A', air-cylinders B, the small air-cylinder C, its plunger C', and disk C<sup>3</sup>, and the grooved levers E, connected to the valves, all 130 constructed and arranged to operate substantially as and for the purpose set forth.

8. In an air-cushion for printing-presses, 2. In an air-cushioning device for printing- | the combination, with the air-cylinders, pis-

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tons, and valves, and a gravitating disk carried upon the bed, of levers provided with a series of grooves having short inclines, each of which is successively nearer the end of the stroke of the gravitating disk, substantially as and for the purpose set forth.

9. In an air-cushion for printing-presses, the combination, with the valves for controlling the ingress and egress of air to the cushioning-cylinders, and the operating levers connected thereto, of a gravitating contact device

upon the reciprocating bed, engaging and operating the levers when the speed requires it, and passing freely by them at other times, substantially as and for the purpose shown and 15 described.

In testimony whereof I affix my signature in presence of two witnesses.

ROBERT MIEHLE.

Witnesses:

W. C. McArthur, Chas. Kressmann.