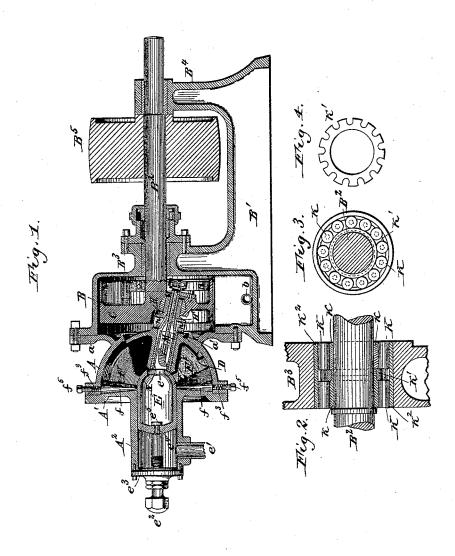
No. 457,926.

Patented Aug. 18, 1891.



Theo. L. Popp.
Omil Neuhast.

Elmer S. Smith

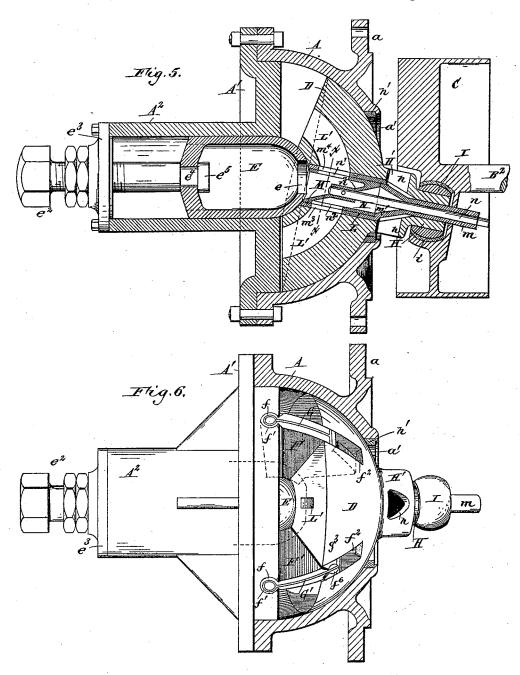
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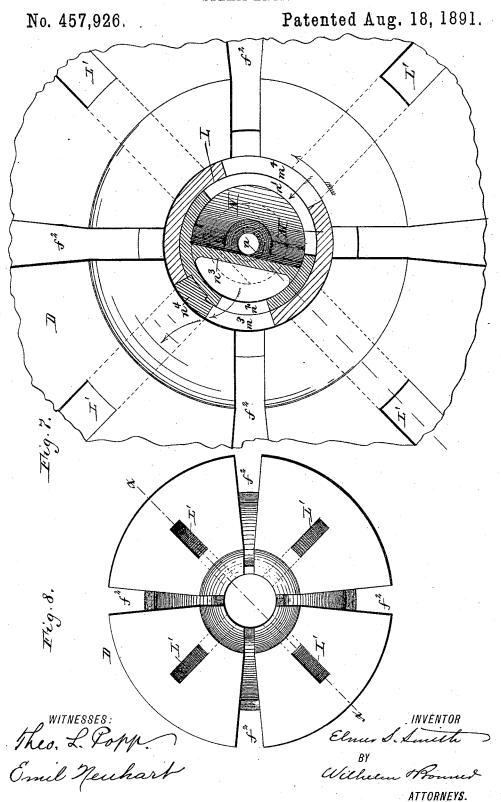
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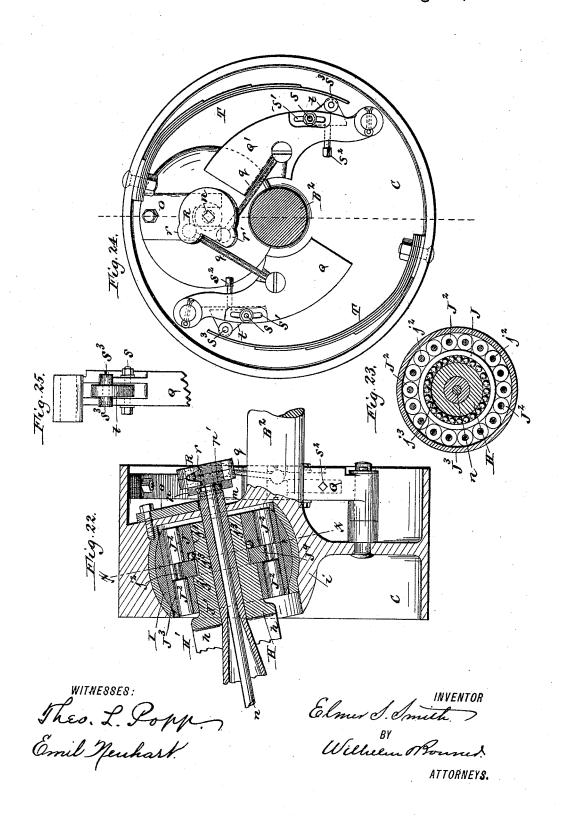
E. S. SMITH. STEAM ENGINE.



STEAM ENGINE. No. 457,926. Patented Aug. 18, 1891. Fig. 19. Flig. 18. Tig. 9. Fig. 21. Elmes S. Smith >
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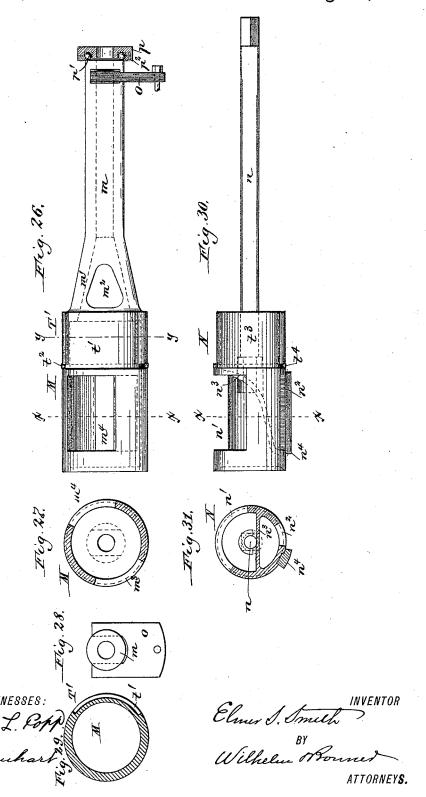
No. 457,926.

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Patented Aug. 18, 1891.



United States Patent Office.

ELMER S. SMITH, OF NEW YORK, ASSIGNOR TO THE AMERICAN ENGINE COMPANY, OF BUFFALO, NEW YORK.

STEAM-ENGINE.

SPECIFICATION forming part of Letters Patent No. 457,926, dated August 18, 1891. Application filed March 2, 1891. Serial No. 383,400. (No model.)

To all whom it may concern:

Be it known that I, ELMER S. SMITH, a citizen of the United States, residing at New York, in the county and State of New York, have invented a new and useful Improvement in Steam-Engines, of which the following is a specification.

This invention relates to an engine which is provided with a disk or piston having a 10 wabbling motion, partly oscillating and partly rotative, and which is arranged in a case or chamber having the form of a spherical segment. An engine of this character is described in Letters Patent No. 366,894, granted 15 to me July 19, 1887.

The object of the present invention is to improve the engine of that patent in various respects, so as to render the engine more efficient, to facilitate the adjustment of the 20 parts, reduce friction, and to render the au-

tomatic governor very sensitive.

My improved engine can be actuated by steam, compressed air, water, or any other fluid or liquid under pressure. For the pur-25 pose of simplifying this description I will de-

scribe it as a steam-engine.

In the accompanying drawings, consisting of six sheets, Figure 1 is a longitudinal sectional elevation of my improved engine. Fig. 30 2 is a longitudinal section of the main bearing on an enlarged scale. Fig. 3 is a side elevation of the bearing. Fig. 4 is a side elevation of the notched ring which carries the rollers of the main bearing. Fig. 5 is a lon-35 gitudinal sectional elevation of the case and piston through the ports of the piston and valves, the plane of section being in line xx, Fig. 8. Fig. 6 is a top plan view of the case and piston partly in section, the view being 40 taken at right angles to the line x x, Fig. 8. Fig. 7 is a fragmentary face view of the piston on an enlarged scale, showing a cross-section of the valves in line x x, Fig. 5. Fig. 8 is a face view of the piston. Fig. 9 is a lon-45 gitudinal sectional elevation of the lower portion of the case and piston. Fig. 10 is a bottom view of the lower jointed division-plate, with the adjoining portions of the piston in section. Fig. 11 is a perspective view of the 30 main portion of the jointed division-plate.

the jointed division-plate. Fig. 13 is a side elevation of the packing-strip of the jointed plate. Fig. 14 is a bottom view thereof. Fig. 15 is a bottom view of the detachable head of 55 the packing-ring. Fig. 16 is an edge view thereof. Fig. 17 is a longitudinal section of the rigid division-plate. Fig. 18 is a top view thereof, showing the adjoining part of the case in plan view and the adjoining part of 60 the piston in section. Fig. 19 is an end view of the rigid plate. Fig. 20 is a top plan view of the packing-strip of the rigid division-plate. Fig. 21 is an end view of the hollow followerpin. Fig. 22 is a longitudinal sectional eleva- 65 tion of the crank-disk and connecting parts. Fig. 23 is a cross-section of the roller-bearing of the wrist-pin in line x x, Fig. 22. Fig. 24 is a rear elevation of the crank-disk and the governor mechanism attached thereto. Fig. 70 25 is an edge view of one of the governorweights. Fig. 26 is a side elevation of the main valve with the roller-bearing of the cut-off valve in section. Fig. 27 is a crosssection in line x x, Fig. 26. Fig. 28 is an end 75 view of the carrier by which the main valve is rotated. Fig. 29 is a cross-section in line y y, Fig. 26. Fig. 30 is a side elevation of the cut-off valve. Fig. 31 is a cross-section in line x x, Fig. 30.

Like letters of reference refer to like parts

in the several figures.

A represents the case in which the piston works and which has the form of a spherical

A' represents the head which is secured to the large end of the case and is provided with a cylindrical extension A2, which is arranged axially with reference to the case.

a represents an annular flange which sur- 90 rounds the central opening a', formed in the crown of the spherical case, and by which the latter is secured to the steam-chest B, which receives steam through the supply-pipe b. The steam-chest is preferably cast integral 95 with the engine-frame B', which supports the engine-shaft B2 by means of a main bearing B³, adjoining the steam-chest, and an end bearing B⁴. The pulley B⁵, or other device by which power is transmitted from the en- 100 main portion of the jointed division-plate. gine-shaft, is preferably secured to the latter Fig. 12 is a perspective view of the wing of between the bearings. The engine-shaft is

arranged axially in line with the case A, and carries within the steam-chest a crank-disk C, which may be cast integral with the en-

gine-shaft of steel.

D represents the piston having the form of a spherical segment and fitting with its spherical back in the spherical case, while its face is made convex, so that as the piston is arranged obliquely in the case the piston fills to the case only partially and leaves a steamspace between the receding portion of its face and the head A' of the case.

E represents a follower-pin or knuckle, which is arranged in the cylindrical exten-15 sion A2 of the head A', and projects with its semi-spherical inner end into the case, where it seats itself in a correspondingly-shaped recess or depression in the face of the piston. This pin is made hollow and has at its apex 20 an opening e, through which the exhauststeam enters the cavity of the pin, from which it escapes through the open outer end of the pin into the extension A2, which latter is provided with an exhaust-pipe e'. The pin is 25 adjusted longitudinally to take up wear by an adjusting-screw e^2 , which passes through a threaded opening in the head e^3 at the outer end of the extension A2. This adjusting-screw is connected with the follower-pin 30 by a reduced neck e4 and head e5, Figs. 1 and 5.

In order to simplify the connection of the adjusting-screw to the follower-pin, the hub at the outer end of the latter is provided with 35 a notch e6, Fig. 21, which receives the reduced neck, while the head e5 bears against the inner side of the hub and the shoulder of the screw against the outer side of the hub. This connection permits the follower-pin to swivel 40 on the adjusting-screw and enables the pin to change its position in the easing by a rotative

motion, thereby equalizing the wear.

F and F' represent the division-plates or abutments, which are attached to the head A' 45 of the case and project across the steam-space into pockets formed in the piston. Two or more of these division-plates are employed, four being shown in the drawings. When four of these plates are employed, two of 50 them, arranged diametrically opposite each other, are preferably rigid plates which have a pivoted or rocking connection only with the head A' of the case, while the other plates consist each of two parts, which are con-55 nected by a flexible joint or radial pivot, whereby the plates are better enabled to follow the wabbling motion of the piston and binding is prevented.

In the drawings, F represents a solid or 60 rigid plate, which is arranged in the upper part of the case, as represented in Fig. 1, and F' represents the jointed plates, which are arranged in the lower part of the case and at the sides thereof, so that one rigid

65 plate and three jointed plates are represented, which arrangement is, however, less preferable than that in which two rigid plates and

two jointed plates are used. The rigid plate holds the piston in position and prevents it from turning so far as to cramp the jointed 70 plates, while the latter by their flexibility adapt themselves to the position which the piston is compelled to assume by the solid plate.

Each of the plates F and F' is connected 75 with the head A' by a tapering knuckle f, which enters a similarly-shaped seat f' in the inner face of the head. This knuckle has the form of a steep truncated cone, the apex of which is located in the center of the case. 80 The knuckle is formed on the front end of the plate, and the seat in the head opens rearwardly to allow the plate to project into the steam-space and piston. The sides of the plate are inclined at the same angle as the 85 knuckle, and the sides of the pocket f^2 in the piston are similarly inclined, as represented in Figs. 7 and 8, so that wear can be taken up by adjusting the plates inwardly. Each of the plates is pressed toward the center of the 90 case and against the follower-pin by a spring f^3 , which bears against the outer or circumferential end of the knuckle and is seated in a socket f^4 in the case, in which its tension is adjusted by a screw f^5 , Fig. 9. The solid 95 plate F fits snugly with its sides against the sides of the pocket of the piston, Fig. 18, except that the rear portion of the socket is slightly enlarged to reduce the area of the contact-surfaces and the resulting friction.

G, Figs. 17 to 20, represents a curved packing-strip, applied to the outer circumferential end of the solid plate and seated in a depression which is formed in the plate and has the form of the strip. The latter is provided near its 105 front end with a ring-shaped enlargement g, which exposes the end of the knuckle and permits the spring f^3 to bear against the knuckle within said ring. The packing-strip is provided at its opposite end with a cross- 110 bar g', which extends from one side of the plate to the other. This strip is pressed outwardly and against the spherical inner surface of the casing by the steam-pressure and prevents leakage past the circumferential 115 edge of the plate. Springs g^2 are preferably arranged in the plate to bear against the under side of the strip and assist in pressing it outwardly.

The jointed plates F' consist each of a main 120 portion F2, attached by the tapering knuckle f to the head A', and a wing F3, which is seated in the pocket of the piston and connected with the main portion by a conical knuckle f^6 , formed on the main portion and 125 entering a conical socket f^{7} in the wing. (See Figs. 9 and 10.) This permits the wing of the plate to stand at a greater or less angle to the main portion and enables the plate to adjust itself to the position of the pocket of 130 the piston without binding. The sides of the wing fit snugly against the sides of the pocket; but the sides of the main portion are contracted toward the knuckle f to afford the

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main portion some play in the pocket. Each | jointed plate is provided with a packing-strip G', which extends over the circumferential bearing-face of the main portion and is pro-5 vided with a detached cross-bar g^3 , which is seated in the wing and takes part in the oscillatory movements thereof on the knuckle f^6 of the main portion.

H, Figs. 1, 5, 22, and 23, represents the wrist-10 pin, which is arranged centrally on the spherical back of the piston and which projects into the steam-chest and enters a socket arranged eccentrically in the crank-disk, so as to ro-

tate with the latter.

H' is a collar arranged between the wristpin and the piston and provided with a suitable number of steam-inlet openings h. The circular opening in the crown of the spherical case is large enough to permit of the rotation 20 of the wrist-pin and collar and is provided with a packing-ring h', which is seated in a recess in the opening and bears against the spherical back of the piston, Figs. 5 and 6. The wrist-pin is surrounded by a sleeve I, 25 having an external spherical face, and the socket on the crank-disk is provided with a bearing i, Fig. 5, for the spherical sleeve by placing the latter in the socket and pouring Babbittor other soft metal around the same. 30 This spherical connection permits the wristpin and crank-disk to adjust themselves to any imperfections of workmanship or inaccuracies in the arrangement of the parts.

The friction of the wrist-pin in its socket 35 can be materially reduced by using the rollerbearing represented in Figs. 22 and 23. In this construction the end of the wrist-pin is reduced, as shown at j, and surrounded by a ring or collar J, which is secured to it. A thinner collar J' is secured to the larger portion j' of the wrist-pin, both collars being of the same external diameter. Rollers J² are arranged between the outer faces of the collars and the inner face of a ring J3, which is 45 pressed into the spherical collar I. These rollers are provided with reduced middle portions j^2 and are held apart by a notched carrying-ring J4, which is arranged between the collars J and J' and receives the reduced 50 necks of the rollers in its notches. The centrifugal force generated by the rotation of the wrist-pin tends to throw the rollers toward the crank-disk, and in order to reduce the friction occasioned by this pressure a row 55 of balls j^3 is arranged in an annular recess formed in the side of the rear collar J adjacent to the notched carrying-ring, so that the latter bears against these balls. The form of this notched ring is shown in Fig. 4. This 60 roller-bearing does not only reduce the friction by interposing rollers between the contact-surfaces, but it also reduces the friction by reducing the one-sided pressure against the wrist-pin bearing, which is much larger 65 in a wrist-pin with a plain bearing, such as

represented in Fig. 1, because in such a bear-

one side of the bearing, leaving a clearance on the other side of the pin, into which the steam enters, which supplements by its press- 70 ure the one-sided pressure already applied to the bearing by the piston. In the rollerbearing the pin is practically exposed to the steam-pressure all around its circumference, so that the steam-pressure on the wrist-pin is 75 practically balanced. For the same reason it is desirable in many cases to employ a roller-bearing for the main bearing of the engine-shaft which is adjacent to the steamchest and exposed to steam-pressure by leak- 80 age along the journal. Such a roller-bearing is represented in Figs. 2, 3, and 4, in which K represents the rollers, k k the wear-rings applied to the shaft, k' the notched ring carrying the rollers, and k^2 the wear-ring secured 85 to the bearing and surrounding the rollers.

L represents the cylindrical seat for the main valve, arranged axially in the piston, and L' are the curved steam-ports of the piston, extending from the sides of said seat to 90 the face of the piston and arranged between the pockets of the division-plates, as repre-

sented in Figs, 5, 6, 7, and 8.

M represents the cylindrical main valve, open toward the exhaust end of the engine 95 and provided at its opposite end with a hollow stem m, which connects with the cylinder by a flaring hollow neck m'. The latter is provided with openings m^2 , through which the steam enters from the hollow collar H', 100 the cavity of which surrounds the neck m' and receives the steam through the openings h.

 m^3 represents the steam-induction port, and m4 the exhaust-port formed in the cylinder of 105 the main valve on opposite sides thereof.

In Figs. 5, 7, 30, and 31, N represents the cylindrical cut-off valve, which is arranged within the main valve and provided with a stem n, which extends through the hollow 110 stem of the main valve. The cut-off valve N is provided on one side with an exhaust-port n', which is adjacent to and somewhat longer circumferentially than the exhaust-port m^4 of the main valve, and on the opposite side with 115 a steam-inlet port n^2 , which is adjacent to and somewhat shorter circumferentially than the steam inlet port m^3 of the main valve. The inlet and exhaust ports of the valves are separated by a diagonal diaphragm n^3 , which is 120 formed in the cut-off valve and which places the exhaust-ports in communication with the exhaust end of the main valve and the steamports in communication with the hollow neck.

 n^4 is a rib arranged along the rear or trail- 125 ing edge of the steam-inlet port n2 of the cutoff valve and projecting outwardly into the steam-inlet port m^3 of the main valve, with which latter the cylindrical face of this rib is flush. The front edge of this rib performs 13c the function of cutting off the steam. The steam-port is fully open, as represented in Fig. 7, when the rib rests against the rear ing the pin is pressed by the piston against edge of the steam-port of the main valve, and

is closed to a greater or less extent by shifting the position of the internal or cut-off valve, so as to cause the front edge of the rib n^4 to approach the front edge of the steam-5 port m^3 of the main valve. This rib is secured to the cut-off valve by screws or other suitable fastenings. The main valve is rotated by a bifurcated carrier O, which is secured to the rear side of the crank-disk, as ro represented in Fig. 22, and rotates therewith. Both valve-stems project through the crankdisk, and the outer or hollow stem has its sides flattened, as represented in Figs. 26 and 28. The carrier-plate straddles the flattened por-15 tion of the hollow valve-stem and compels the latter to rotate with the crank-disk. The inward pressure of the steam on the main valve is received by this carrier-plate, which has the rear sides of its forked branches rounded 20 where they come in contact with the end portions of the stem to permit these parts to adjust themselves to the angle of the main valve. The inward pressure of the steam on the inner or cut-off valve is received by a ball-25 bearing, (represented in Figs. 22 and 26,) which consists of a grooved collar p, secured to the projecting end of the stem of the cutoff valve, a row of balls p', seated in the groove of said collar and bearing against the 30 end of the hollow stem of the main valve, and a ring p^2 , whereby the balls are retained in the groove. This ball-bearing reduces the resistance of the cut-off valve very materially and renders the valve very sensitive.

Q Q', Figs. 22, 24, and 25, represent the governor-weights which are pivoted to the rear side of the crank-disk on diametricallyopposite sides of the engine-shaft and connected with the stem of the cut-off valve by 40 links q and a carrier-plate R. The latter is secured to the projecting end of the valvestem and is provided with two ears rr', each having on its inner side a spherical socket, in which the spherical head of one of the links 45 q is seated. The opposite spherical heads of the links are seated in spherical sockets in the governor-weights. The governor-weights swing in a plane at right angles to the engine-shaft, while the carrier-plate R turns in 50 an oblique plane at right angles to the valvestem. The spherical connection of the links with the governor-weights and the carrierplate permits these parts to move freely, although arranged at an angle to each other.

Trepresents the springs which resist the outward movement of the weights. These springs are secured to the peripheral rim of the crank-disk and bear with their free ends against adjustable bearing-pieces t, secured to the outer sides of the weights. Each of these bearing-pieces is attached to the weight by a pivot-bolt s, which is arranged parallel with the pivot of the weight and which passes through approximately radial slots s' in the weight, so that the bearing-piece can be adjusted toward and from the fulcrum of the weight by shifting the pivot-bolt in these

slots. Each bearing-piece is arranged in a recess in the outer side of the weight and can be adjusted on its pivot-bolt toward and from 70 the spring by a set-screw s2, which is screwed into the weight and bears against the rear side of the bearing-piece. The latter is provided at its apex with rollers s3, by which it bears against the spring. By adjusting the 75 bearing-piece in the weight the pressure which the spring opposes to the outward movement of the weight can be nicely regulated. The steam which has passed through the induction-port of the main valve into the 80 piston presses against that part of the valve which is adjacent to the induction-port and crowds the valve against the opposite side of its seat. In order to counteract this external pressure on the valve, the cylindrical surface 85 of the portion T' of the valve adjacent to the steam-inlet is depressed or cut away on the opposite side of the valve, as shown at t', Figs. 26 and 29, so as to form a narrow space between the surface of the valve and its seat, 90 into which the steam enters from the steamchest. This steam applies external pressure to the valve in a contrary direction to that which is applied to the induction side of the valve and whereby the external pressure upon 95 the valve is balanced completely or nearly so. In order to prevent the steam from leaking along the valve to the ports of the piston, the valve is provided with a packing-ring t2, Figs. 5 and 26, between the depressed por- 100 tion t' and the ports. The cut-off valve is provided with a similar depressed portion t3 and a packing-ring t^4 for the same purpose.

I claim as my invention-

1. The combination, with the case having 105 the form of a spherical segment and the similarly-shaped piston filling the case partially, of a follower-pin arranged in the case and bearing centrally against the piston, and an adjusting-screw having a swiveling connection with the follower-pin, substantially as set forth.

2. The combination, with the case having the form of a spherical segment and the similarly-shaped piston filling the case partially, of a hollow central follower-pin provided at its outer end with a notched hub, and an adjusting-screw arranged in the case and having a reduced neck which engages in the notch of the hub, substantially as set forth.

3. The combination, with the case having the form of a spherical segment and the similarly-shaped piston filling the case partially, of a division-plate or abutment consisting of a main portion having a pivotal or rocking connection with the case, and a wing connected with the main portion by a flexible joint and entering a pocket in the piston, substantially as set forth.

the pivot of the weight and which passes through approximately radial slots s' in the weight, so that the bearing-piece can be adjusted toward and from the fulcrum of the weight by shifting the pivot-bolt in these

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120

division-plates composed of a main part and a wing connected by a flexible joint, substantially as set forth.

5. The combination, with the spherical case 5 and the spherical piston, of a jointed division-plate consisting of a main part and a wing connected by a tapering knuckle and socket, substantially as set forth.

6. The combination, with the spherical case 10 and the spherical piston, of a jointed division-plate consisting of a main part and a wing connected by a flexible joint, and a packing composed of a curved strip applied to the peripheral edge of the main part, and 15 a cross-bar applied to the wing, substantially as set forth.

7. The combination, with the spherical case and the spherical piston, of a division-plate provided with a conical knuckle seated in a 20 similarly-shaped recess in the case, substantially as set forth.

8. The combination, with the case having the form of a spherical segment, of a division-plate having at one end a pivotal or rock-25 ing connection with the case and having its sides converging toward the center thereof, and a spherical piston filling the case partially and provided with a pocket receiving the free end of the division-plate and having 30 converging sides which fit against the converging sides of the division-plate, substantially as set forth.

9. The combination, with the spherical case and the spherical piston, of a division-plate 35 capable of radial movement in the case, and a spring, whereby the plate is pressed inwardly, substantially as set forth.

10. The combination, with the spherical case and the spherical piston, of a divisionplate provided with a tapering knuckle which is loosely seated in a similarly-shaped socket in the case, and a spring arranged in the case and bearing against the outer end of the knuckle, substantially as set forth.

11. The combination, with the spherical case and the spherical piston, of a divisionplate provided with a tapering knuckle which is loosely seated in a similarly-shaped socket in the case, a packing-strip arranged on the 50 peripheral edge of the plate and provided with an annular enlargement over the knuckle, and a spring arranged in the case and bearing against the knuckle within the annular enlargement of the strip, substantially as set 55 forth.

12. The combination, with the case having the form of a spherical segment and provided with a circular opening in its crown, of a steam-chest attached to the case outside of 60 said opening, a spherical piston provided with a wrist-pin rotating in said opening, a crank-disk arranged in the steam-chest and connected with the wrist-pin, a valve whereby the flow of steam from the steam-chest to the 65 case is controlled, and an annular packingstrip loosely seated in the circular opening of

in the steam-chest against the back of the piston, substantially as set forth.

13. The combination, with the spherical 70 case having an opening in its crown and a steam-chest attached to the case outside of said opening, of a wrist-pin attached to the piston and projecting through said opening into the steam-chest, a crank-disk arranged 75 in the steam-chest and provided with a socket for the wrist-pin, and rollers interposed between the wrist-pin and its socket, whereby the steam-pressure is equalized around the wrist-pin, substantially as set forth.

14. The combination, with the spherical case having an opening in its crown and a steam-chest attached to the case outside of said opening, of a wrist-pin attached to the piston and projecting through said opening 85 into the steam-chest, a crank-disk arranged in the steam-chest and provided with a spherical socket, a spherical sleeve seated in said socket, and rollers interposed between the sleeve and the wrist-pin, substantially as set 20

15. The combination, with the spherical case, of a spherical piston provided with a wrist-pin, a crank-disk provided with a socket for the wrist-pin, interposed rollers provided 95 with reduced middle portions, and a notched ring carrying said rollers, substantially as set forth.

16. The combination, with the spherical case, of a spherical piston provided with a 100 wrist-pin, a series of connected rollers arranged between the wrist-pin and its socket, and a ball-bearing, whereby the outward thrust of the rollers is received, substantially as set forth.

17. The combination, with the spherical case, of a spherical piston provided with a wrist-pin, a ring secured around the end of the wrist-pin, rollers interposed between the wrist-pin and its socket, a ring carrying said 110 rollers, and balls interposed between said ring and the ring secured to the wrist-pin, substan-

tially as set forth.
18. The combination, with the spherical case, of a spherical piston provided with a 115 hollow wrist-pin, a valve seated in the piston and provided with a stem extending through the wrist-pin, and a carrier attached to the crank-disk and engaging with the valve-stem, substantially as set forth.

19. The combination, with the spherical case, of a spherical piston provided with a hollow wrist-pin which is connected with the piston by a hollow collar having steam-inlet openings, and a hollow valve arranged within 125 the piston and having a hollow neck and stem arranged within the collar and wrist-pin, the neck of the valve being provided with steaminlet openings, substantially as set forth.

20. The combination, with the spherical 130 case, the spherical piston provided with a hollow wrist-pin, and the crank-disk, of a main valve seated in the piston and provided with the case and pressed by the steam-pressure | a hollow stem extending through the wrist-pin,

a carrier attached to the crank-disk and rotating the main valve, a cut-off valve arranged in the main valve and provided with a stem extending through the stem of the main valve, and a governor mechanism attached to the crank-disk and connected with the stem of the cut-off valve, substantially as set forth.

21. The combination, with the spherical case and the spherical piston, of a hollow main valve, a cut-off valve arranged in the main valve, and a ball-bearing interposed between the stem of the cut-off valve and that of the main valve, substantially as set forth.

22. The combination, with the cut-off valve and the crank-disk, of governor-weights pivoted to the crank-disk, springs secured to the crank-disk, and adjustable bearing-pieces attached to the weights and bearing against the

springs, substantially as set forth.

20 23. The combination, with the cut-off valve and the crank-disk, of springs attached to the crank-disk, governor-weights pivoted to the crank-disk, and bearing-pieces attached to the weights by pivot-bolts passing through slots, and adjusting-screws bearing against the bearing-pieces, substantially as set forth.

24. The combination, with the spherical case, the spherical piston arranged obliquely in the case, and the crank-disk, of governor30 weights pivoted to the crank-disk, a cut-off

valve arranged centrally in the piston, a carrier secured to the stem of the cut-off valve, and links having spherical heads which connect the weights with said carrier, substantially as set forth.

25. The combination, with the spherical case and the steam-chest attached thereto, of a main bearing opening into the steam-chest, a shaft and crank-disk arranged in the steam-chest, and rollers interposed between the shaft 40 and the main bearing, whereby the steam-pressure on the shaft is balanced, substan-

tially as set forth.

26. The combination, with the piston having a cylindrical valve-seat, of an open-ended 45 cylindrical valve provided on one side with an induction-port and having its closed cylindrical portion adjacent to the steam-inlet depressed on the opposite side of the valve, whereby steam-pressure is applied against the outer surface of the valve to counteract the steam-pressure exerted against the induction side of the valve, substantially as set forth.

Witness my hand this 24th day of Febru- 55

ary, 1891.

ELMER S. SMITH.

Witnesses:
EDWARD WILHELM,
JNO. J. BONNER.