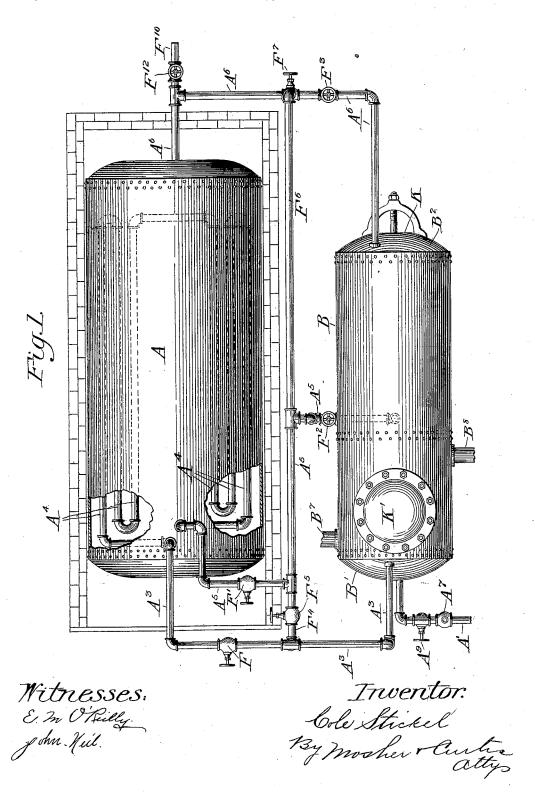
C. STICKEL.

FEED WATER PURIFIER FOR BOILERS.

(Application filed Dec. 2, 1899.)

(No Model.)

2 Sheets-Sheet 1.



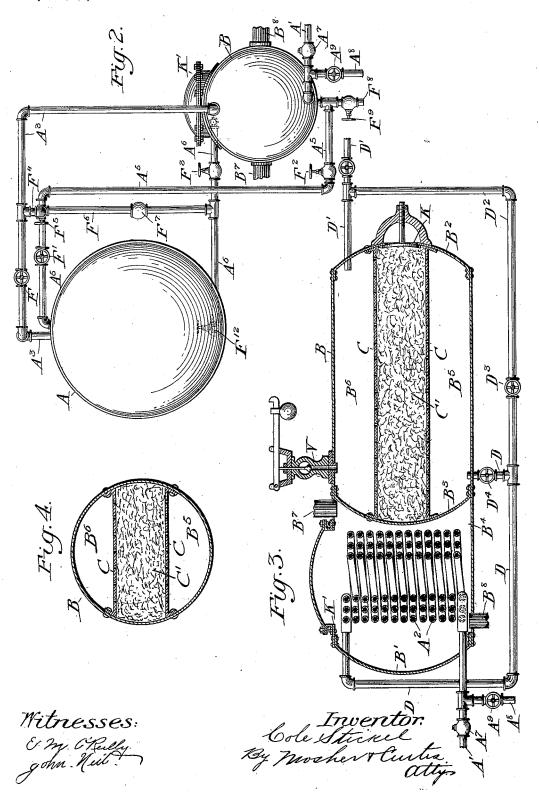
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2 Sheets-Sheet 2.



UNITED STATES PATENT OFFICE.

COLE STICKEL, OF BENNINGTON, VERMONT.

FEED-WATER PURIFIER FOR BOILERS.

SPECIFICATION forming part of Letters Patent No. 649,116, dated May 8, 1900.

Original application filed August 6, 1898, Serial No. 687,951. Divided and this application filed December 2, 1899. Serial No. 738,967. (No model.)

To all whom it may concern:

Be it known that I, COLE STICKEL, a citizen of the United States, residing at Bennington, county of Bennington, and State of Vermont, 5 have invented certain new and useful Improvements in Feed-Water Purifiers for Boilers, of which the following is a specification.

The invention relates to such improvements; and it consists of the novel construction and combination of parts hereinafter described and subsequently claimed.

Reference may be had to the accompanying drawings, and the reference characters marked thereon, which form a part of this specification.

Similar characters refer to similar parts in

the several figures.

Figure 1 of the drawings is a top plan view of my improved apparatus. Fig. 2 is a front 20 elevation of the same. Fig. 3 is a central vertical longitudinal section of the purifying-cylinder, showing a different arrangement of connecting-pipes from that shown in Figs. 1 and 2. Fig. 4 is a cross-sectional view of the 25 cylinder, taken through the filter-chamber.

My invention relates to improvements in apparatus for heating and purifying feed-water for boilers and upon the apparatus shown and described in United States Letters Patent No. 30 526,330, issued to me September 18, 1898, for improvements in purifying feed-water for

steam-boilers.

This application is a division of the application filed by me August 6, 1898, Serial No.

35 687,951.

My present invention relates more particularly to the filtering apparatus for extracting the solid impurities from the heated water.

In treating the water by my improved apparatus the supply to the boiler is preferably continuous and is produced by a pump or any other known means capable of forcing the water into the boiler against the back pressure of steam therein, and the water so forced into the boiler is on its way thereto heated approximately to boiler temperature while passing through the feed-pipe or one or more coils in said pipe and is then deposited in the lower part of a filter and forced upwardly through

the filter slowly into a chamber at the top of 50 the filter, whence it passes into the boiler.

The general construction of the purifyingcylinder is the same in all figures of the drawings, the combination shown in Fig. 3 differing from that in Figs. 1 and 2 only in the arrangement of the connecting pipes and valves.

Referring to the arrangement shown in Figs. 1 and 2, A represents a steam-boiler which may be of any known form, and A', A², A³, A⁴, A⁵, and A⁶ represent the feed-pipe for 60

conveying feed-water thereto.

B represents a heating and purifying cylinder wherein the water is treated on its way to the boiler. The cylinder comprises a cylindrical shell provided with the convexed ends 65 B' and B² and the transverse concavo-convex diaphragm B³, intermediately of the ends, dividing the cylinder into two chambers, B⁴ being the heating-chamber and the other chamber being the filtering-chamber, which is subdivided into the lower chamber B⁵ and the upper chamber B⁶ by the horizontal filter-diaphragm, which extends longitudinally of the chamber from the end wall B² to the transverse diaphragm B³.

The heating-chamber is provided with an inlet B⁷ and an outlet B⁸, whereby said chamber is adapted to be connected with a supply of heated fluid and a circulation of such fluid maintained through the chamber. The sup- 80 ply of heated fluid can be derived from the exhaust from the engine or from any conven-

ient source.

Within the heating-chamber is located a heating-coil A², which forms a part of the 85 feed-pipe, being connected at one end with the main branch A' of such pipe and at the other end with the branch A³ of such pipe, which leads from the heating-coil interiorly of the boiler and connects with one end of one 90 or more heating coils or loops A⁴, located within the boiler, the other ends of such coils or loops being connected with the return branch pipe A⁵, leading back to the cylinder and entering the same in communication with 95 the lower filtering-chamber B⁵.

said pipe and is then deposited in the lower part of a filter and forced upwardly through perforated plates C C and a mass of finely-

divided coke or other filtering material inclosed between such plates, as shown at C'.

The upper filter-chamber B6 is in communication with the outlet branch pipe A6, 5 which communicates with the interior of the

The operation of the apparatus is as follows, it being understood that all valves in the pipes above referred to by letter are open o and that valves in such pipes as have not yet been referred to are closed: Water is forced into the pipe A' under pressure sufficient to overcome the back pressure from the boiler and passes through the coil A2, where it is 15 partly heated to the desired degree, thence through the pipe A^3 to the coils or loops A^4 within the boiler, where the water in the coils is heated approximately to the temperature of the water in the boiler. Then it passes 20 through the return-pipe A5 and is deposited in the comparatively-large body of water in the lower filter-chamber B5, which by the same process has been previously heated approximately to boiler temperature, which 25 body of water is forced slowly upwardly through the filter into the upper chamber B⁶ and then passes into the boiler to feed the same. As set forth in my said prior patent, the tendency of water to deposit its impuri-30 ties increases with its temperature and is favored by suddenly arresting the velocity of the water, as by depositing a comparativelysmall stream into a comparatively-large body of water. It will thus be seen that the free 35 impurities which were carried along by the velocity of the water while confined in the small feed-pipes are permitted to settle by gravity to the bottom of the lower chamber B⁵ when deposited therein, and as the water 40 by reason of the large area of the filter-diaphragm passes very slowly upward through the filter I am able to utilize the full effect of gravity in separating the impurities from the water in its passage through the filter.

As shown in Fig. 2, the purifying-cylinder is located on a lower plane than the boiler, and the general course of the water from the point where it is deposited in the bottom of the filter-chamber is upward, so that any free 50 impurities in order to enter the boiler must not only pass through the filter, but must overcome the force of gravity.

Outside of the heating-coils the feed-pipe is provided with a check-valve A7, which may 55 be of any known form, adapted to resist and control the back pressure from the boiler, and between this check-valve and the heating-coils I provide an outlet A8, leading from the feed-pipe and controlled by a valve A9.

It will be readily seen that by opening the valve A9 a reverse current will be established from the boiler back through the various chambers, pipes, and coils and out through the outlet A8, whereby soft impurities adher-65 ing to the inner surfaces of the various pipes through such outlet, thereby cleansing the ap-

paratus.

In order to secure a more direct connection between the boiler and the several heating 70 coils and pipes, whereby the several coils and pipes can be separately cleansed by the backflow from the boiler and whereby certain parts of the apparatus can be cleansed and renewed without interrupting the supply of feed-wa- 75 ter to the boiler, I provide each of the pipes, above referred to by letter, with a controlling-valve, as the valve F in pipe A^3 , the valve F' in pipe A⁵, the valve F² also in pipe A⁵, and the valve F³ in pipe A⁶, all of which 80 valves are normally open to permit free flow of the feed-water and one or more of said valves being closed from time to time as required in cleansing the apparatus, and I provide direct valve-controlled pipe connections 85 between the several sections of the feed-pipe, as the horizontal and vertical pipe F4, connecting the pipes A³ and A⁵ and controlled by the valve F⁵, and the horizontal and ver-tical pipe F⁶, connecting the pipes A⁵ and A⁶ 90 and controlled by the valve F7. These two pipes F4 and F6 both connect with the pipe A⁵ intermediately of the two valves F' and F² in such pipe. I also provide the pipe A^5 near its connection with the filter-chamber with a 95 blow-off outlet F⁸, controlled by a valve F⁹, and the pipe A⁶ near its connection with the boiler with a blow-off outlet F¹⁰, controlled by a valve F^{12} .

By closing the valves F³ and F² the filter- 100 chamber is entirely cut off from the other parts of the apparatus and access can be had thereto through the manhole K for the purpose of renewing the filtering material without interfering with the supply of water to the 105

In the construction shown in Figs. 3 and 4 the cylinder and its diaphragms and coil are the same as in Figs. 1 and 2, and said Figs. 3 and 4 may be referred to in connection with 110 the above description for a complete understanding of the construction of the same. As shown in Fig. 3, however, the construction is adapted to heat the feed-water to approximately boiler temperature independ- 115 ently of the coils A⁴. (Shown in Fig. 1 and contained within the boiler.) To do this, it is necessary to supply the heating-chamber B4 with a highly-heated fluid, as steam or superheated water, from the boiler, which passes 120 through the inlet-pipe B⁷ and outlet-pipe B⁸ and quickly heats the feed-water which is forced from the feed-pipe A' through the coil A2, located in said heating-chamber. The water is thus heated approximately to boiler 125 temperature before it leaves the coil, whence it passes directly into the lower filter-chamber through the pipe D, then passing upwardly through the filter, and out through the pipe D' to the boiler to feed the same. 130 The pipes D and D' are connected by a pipe and coils will be forced therefrom and out | D2, provided with a valve D3, and the pipe

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D is provided with a similar valve D4 near | B5 beneath such diaphragm, which has a maxiits connection with the filter-chamber. The valve D³ is normally closed and the valve D⁴ open; but when it is desired to cleanse 5 the heating-coil the valve D3 is opened and the valve D4 closed, leaving the pipes D and D' in communication with each other only through the pipe D², and the valve A⁹ in the outlet-pipe A8, which leads from the feed-10 pipe between the heating-coil and check-valve A⁷, is opened, permitting the back pressure from the boiler to force out all free impurities from the pipes. As opposite sides of the transverse diaphragm B⁸ may be subjected to 15 differential pressure, I make such diaphragm concavo-convex in form in order to secure strength sufficient to resist such pressure. The end wall B² of the cylinder is provided with a manhole, as at K, which communicates 20 with the space between the filter-plates C C and permits the filter to be renovated by renewing the supply of filtering material. The heating-chamber B⁴ is also provided with a manhole, as at K', to permit access to the 25 coil within such chamber and facilitate the insertion and removal of the coil. Each of said manholes is closed by a suitable cover. The filter-chamber may, if desired, be provided with a safety-valve V, as shown in 30 Fig. 3.

By having the perforated plates C C, which, with the inclosed filtering material, form the filter-diaphragm, extend longitudinally of the cylinder B and to the end wall B2 of the cylin-35 der I am able to make the filter-diaphragm more conveniently accessible for renewing the filtering material. The cylinder can be horizontally disposed, as shown, which brings the entire filter-diaphragm on a compara-40 tively-low level and below the level of the

boiler, so that the direction of the feed-water delivered thereto is upward, and the filtering-chamber is in a conveniently-accessible position for renewing the filtering mate-45 rial. The end B² of the cylinder is provided with the manhole K, through which the filtering material can be easily withdrawn by a hoe or other implement and other material

easily inserted.

A very important object accomplished by extending the filtering-diaphragm longitudinally of the cylinder, which is horizontally disposed, is the economical and advantageous division of the filter-chamber into subdivi-55 sions best adapted to perform their various functions. The diaphragm itself occupying the middle part of the cylinder, with its planesurfaced top and bottom plates extended horizontally lengthwise of the cylinder and its 60 side walls formed by the cylinder-walls also extending on straight horizontal lines to the outletor manhole, not only facilitates the easy renewal of the filtering material, but devotes more than half the capacity of the cylinder

65 to the storage of such material, and at the

mum depth of about one-third the diameter of the cylinder, and an upper reservoir B6 of

70

about the same depth.

When a filtering-diaphragm is placed between two settling-reservoirs, it is desirable that the diaphragm should have a large area exposed to such reservoirs and that the reservoirs should have depth as well as area, 75 whereby the fluid to be purified entering near the middle of the bottom of the lower reservoir will travel a long distance to reach the filter-surface, and having reached such surface and been distributed over a large area 80 will travel slowly through the filtering mate-

By disposing the cylinder horizontally and the filter-diaphragm horizontally and longitudinally of the cylinder, as shown, the sur- 85 face area of the filtering material adjacent to the inclosing reservoirs is limited only by the length of the cylinder, which may be safely extended indefinitely without requiring material reinforcement of its shell, while to ob- 90 tain the same enlarged area with a transverse filter-diaphragm would be practically impossible and unsafe without materially strengthening the whole shell of the cylinder, the diameter of which would necessarily be in- 95 creased. When the cylinder is thus horizontally disposed with its horizontal filter-diaphragm, the length of the cylinder and said diaphragm may be extended indefinitely without materially interfering with the operation 100 of renewing the supply of filtering material through the end manhole, as above described.

The plates of the filter-diaphragm are preferably not only secured along their side edges to the side walls of the cylinder, as shown 105 in Fig. 4, but are also secured at their opposite ends to a cylinder end and said concavoconvex diaphragm, respectively, as shown in

Fig. 3.

What I claim as new, and desire to secure 110

by Letters Patent, is—

1. In a feed-water heater and purifier, the combination with a horizontally-disposed cylinder; of a filter-diaphragm horizontally disposed within the cylinder, whereby is formed 115 a comparatively-deep depositing-reservoir beneath said diaphragm and a like reservoir above said diaphragm; means for heating the feed-water; and means for depositing the heated feed-water into the bottom of the lower 120 depositing-reservoir, and withdrawing the same from the top of the upper depositingreservoir, substantially as described.

2. In a feed-water heater and purifier, the combination with a boiler; of a cylinder hori- 125 zontally disposed below the level of the boiler having ends and a transverse diaphragm separating the interior of the cylinder into two chambers; heating mechanism in one of said chambers; a pair of perforated filter-dia- 130 phragms extending in planes parallel with same time provides a lower settling-reservoir leach other and with the axis of the cylinder,

longitudinally of the other of said chambers from said transverse diaphragm to one of the cylinder ends, and secured along their side edges to the side wall of said chamber, and at their opposite ends to said cylinder end and the transverse diaphragm respectively, said cylinder end having an aperture communicating directly with the space inclosed between said filter diaphragms and detachable

mechanism for closing said end aperture, substantially as described.

In testimony whereof I have hereunto set my hand this 28th day of November, 1899.

COLE STICKEL.

Witnesses:

HARRY T. CUSHMAN, E. H. HOLDEN.