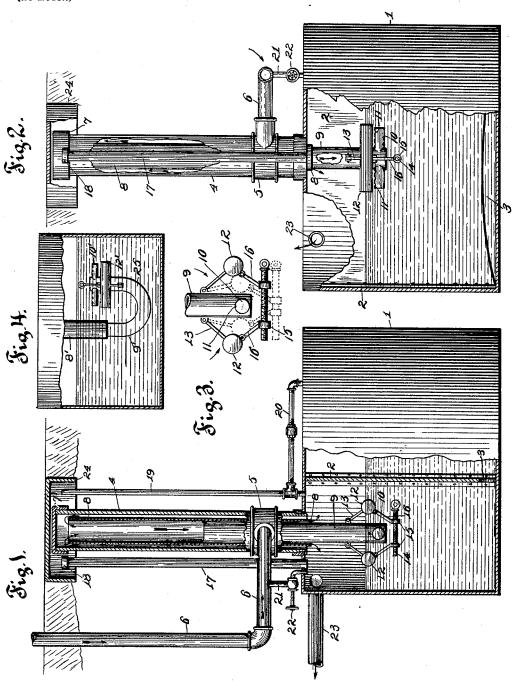
## R. F. CARTER & R. W. ZIERLEIN.

CARBURETER.

(Application filed Feb. 26, 1900.)

(No Model.)



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## UNITED STATES PATENT OFFICE.

ROY F. CARTER AND RICHARD W. ZIERLEIN, OF ST. LOUIS, MISSOURI.

## CARBURETER.

SPECIFICATION forming part of Letters Patent No. 649,435, dated May 15, 1900.

Application filed February 26, 1900. Serial No. 6,603. (No model.)

To all whom it may concern:

Be it known that we, Roy F. CARTER and RICHARD W. ZIERLEIN, citizens of the United States, residing at St. Louis, State of Mis-5 souri, have invented certain new and useful Improvements in Apparatus for Making Gas, of which the following is a full, clear, and exact description, reference being had to the accompanying drawings, forming a part to thereof.

Our invention has relation to improvements in apparatus for manufacturing illuminating-gas; and it consists in the novel arrangement and combination of parts more 15 fully set forth in the specification and pointed

out in the claims.

In the drawings, Figure 1 is a combined section and elevation of the apparatus, the walls of the tank being broken away. Fig. 20 2 is a similar view to Fig. 1, but in a plane at right angles thereto. Fig. 3 is a detail showing the manner of adjusting the floats, and Fig. 4 is an elevation of a modified form of float-pipe.

The object of our invention is to construct an apparatus for the manufacture of gas from volatile liquid hydrocarbons, the device being designed for the special view of insuring uniform results in the matter of 30 the generation of the gas irrespective of the

quantity of hydrocarbon treated.

In detail the invention may be described as follows:

Referring to the drawings, 1 represents a 35 closed tank or generator, preferably sub-merged below the surface of the ground, said tank being divided into two compartments by a partition 2, the base of the latter being cut away, leaving a communicating passage 3 between the two compartments. Communicating with the smaller of the compartments through the roof of the tank is an air-pipe 4, to which is coupled, by means of a T 5, the air-supply pipe 6, leading to any suitable air-45 pump, (not shown,) the top of the pipe 4 being closed by a cap 7. Located within the pipe 4 and passing also through the roof of the tank and projecting a short distance into the latter is a guide-tube 8, open at both ends, 50 the upper end extending to near the cap 7. Adapted to play within the guide-tube is a

at the bottom, said pipe 9 having lower laterally-projecting discharge-tubes or spraypipes 10, closed at their ends, but provided 55 with upper peripheral openings 11 for the escape of the air forced into the pipe 4. The pipe 9 is kept floated on top of the liquid in the tank by means of two cylindrical hollow floats 12 12, pivotally secured to the pipe 9 60 by means of links 13 13 on either side of the tubes 10. The distance between the floats is regulated by means of an adjusting-screw 14, over whose right and left hand screw-threads are respectively adapted to travel the termi- 65 nal loops 15 of the connecting-arms 16, secured to the floats. It is desirable under all circumstances to retain the discharge-openings 11 a slight but constant distance below the surface of the liquid in the tank; but 70 as the specific gravities of different liquids operated on differ it is apparent that the floated pipe 9 would sink to different levels according to such specific gravities. By varying the distance between the floats, how- 75 ever, the depth of submergence of the pipe 9 may be kept constant, for it is obvious that by turning the screw 14 in a direction to cause the rods 16 to approach (see dotted lines, Fig. 3) the effect would be to bring the floats closer 80 together and depress the same, and hence tend to either raise the pipe 9 in a liquid of constant specific gravity or retain the same at the same level in a liquid of lower specific gravity. So, also, should the gravity of the 85 liquid be greater than the floats had been set for, by separating the floats the pipe 9 will sink to the proper depth to bring the openings 11 to their desired position below the surface level of the liquid. Leading also to 93 the smaller of the compartments is a fillingtube 17, having a cap 18, and communicating likewise with said compartment is a vent-pipe 19, the base of which is coupled by a pipe 20 with the top of the large compartment, the 95 vent-pipe serving to allow for the escape of the air when the tank is being filled through the tube 17. The vent-pipe 19 is closed by a plug or stopper (not shown) after the tank is filled to prevent any escape of the gas gener- oo ated in the tank after the apparatus is once started. Leading from the air-supply pipe 6 at a convenient point is a shunt or branch float-pipe 9, open at its upper end, but closed | pipe 21, controlled by a needle-valve 22, establishing communication between the pipe 6 and the top of the smaller compartment of the tank. 23 represents the gas-delivery pipe. The upper ends of the pipes are protected by

5 a hood or box 24. The operation of the device is as follows: By means of the air-pump (not shown) air is forced through pipe 6 and T 5 into pipe 4, the air circulating, as seen by the arrows, upward 10 through the space around the tube 8, (which space is closed at the bottom by the annular plug which supports the tube 8 and which is inserted between the said tube and the pipe 4,) thence down said tube into the float-pipe 15 9, and out through the openings 11 of the spray-pipes 10, the force of the jets of air disintegrating the oil and converting it into gas, which is forced through the pipe 23 to the point of consumption. By maintaining 20 the pipes 10 at a slight and constant level below the surface of the liquid the amount of gas generated will be constant for a given pressure and temperature of air forced into the same. A slight percentage of air will 25 find its way above the liquid from the space between the tube 8 and pipe 9, as seen by the arrows, this slight amount insuring the admixture of a quantity of oxygen sufficient to effect perfect combustion of the gas disengaged from the surface of the liquid. Should it be desirable to mix a greater percentage of air above the liquid, the needle-valve 22 may be opened, in which event a part of the aircurrent will be diverted and rush into the 35 tank through the branch pipe 21.

In case where it be not desirable to permit any air to mix above the liquid we extend the guide-tube 8' (see Fig. 4) below the normal level of the liquid and form a bend 25 in the

40 float-pipe 9', providing the free end of the arm of the bend with spray-pipes 10' and floats 12' in like manner as in the foregoing description, the adjusting-screw in this case being above instead of below the spray-pipes 45 10'. In this modification no air can possibly

enter the tank except that which escapes

through the pipes 10'.

It is apparent, of course, that other changes may be made in the present apparatus with-50 out departing from the spirit of our invention. The character of liquid hydrocarbon is immaterial, and the same may be gasolene, kerosene, ligroin, naphtha, and the like.

The object of the partition 2 is to confine 55 the agitation of the oil and the generation of the gas to but one compartment and concentrate the same toward the delivery-pipe, the other compartment constituting the feed for the gas-generating compartment.

Having described our invention, what we

1. In a gas-making apparatus, a suitable closed tank or generator, an air-pipe leading

therefrom closed at the top but open at the bottom, a guide-tube confined within the air- 65 pipe and open at both ends, a float-pipe loosely playing in the guide-tube, said pipe being open at the top, the base of the pipe being provided with suitable openings for the escape of the air-currents, an air-supply pipe 70 communicating with the air-pipe above the tank, a gas-delivery pipe leading from a point above the level of the liquid in the tank, and suitable devices for floating the float-pipe on top of the liquid in the tank, substantially as 75 set forth.

2. In a gas-making apparatus, a suitable closed tank or generator, an air-pipe leading from the roof thereof, and closed at the top, a guide-tube confined within the air-pipe and 80 open at both ends, a float-pipe loosely playing in the guide-tube closed at the bottom but open at the top, spray-pipes carried at the lower end of the float-pipe, closed at their outer ends but having upper peripheral open-85 ings, an air-supply pipe communicating with the air-pipe above the tank, a gas-delivery pipe leading from the upper portion of the tank, and suitable float-cylinders for the float-

pipe, substantially as set forth.

3. In a gas-making apparatus, a suitable closed tank or generator having two communicating compartments, an air-pipe projecting from the roof of one of the compartments, a guide tube in the air-pipe, vent-pipes lead- 95 ing from both compartments, a filling-tube located adjacent to the air-pipe, a float-pipe loosely playing in the guide-tube, spray-pipes carried at the lower end of the float-pipe, an air-supply pipe topping the air-pipe above the 100 roof of the tank, a gas-delivery pipe, a valvecontrolled shunt leading from the air-supply pipe to the compartment with which the airpipe communicates, and means for regulating the depth of submergence of the float-pipe 105 in the liquid confined in the tank, substantially as set forth.

4. In a gas-making apparatus, a float-pipe having lower spray pipes or extensions, hollow floating tubes pivotally secured to the 110 pipe on either side of the spray-pipes, arms secured to the respective hollow tubes, the further ends of the arms terminating in interiorly-screw-threaded loops, a right and left hand threaded adjusting-screw over 115 which the loops are passed, whereby the depth of submergence of the spray-pipes below the liquid may be controlled and adjusted, sub-

stantially as set forth.

In testimony whereof we affix our signa- 120 tures in presence of two witnesses.
ROY F. CARTER.

RICHARD W. ZIERLEIN.

Witnesses:

EMIL STAREK, G. L. Belfry.