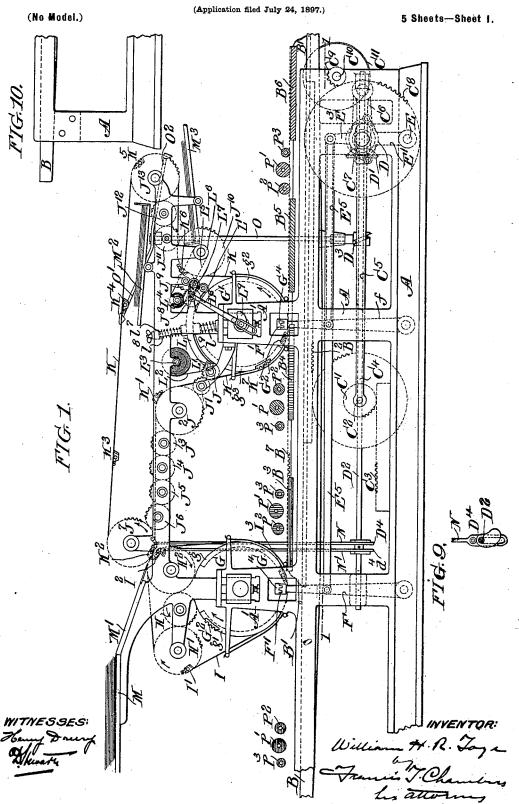
W. H. R. TOYE.
PRINTING PRESS.

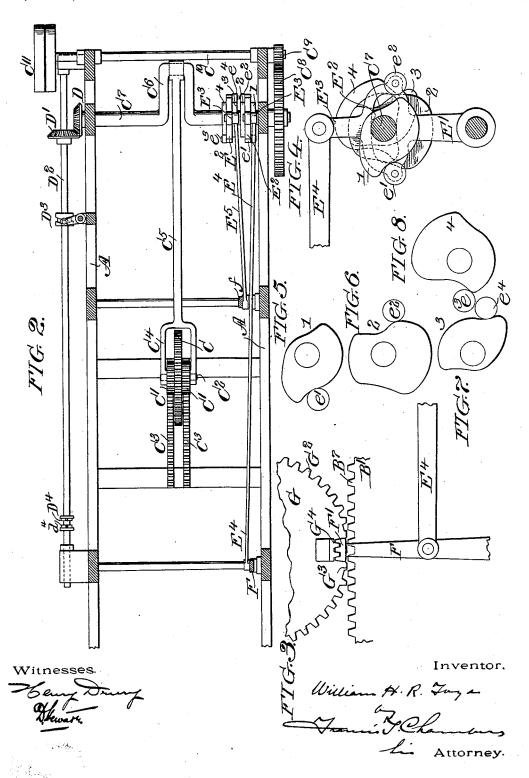


# W. H. R. TOYE. PRINTING PRESS.

(Application filed July 24, 1897.)

(No Model.)

5 Sheets-Sheet 2.



W. H. R. TOYE. PRINTING PRESS.

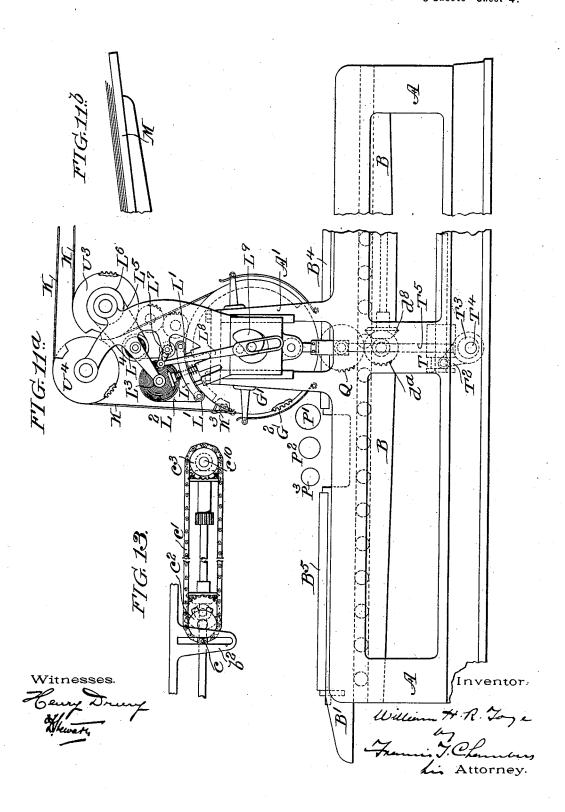
(Application filed July 24, 1897.) (No Model.) 5 Sheets—Sheet 3.

# W. H. R. TOYE. PRINTING PRESS.

(No Model.)

(Application filed July 24, 1897.)

5 Sheets-Sheet 4.

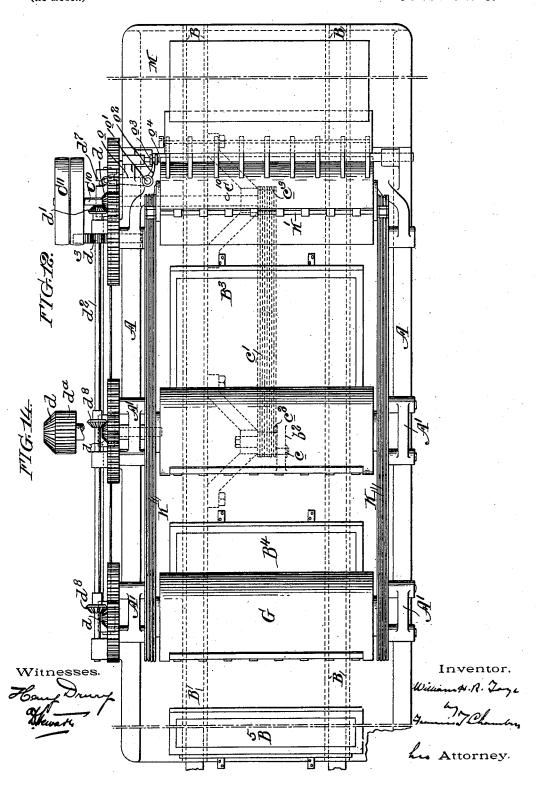


## W. H. R. TOYE. PRINTING PRESS.

(No Model.)

(Application filed July 24, 1897.)

5 Sheets-Sheet 5.



### UNITED STATES PATENT OFFICE.

WILLIAM H. R. TOYE, OF PHILADELPHIA, PENNSYLVANIA, ASSIGNOR TO THE MULTI-COLOUR PRINTING COMPANY, LIMITED, OF LONDON, ENGLAND.

#### PRINTING-PRESS.

SPECIFICATION forming part of Letters Patent No. 676,453, dated June 18, 1901.

Application filed July 24, 1897. Serial No. 645,767. (No model.)

To all whom it may concern:

Be it known that I, WILLIAM H. R. TOYE, a citizen of the United States of America, residing in the city and county of Philadelphia, in the State of Pennsylvania, have invented a certain new and useful Improvement in Printing-Presses, of which the following is a true and exact description, reference being had to the accompanying drawings, which to form a part thereof.

My invention relates to printing-presses, and particularly to presses intended for color printing on separated sheets of paper, and has for its chief object to provide improved means for printing (preferably in colors) upon both sides of the sheets of paper or other material, and by means which will preserve an accurate registry and alinement of the paper during its entire passage through the press.

Generally speaking, my invention consists in combining in a single machine two couples or two sets of couples for printing, each set running in the opposite direction to the other, and in providing carrier mechanism, 25 including grippers for the sheets, and transfer mechanism, including gripper-actuating devices, by which the sheet after its passage through the first printing-couple is removed therefrom and transferred to the other set of 30 couples, through which it is carried in the opposite direction to that in which it passed through the first set. Preferably I make the transfer directly from the carrier which transports the paper through the first set to the carrier which transports the paper through the second set, effecting this transfer by making one or both of the carriers of the flexible type and arranging and guiding them so that I bring the two carriers together at a point 40 where they both travel in the same linear direction, while, of course, in passing between their respective printing-couples they move in diametrically opposite directions.

Reference being now had to the drawings in which my invention is illustrated, Figure 1 is a side elevation of a printing-press provided with my improvements, Fig. 2 being a plan view of the lower part of the machine, the upper part being removed, as on the section line 1.1. Fig. 3 is a fragmentary view

on a larger scale, illustrating the stop-cylinder mechanism; Fig. 4, a fragmentary view, on a larger scale, illustrating certain cam mechanism for actuating the mechanism shown in Fig. 3. Figs. 5, 6, 7, and 8 are views 55 of the cams shown in Fig. 4. Fig. 9 is a detail of a cam indicated in Fig. 1. Fig. 10 shows the end of the frame which is omitted for want of room at the left-hand end of Fig. 1. Fig. 11 is a side elevation of another form 60 of printing-press provided with my improvement, Fig. 11a indicating a continuation of Fig. 11 to the left hand, and Fig. 11b a continuation to the right hand. Fig. 12 is a plan view of the machine shown in Figs. 11, 11a, 65 and 11b. Fig. 13 is an elevation of a detail of mechanism; and Fig. 14 is a detached view, on a larger scale, of the combined miter and plane gear-wheel indicated at d in the drawings.

Referring first to the form of the machine illustrated in Figs. 1 to 10, A indicates the frame of the machine; B, the guide upon which reciprocates the carriage or slide B', having a rack B<sup>2</sup> on its under side and type- 75 forms B<sup>3</sup>, B<sup>4</sup>, B<sup>5</sup>, and B<sup>6</sup> upon its upper face, a rack B<sup>7</sup> being also provided, running continuously along one side of the carriage or slide in position to engage the gears G<sup>2</sup>, connected with the rollers G and G'.

C is a gear-wheel supported on a stud C<sup>2</sup> and attached to similar gears C' C', seated upon each side of it and engaging and resting upon racks C<sup>3</sup>, the gear-wheel C engaging with the rack B<sup>2</sup>, as shown in Fig. 1. The 85 stud C<sup>2</sup> is engaged by a yoke C<sup>4</sup>, connected with a rod C<sup>5</sup>, which in turn is connected with the crank C<sup>6</sup> on a shaft C<sup>7</sup>, motion being imparted to said shaft through a gear C<sup>8</sup>, secured to one end of it and engaged with the 90 gear C<sup>9</sup> on the driving-shaft C<sup>10</sup> C<sup>11</sup>, indicating fast and loose pulleys on said shaft. Time is obvious that the rotation of the shaft C<sup>7</sup> will cause a simultaneous reciprocation and rotation of the gear-wheel C, the motion of which will be imparted through the rack B<sup>2</sup> to the carriage B'.

plan view of the lower part of the machine, the upper part being removed, as on the section-line 1 1. Fig. 3 is a fragmentary view, D<sup>2</sup>, said shaft having secured to it a cam D<sup>3</sup> 100

and also cams  $D^4 d^4$ , the function of which is to operate mechanism for engaging and disengaging grippers, as will be hereinafter described.

E indicates a shaft upon which are pivot-

ally secured two rock-levers E', (for the construction of which see Fig. 4,) said rock-levers being formed with a slotted extension E<sup>2</sup> to give passage to the shaft C<sup>7</sup> and connected at 10 their upper ends E3 with connecting-rods E4 and E<sup>5</sup>, one of which connects with the lever F and the other with the lever f. Secured to each of the levers E' are cam-rollers, those secured to one lever being indicated at e'  $e^2$ , 15 (see Figs. 4, 5, and 6,) while the corresponding rollers on the other lever E' are indicated at  $e^3 e^4$ , Figs. 7 and 8. These cam-rollers work in connection with the cams 1, 2, 3, and 4, as

indicated in Figs. 4 to 8.

G and G' indicate rotary impression cylinders each carrying two impression-surfaces (indicated at g, g',  $g^2$ , and  $g^3$ ) and each connected, as before stated, with a gear-wheel G2, which is engaged by the rack B7, so that as 25 the carriage B' moves the impression-sur-

faces are rotated. As, however, the one impression-roller—G', for instance, which is to operate in connection with the type-forms B<sup>5</sup> and B6—is to rotate to the right, while the

30 other impression-roller, G, which operates in connection with the forms B<sup>3</sup> and B<sup>4</sup>, rotates to the left, it is necessary to provide some means for engaging and disengaging the gears G<sup>2</sup> with the rack B<sup>7</sup> at proper times, and I

35 provide for the disengagement by cutting off a portion of the teeth of the gear G2, as indicated at G<sup>3</sup>, so that when the said gear-wheel assumes the position shown in Fig. 3 it will lose engagement with the actuating-rack.

40 The stoppage of the impression-cylinder in position to insure its disengagement and the starting of the said gear-wheel at a proper time to insure its reëngagement are secured by the engagement of the teeth F' on the end of

45 the levers F and f with the teeth  $G^4$ , secured to the gear-wheel or an attached part of the mechanism, the cams, as shown in Figs. 4 to 8, causing the levers to move at the proper time to cause these sets of teeth to engage to 50 come to a full stop at the proper time for ar-

resting the motion of the impression-cylinder and to continue their movement to reengage the gear-wheel and rack when the proper time for such reëngagement has come.

H, Fig. 1, is a gear-wheel actuated by the gear-wheel G<sup>2</sup> and actuating turn-gears connected with the guide-wheels H' and H2, over which and around the cylinder moves a flexible carrier (indicated at I) and having three 60 sets of paper-grippers, (indicated at I', I2,

and I<sup>3</sup>.)

J is a gear-wheel engaged with the gear G<sup>2</sup> of the roller G', actuating through the gear J' the guide-wheel J<sup>2</sup> and through the gears 65 lettered J<sup>3</sup> to J<sup>6</sup>, inclusive, to guide-wheel J<sup>7</sup>. Another gear-wheel J<sup>8</sup> operates through a gear J<sup>9</sup> a guide-wheel J<sup>10</sup> and through gears

J<sup>11</sup> and J<sup>12</sup> to another guide-wheel J<sup>13</sup> a flexible carrier (indicated at K) traveling over said guide-wheels, as shown in Fig. 1, and 70 around the impression-cylinder G', the guiding and arrangement of the two flexible carriers being such that whereas they move in opposite directions in passing around their respective impression-cylinders they move in 75 the same linear direction at the point where they are brought together—that is to say, as shown, where they pass over the guide-wheels  $J^2$  and  $J^7$ . The grippers on the carrier K are indicated at K',  $K^2$ ,  $K^3$ ,  $K^4$ ,  $K^5$ ,  $K^6$ , and  $K^7$ .

As in my machine the impression-cylinder of the second set of printing-couples is brought into direct contact with an alreadyprinted surface, it is very necessary that it should be kept perfectly clean and at once 85 freed from any adhering ink or color which would deface subsequent sheets. This may be accomplished in any convenient way. shown in Fig. 1, I provide an arm L, elastically and adjustably held on a spindle l' be- 90 tween springs l<sup>8</sup> and l<sup>9</sup> and having at each of its ends a roller L'. Beneath these rollers passes a web of some fabric suitable for cleaning the face of the roll, which, as shown, is indicated at L<sup>2</sup> and is drawn from a roll L<sup>3</sup> 95 and wound up on a roll L4, a yielding rotative force being applied to the latter roller by a belt L<sup>5</sup>, actuated by a pulley L<sup>6</sup>; but this force I make so light that it will not of itself cause the cleansing fabric to be moved 100 over the roll, and for moving the fabric I depend upon a roller L7, having a ratchet secured to it which is intermittently actuated by a pawl-lever L<sup>8</sup>, acted on by a cam L<sup>9</sup>. Any convenient device for cleansing the face 105 of the rolls may be used in lieu of this one.

M indicates the feed-board, upon which the sheets of paper to be printed are laid and from which they are delivered over the extension M' to one of the nippers I2 on the flexi- 110 ble carrier I. The said carrier then makes two rotations, so as to present the same face of the sheet first to the type-form B3 and then to the type-form B4, and then coming into registry with a nipper on the flexible carrier 115 K the edge of the paper is simultaneously, or practically so, released by the nippers of the first carrier and seized by the nippers of the second carrier, this operation of the nippers being effected by the cams  $D^4$  and  $d^4$  or by any 120 of the many well-known devices for actuating the gripping-fingers of paper-carrier. The paper still moving forward in the same direction is then carried through two complete revolutions of the carrier K, printing first on 125 the type-form B6 and then on the type-form B<sup>5</sup>, and is then delivered onto the receivingboards M<sup>2</sup> and M<sup>3</sup>, the grippers being opened in position to deliver alternately on one board or the other by the action of swinging arms 130 O' O2, which are operated by a shaft O, given a swinging or reciprocating movement by the cam  $D^3$  on the shaft  $D^2$ .

P', P2, and P3 indicate the inking-rolls, four

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sets being provided, one for each type-form. I prefer to use three, or even more, and to make each roll of different diameter from the others in each set, although of course good 5 results can be obtained by having rollers of differing diameters, even though two or more are of the same diameter. The result of this construction is that the one roller moves more frequently over the face of the type-form than the others, and the result is to smooth out the ink applied to the face of the type and insure a more perfect distribution of the ink or color.

and insure a more perfect distribution of the In the modification of the machine shown 15 in Figs. 11 to 13, A, as before, indicates the frame of the machine; B, the slide or support for the reciprocating carriage, which is indicated at B'. In this machine three typeforms are shown and indicated at B<sup>3</sup> B<sup>4</sup> B<sup>5</sup>. 20 In place of having a rack on the under side of the carriage this machine has a downwardly-extending slotted portion, (indicated at  $b^2$ ,) in which moves the slide c, attached to a chain c', which runs over the sprocket-wheels  $c^2$   $c^3$ , the sprocket  $c^3$  being attached to the main driving-shaft C10 and the carriage being carried forward and backward with the motion of the chain as the main shaft revolves. Also attached to the shaft 30 C10 is a combined miter and plane gear-wheel, (indicated at d,) the plane face being indicated at da, Fig. 14, this construction of gearwheel being used at two other points, as shown in Fig. 12, and similarly lettered.

35 The miter-gear on the shaft  $C^{10}$  actuates a similar gear d', connected to the shaft  $d^2$ , which through miter-gear d<sup>8</sup> actuates the other two gears indicated at d, and each of the plane gears d engages and drives a gear Q, 40 which in turn engages a drive-gear G2, connected with and actuating the three cylinders indicated at G, G', and G<sup>a</sup>. In this construction of machine the rotation of the impression - cylinders is continuous instead of 45 intermittent; but the rollers are elevated in turn to a height which clears the type-form without clearing the teeth of the gear-wheels G<sup>2</sup> and Q. This lifting and lowering of the impression-cylinder is accomplished through 50 rods T5, attached to sliding bearings supporting the rollers and at their lower ends connected with eccentrics T3, which push them up or down at proper times, the said eccen-

trics being secured to shafts T<sup>4</sup>, which are moved by lever-arms T' and T<sup>2</sup>, engaged by cams TT. (See Fig. 11.) The said cams TT are secured to a shaft d<sup>6</sup>, which is driven through a gear-wheel d<sup>5</sup> by a similar gearwheel d<sup>3</sup> on the shaft d<sup>2</sup>. The shaft d<sup>6</sup> also carries a cam d<sup>7</sup>, which operates to give a respressing motion to the lever-arm a of the

60 carries a cam  $d^7$ , which operates to give a reciprocating motion to the lever-arm o of the rock-shaft o', which has an arm  $o^2$  at its upper end acting on a collar  $o^3$  to press out and in at times governed by the shape of the cam 65 the tumbling-bolt  $o^4$ . Below the arm  $o^2$  is a

similar arm o<sup>5</sup>, acting on another tumblingbolt, as indicated, and acting to open the

grippers, which are closed by the action of the first bolt. K indicates a flexible carrier moving over the impression-cylinders Ga and 70 G', and brought, as shown, over the guidewheel U into such relation with the roller G that the said carrier will move in the same direction as the said roller at the point of approach. The paper is in this machine first 75 fed to the nipper r on the roller R, carried by the said roller until it registers with the nipper i, moving with and directly connected to the roller G. The nipper r is opened by the action of the lower bolt  $o^4$ , and simulta- 80 neously the nipper i is caused to close upon it by the action of the engaging device S5, S, and S', indicating guides which prevent all risk of the nipper i, opening while it is carrying the paper between the impression sur- 85 face on the roller G and the type-form in connection with which said impression-surface operates. On reaching the opening device (indicated at  $S^2$ ) the nipper i is opened and the paper simultaneously engaged by a nip- 90 per on the carrier K, which is first opened by the opening device (indicated at S3) and then closed by the closing device, (indicated at S<sup>4</sup>.) The sheet is then carried through a single revolution of the carrier K beneath the im- 95 pression-rollers Ga and G' and is finally deposited on the receiving-board M2.

I do not in this application desire to claim the details of mechanism of either of the two machines shown. I have illustrated two machines of materially-different character, but of familiar type, to show the applicability of my invention to printing-machines of varying character and do not wish to be understood as limiting my invention to any of the mechanism except so far as the same is definitely referred to in the claims.

Having now described my invention, what I claim as new, and desire to secure by Letters Patent, is—

TTO

1. In a color-printing press having a series of printing-couples, some moving in one and the others in an opposite direction and each couple comprising as one member a rotary impression-surface, the combination of means 115 whereby said impression-surfaces are caused to rotate and to coact with their type-forms some in one and the rest in the opposite direction, with means, including sheet-grippers, for engaging and carrying the sheets between 120 and in the same direction and speed of movement as the printing-couples with which they operate, and transfer mechanism, including gripper-actuating devices for disengaging the printed sheets from the carrying devices be- 125 longing to the printing-couple which has acted upon them and engaging said sheets with the carrying devices of the next successively-operating printing-couple.

2. In a color-printing press having a series 130 of printing-couples, some moving in one and the others in an opposite direction and each couple comprising as one member a rotary impression-surface, the combination of means

whereby said impression-surfaces are caused to rotate and to coact with their type-forms, some in one and the rest in the opposite direction, means, including sheet-grippers, for 5 engaging and carrying the sheets between one set of printing-couples, and a flexible carrier provided with sheet-grippers for the other set of printing-couples arranged as described to travel in the same direction as the couples 10 with which it operates at the points where it feeds the sheets through said couples and in the same linear direction as the other carrying means at a point where the two carrying devices are brought together and gripper-ac-15 tuating mechanism arranged at said point for releasing the sheets from the first set of grippers and engaging them with the second set of grippers attached to the flexible carrier.

3. In a color-printing press having a series 20 of flat reciprocating type-forms the combination of one or more rotary impression-surfaces arranged to coact with corresponding typeforms during their forward motion and to clear them during their return motion with 25 one or more rotary impression-surfaces arranged to coact with the other type-forms during their backward motion and to clear them during their forward motion, two sets of moving sheet-grippers, one appertaining to each 30 set of printing-couples and each moving in a different direction, and means for actuating the grippers whereby a sheet after being printed in one set of printing-couples is released by the grippers of the first set and en-35 gaged by a gripper of the oppositely-moving set of grippers working with the other couples.

4. In a color-printing press having a series of flat reciprocating type-forms, the combina-

tion of one or more rotary impression-surfaces 40 arranged to coact with corresponding typeforms during their forward motion and to clear them during their return motion with one or more rotary impression-surfaces arranged to coact with the other type-forms dur- 45 ing their backward motion and to clear them during their forward motion, two sets of moving sheet-grippers one adapted to carry sheets through each set of couples and one set at least being attached to a flexible carrier and 50 guided as described so as to move at one point in the direction of its printing-couples and at another point in the direction of and in close proximity to the other carrier and gripper-actuating devices for transferring sheets 55 from one set of grippers to the other.

5. In a color-printing press having a series of flat reciprocating type-forms the combination of one or more rotary impression-surfaces arranged to coact with corresponding type- 60 forms during their forward motion and to clear them during their return motion with one or more rotary impression-surfaces arranged to coact with the other type-forms during their backward motion and to clear them 65 during their forward motion, two sets of flexible carriers one adapted to feed sheets through each set of couples each guided as described so as to move at one point in the direction of its printing-couples and at another point in 70 the direction of and in close proximity to the other carrier and means for transferring sheets from one carrier to the other where the earriers approach.

WM. II. R. TOYE.

Witnesses:

CHAS. F. MYERS, D. STEWART.