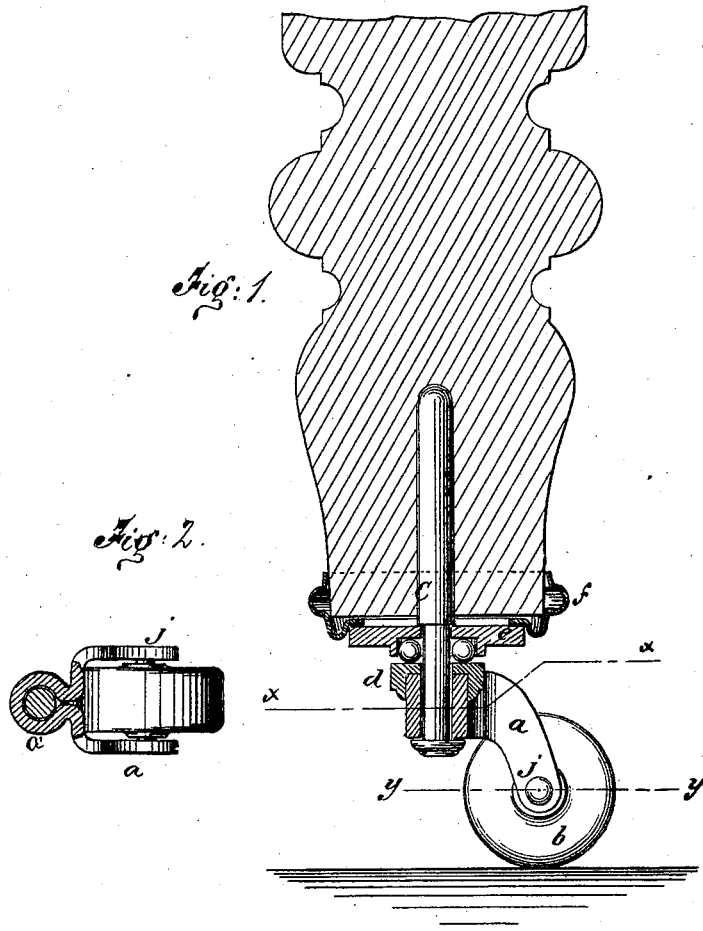


C. B. SHELDON.
Furniture-Casters.

No. 164,225.

Patented June 8, 1875.



WITNESSES:

Chas. Nida
Brugnick

INVENTOR:

C. B. Sheldon

BY

Munnell

ATTORNEYS.

UNITED STATES PATENT OFFICE.

CEVEDRA B. SHELDON, OF NEW YORK, N. Y.

IMPROVEMENT IN FURNITURE-CASTERS.

Specification forming part of Letters Patent No. **164,225**, dated June 8, 1875; application filed January 31, 1874.

CASE L.

To all whom it may concern:

Be it known that I, CEVEDRA B. SHELDON, of the city, county, and State of New York, have invented a new and useful Improvement in Casters; and I do hereby declare that the following is a full, clear, and exact description of the same, reference being had to the accompanying drawing forming a part of this specification.

This invention has reference to the construction of casters for household furniture; and consists in the construction of the "horn" of a single piece of sheet metal with a rolled eye, as hereinafter more fully described.

In the drawing, Figure 1 represents the caster attached to the leg; Fig. 2, a horizontal section.

a is the horn of the caster; *b*, the wheel or roller; *c*, the swivel-pin; *d*, a collar or plate

on the top of the horn, on which the friction-balls roll; and *e*, the flange-plate on the caster-pin, which confines the balls. The horn *a* is "struck-up" from sheet metal, the eye *a'* for the pin being rolled up, as shown in Fig. 2. The horn *a*, being made of sheet metal, is much stronger and more durable than when made of cast metal, while its cost is trifling when compared with the cast articles.

Having thus described my invention, what I claim as new is—

The improved one-piece sheet-metal horn *a*, having the rolled-up eye *a'*, as shown and described.

CEVEDRA B. SHELDON.

Witnesses:

T. B. MOSHER,
ALEX. F. ROBERTS.