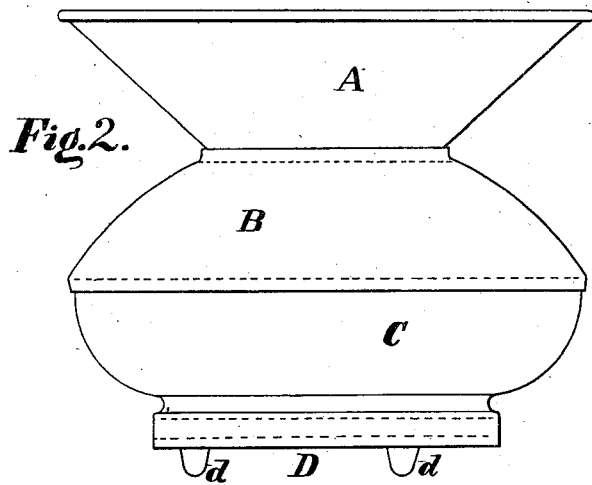
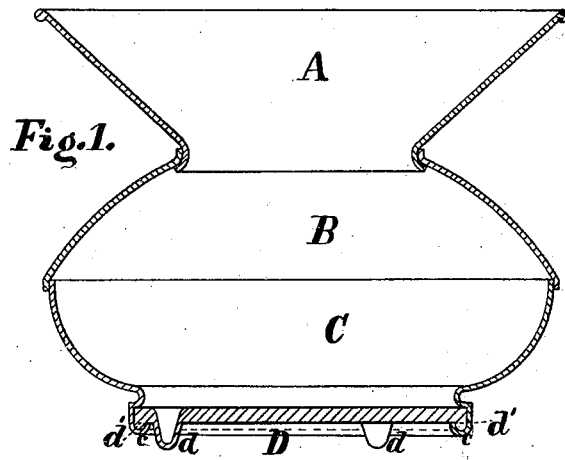


G. BOOTH.  
Cuspadore.

No. 167,735.

Patented Sept. 14, 1875.



Witnesses  
E. J. Van Staron  
Jos. P. Connolly.

Inventor  
George Booth  
Connolly Bros, Attorneys

# UNITED STATES PATENT OFFICE.

GEORGE BOOTH, OF PHILADELPHIA, PENNSYLVANIA.

## IMPROVEMENT IN CUSPADORES.

Specification forming part of Letters Patent No. **167,735**, dated September 14, 1875; application filed July 15, 1875.

*To all whom it may concern:*

Be it known that I, GEORGE BOOTH, of Philadelphia, in the county of Philadelphia and State of Pennsylvania, have invented certain new and useful Improvements in Cuspadores; and I do hereby declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it pertains to make and use it, reference being had to the accompanying drawings, which form part of this specification, in which—

Figure 1 is a vertical longitudinal section; Fig. 2, side elevation.

The object of my invention is to provide a self-righting cuspadore of improved construction.

The nature and scope of my invention is specifically set forth in the claims.

Referring to the accompanying drawing, A represents the neck, B the breast, and C the body, of the cuspadore, made of separate pieces, of sheet metal. D shows the bottom of said vessel, made of cast metal, of sufficient thickness to counterbalance the upper portion of the cuspadore. The bottom is formed with hollow legs *d d d*, which serve to raise the vessel above the floor, and prevent injury or de-

facement of the carpet or other covering by the exudation of moisture from said bottom. An annular flange, *d'*, is formed on the bottom, over which the lower edge *c* of the body C is turned by suitable tools, forming a tight joint, and serving to keep the parts securely together.

I claim—

1. The bottom D, made of cast metal, and having hollow legs *d d d* to avoid unnecessary weight, and at the same time elevate the vessel, as shown and described.

2. The cast-metal bottom D, having an annular flange, *d'*, for the purpose specified.

3. In combination with a sheet-metal body, C, a cast-metal bottom, D, united to said body by a flange, *c*, lapping over the annular flange *d'*, as set forth.

4. A cast-metal bottom for cuspadores and other vessels, having hollow legs *d d d* and an annular flange, *d'*, as shown and described.

In testimony that I claim the foregoing I have hereunto set my hand this 2d day of July, 1875.

GEORGE BOOTH.

Witnesses:

M. DANL. CONNOLLY,  
CHAS. F. VAN HORN.