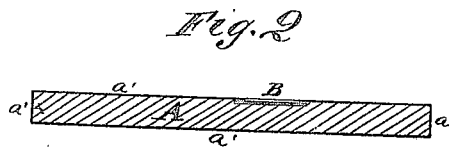
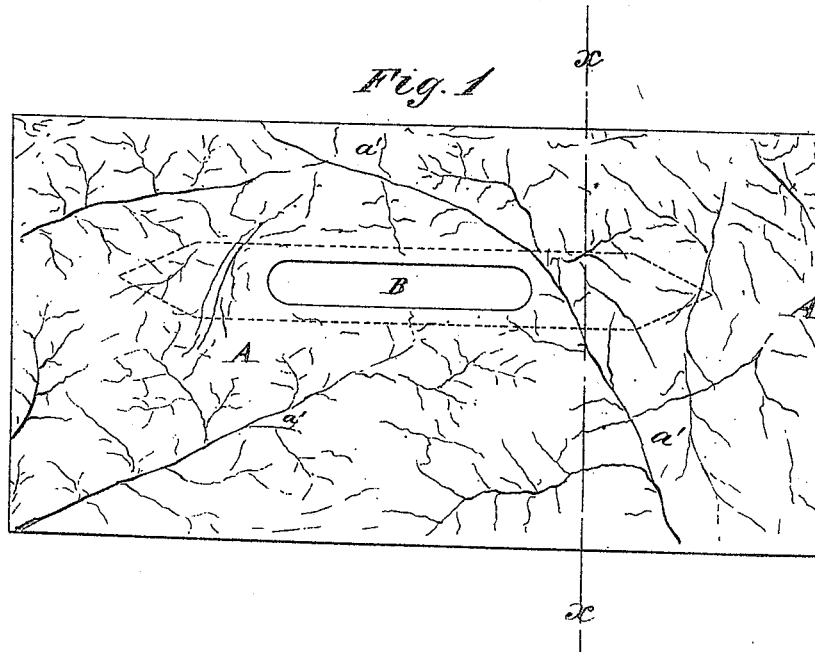


G. H. LYFORD.

PLUG-TOBACCO.

No. 182,375.

Patented Sept. 19, 1876.



WITNESSES:

A. W. Amqvist
John Coetials

INVENTOR:

G. H. Lyford
BY *Wm. Co.*

ATTORNEYS.

UNITED STATES PATENT OFFICE.

GEORGE H. LYFORD, OF BROOKLYN, NEW YORK.

IMPROVEMENT IN PLUG-TOBACCO.

Specification forming part of Letters Patent No. 182,375, dated September 19, 1876; application filed May 27, 1876.

To all whom it may concern:

Be it known that I, GEORGE H. LYFORD, of Brooklyn, Kings county, New York, have invented a new and useful Improvement in Plug-Tobacco, of which the following is a specification:

Figure 1 is a face view of my improved plugs; and Fig. 2 is a cross-section of the same taken through line *x x*, Fig. 1.

Similar letters of reference indicate corresponding parts.

The object of this invention is to furnish plugs of tobacco so formed that the brand, trade-mark, name of manufacturer, &c., or other desired information, may be readily applied to them.

The invention consists in plug-tobacco having tags of wood embedded in its body beneath the wrapper, and having the said wrapper cut away over the middle part of said tag, as hereinafter fully described.

A represents the body of plug; B, the wooden label, and *a'* the wrapper.

The brand, the trade-mark, the name of manufacturer, the price, or any other desired information, may be placed upon the tag B.

The leaves are first laid with forms holding the exact quantity of tobacco to make the required thickness of "lump," and then fed into the machine that cuts the length of plug. The wooden label B is then embedded in the tobacco, the plug is then compressed and enveloped with a leaf-wrapper, *a'*, the whole being afterward subjected to a pressure of four hundred to five hundred tons. Finally the condensed plug is exposed to a cutter that excises the wrapper so as to expose the embedded label.

Having thus described my invention, I claim as new and desire to secure by Letters Patent—

A plug of tobacco in which a wooden label is embedded before putting on the last wrapper, the latter being cut over the label for a branding-space, as shown and described.

GEORGE H. LYFORD.

Witnesses:

JAMES T. GRAHAM,
T. B. MOSHER.