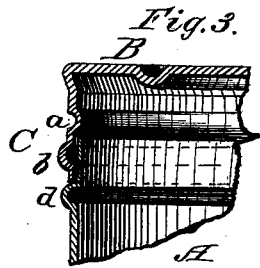
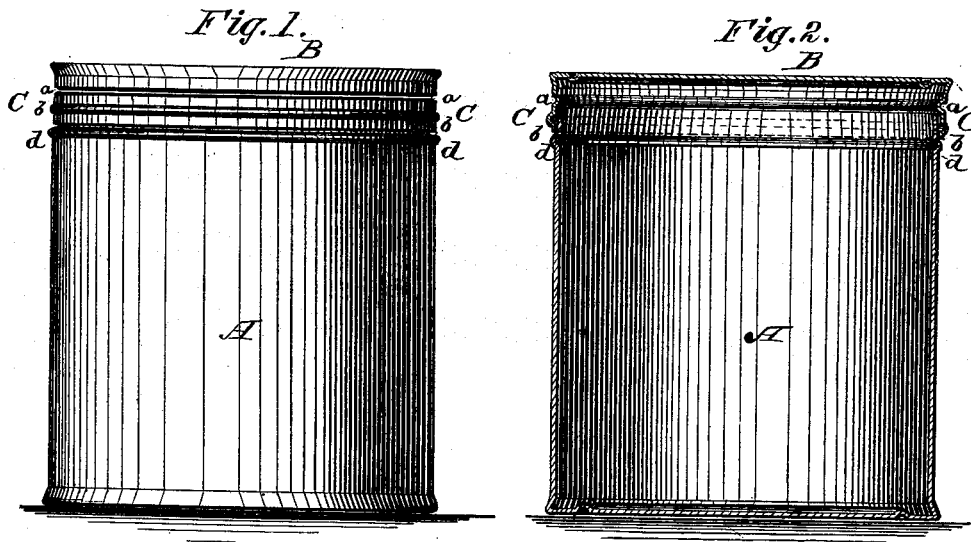


E. NORTON.
PAINT-CAN.

No. 188,026.

Patented March 6, 1877.



Witnesses:
F. C. Dieterich
Frank Duffy

Inventor:
Edwin Norton
Per: *C. H. Watson & Co. Attorneys*

UNITED STATES PATENT OFFICE

EDWIN NORTON, OF CHICAGO, ILLINOIS.

IMPROVEMENT IN PAINT-CANS.

Specification forming part of Letters Patent No. 188,026, dated March 6, 1877; application filed January 8, 1877.

To all whom it may concern :

Be it known that I, EDWIN NORTON, of Chicago, in the county of Cook and State of Illinois, have invented certain new and useful Improvements in Paint-Cans; and I do hereby declare that the following is a full, clear, and exact description thereof, which will enable others skilled in the art to which it appertains to make and use the same, reference being had to the accompanying drawings, and to the letters of reference marked thereon, which form a part of this specification.

This invention relates to cans for paints and colors; and it consists in so constructing such can that it can be filled with the whole cover off, and in so arranging the same that the cover may be cut off, leaving the opening smooth and clean for removing the paint, and that the cover can then be used again to keep the contents of the can air-tight until used up. This is accomplished by making the rim of the can cover of soft metal and providing the same with a series of annular beads or rings, as will be hereinafter more fully set forth.

In the annexed drawing, Figure 1 is a side elevation of the improved paint-can, showing the cover cut off. Fig. 2 is a vertical section of the can and cover. Fig. 3 is a detail.

A represents the can proper, and B is the cover, which latter is provided with a soft-metal rim, C. In this rim C a suitable distance below the cover is circumferential bead *a*, projecting inward, to let the top edge of the can A come up against, flush, for the purpose of keeping the paint back while soldering, and also to serve as a guide for the knife in cutting the can open. Near the lower edge of the rim C is another circumferential bead, *b*, projecting outward, to strengthen the thin metal and, in connection with a corresponding bead, *d*, near the top of the body of the can A, to serve as a guide to the "copper" in soldering on the cover and to form a groove for the solder. The bead *b* also makes a

shoulder on the can when the top is cut off to shut the cover down against, to make it air-tight.

When the can is filled the cover is put on. The parts are so made that the cover goes on easily about halfway when it binds, but, by pressing hard, the bead *b* near the bottom of the rim C springs, and, being of soft metal, adapts itself to the inequalities of the surface; and when pushed down so that the top of the can-body A presses tightly against the inwardly-projecting bead *a* of the cover, the can is air-tight, and can be easily soldered around between the two beads *b* and *d* without leakage.

To open the can a pen-knife or sharp instrument is run around in the upper bead *a* and the top cut off with about half the rim. This is soft, and by running any instrument around inside it—as, for instance, a paint-brush handle—it can be formed outward enough to fit closely over the top of the can, and keep the contents of the can secure from exposure to the air, &c.

Having thus fully described this invention, what is claimed as new, and desired to be secured by Letters Patent, is—

1. In a paint-can, the cover B, having its soft-metal rim C provided with the inwardly-projecting bead *a* and the outwardly-projecting bead *b*, substantially as and for the purposes herein set forth.

2. The combination of the can-body A, having bead *d*, and the cover B, with soft-metal rim C, having beads *a b*, all constructed substantially as and for the purposes herein set forth.

In testimony that I claim the foregoing as my own I affix my signature in presence of two witnesses.

EDWIN NORTON.

Witnesses :

OLIVER W. NORTON,
HENRY M. NORTON.