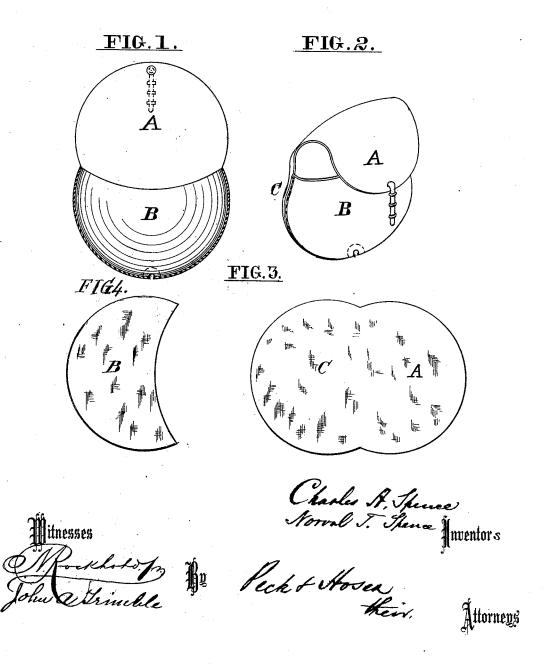
C. A. & N. T. SPENCE. Tobacco-Pouch.

No. 196,546

Patented Oct. 30, 1877.



UNITED STATES PATENT OFFICE.

CHARLES A. SPENCE AND NORVAL T. SPENCE, OF CINCINNATI, OHIO.

IMPROVEMENT IN TOBACCO-POUCHES.

Specification forming part of Letters Patent No. 196,546, dated October 30, 1877; application filed July 11, 1877.

To all whom it may concern:

Be it known that we, Chas. A. Spence and Norval T. Spence, of Cincinnati, Hamilton county, Ohio, have invented a new and useful Improvement in Tobacco-Pouches, of which the following is a full and exact description, with references to the accompanying drawings.

Figure 1 is a front view of our tobaccopouch. Fig. 2 is a perspective view of same. Figs. 3 and 4 represent the blanks or patterns of the same.

Our invention relates to an improved manner of constructing the tobacco-pouch of leather, by which we facilitate the manufacture, and produce a simple and cheap article particularly adapted for the purpose.

In the drawings, A C denote the flap and back of the pouch, which are cut out of a single piece of leather, and B denotes the face of the pocket.

The part B is of the same form or general outline and size of either of the parts A C, and when the blanks represented in Figs. 3 and 4 are cut from a folded strip of leather, the part B is also cut from a single strip of leather, at

the same operation, by the use of a die. When the part B is united with either the part C or A, (with both of which it conforms in shape,) the pouch is complete; and, when folded together, the part A, as shown in Fig. 1, covers the entire pocket B, thus providing a smooth continuous surface for each side of the pouch when in use.

By this mode of cutting and uniting the parts, we greatly economize the cost of furnishing a durable and desirable pouch for finecut tobacco, and which adapts itself to the pocket of the user, and keeps the tobacco in a superior condition.

Having described our invention, we claim— The tobacco-pouch made up of parts A B C of leather, adapted to be cut by a single operation of a die, and united as described, as an improved article of manufacture.

> CHAS. A. SPENCE. NORVAL T. SPENCE.

Witnesses:

John A. TRIMBLE, L. M. HOSEA.