

E. LEVI.
Drawers.

No. 212,810.

Patented Mar. 4, 1879.

Fig. 1.

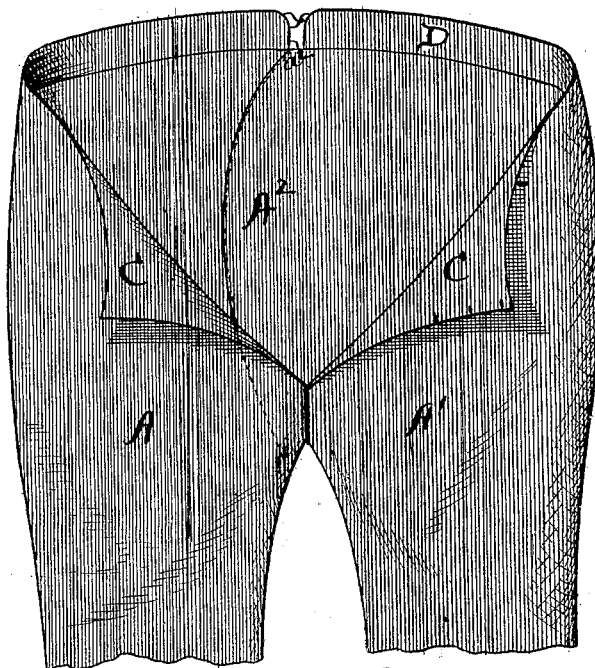
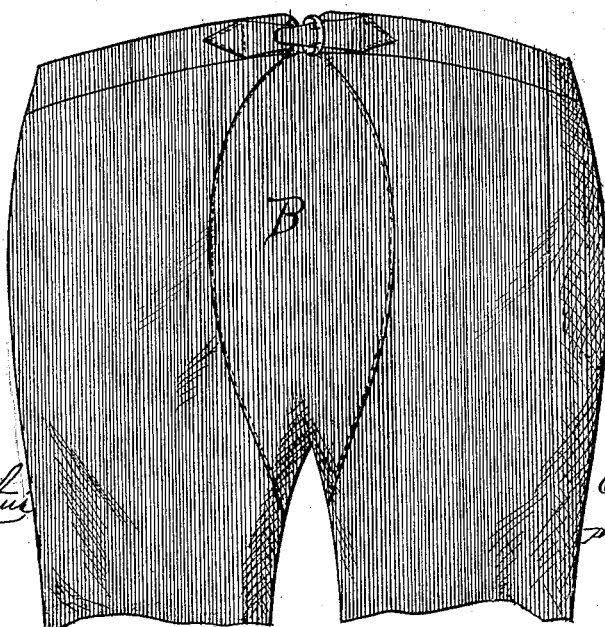


Fig. 2.



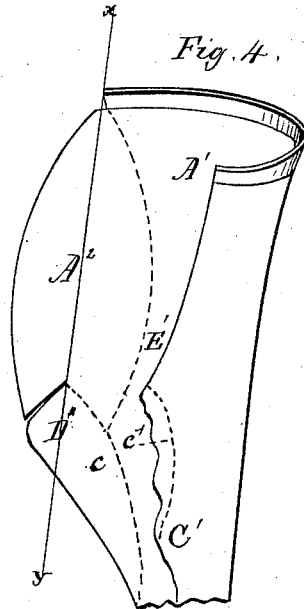
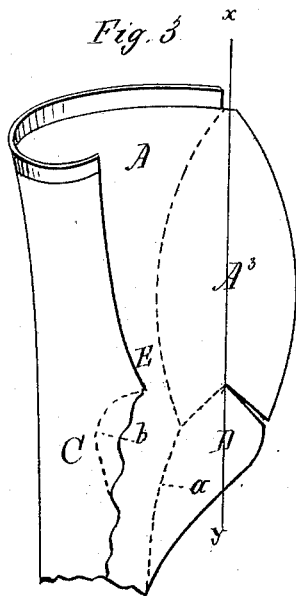
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UNITED STATES PATENT OFFICE.

EMANUEL LEVI, OF PETERSBURG, VIRGINIA.

IMPROVEMENT IN DRAWERS.

Specification forming part of Letters Patent No. 212,810, dated March 4, 1879; application filed November 12, 1878.

To all whom it may concern:

Be it known that I, EMANUEL LEVI, of Petersburg, in the county of Dinwiddie and State of Virginia, have invented certain new and useful Improvements in Drawers; and I do hereby declare that the following is a full, clear, and exact description of the invention, which will enable others skilled in the art to which it appertains to make and use the same, reference being had to the accompanying drawings, and to letters of reference marked thereon, which form a part of this specification.

Figure 1 represents a front view of the drawers when completed. Fig. 2 is a rear view of the same. Fig. 3 is a front view of the right leg, detached. Fig. 4 is a front view of the left leg, detached.

In the drawings, A represents the upper rear part of the right leg of the drawers, and A¹ the upper rear part of the left leg. C and C' represent, respectively, the front parts. E and E' are the rear lower parts.

The rear part, A, of the right leg is cut of such shape as to have a flap, A², extending to the left of the central line, *xy*, of the back. The outer line of this flap runs down in a path substantially oval until it intersects the line of the inner seam of the left leg. At this point of intersection the cloth is cut inwardly on the line of said seam to the central line, *xy*, of the back.

The lower rear part, E, of the right leg is cut so as to have a flap or re-enforce, D, whose outline extends from the inner lower point of the flap A² outwardly, then downwardly, and inwardly to a convenient point on the line of the inner seam of the right leg.

The cloth forming the left side, A¹ E', of the drawers is cut so as to have two flaps or re-enforces, A² and D', similar in shape, and analogously situated to the parts A² and D.

When the parts of the drawers are to be sewed together the legs are placed so that the

flap A² shall lie upon flap A³, and it is, at its outer edge, stitched to the upper part, A, of the right leg, as shown in Fig. 1. The outer edge of flap A³ is stitched to the upper part, A¹, of the right leg, as shown in Fig. 2. The line of the inside seam of the lower part, E, of the right leg is shown in dotted lines in Fig. 3 at *a*. Before forming this latter seam the flap D is turned in under the front part and sewed thereto, as shown in Fig. 3 in dotted lines at *b*. The edge of the front C is then turned inward and stitched along the dotted line *a*. The inside seam of the left leg is formed in a similar manner, as shown at *c c'*, Fig. 4.

The drawers may be provided with waist-band and facings in the usual manner.

From an examination of the drawings it will be seen that by shaping and joining the parts in the manner described and shown I am enabled to double the cloth at the places where there is the most wear and strain; that the finished article is seamless at the center of the back, and that there is no waste material. It will be further seen that the lower edge of the flaps A² and A³ are substantially on the lines of the inside seams of the legs, and that they thus form a re-enforcement extending to a distance considerably below the crotch.

What I claim is—

1. A drawers-leg having the back-re-enforcing piece A² and the leg-re-enforcing piece D' formed of one piece, substantially as set forth.

2. A pair of drawers constructed with overlapping flaps A² A³, substantially as set forth.

3. A drawers-leg provided with the parts A, E, C, A³, and D, substantially as set forth.

In testimony that I claim the foregoing as my own I affix my signature in presence of two witnesses.

EMANUEL LEVI.

Witnesses:

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ALEX. DORMAN, Jr.