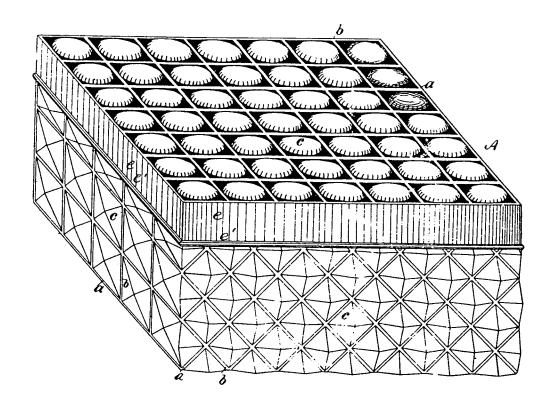
U9-424 AU 292 EX

OR D 10,007

No. 10,007

May 22, 1877



Mitnesses Inventor
Saml J. Van Stavang Melliam Melkinson,
Jos Connolly Connolly Connolly Prov. Illorneys

UNITED STATES PATENT OFFICE.

WILLIAM WILKINSON, OF PHILADELPHIA, PENNSYLVANIA, ASSIGNOR TO C. B. PORTER & CO., OF SAME PLACE.

DESIGN FOR SHEET-METAL BOXES.

Specification forming part of Design No. 10,007, dated May 22, 1877; application filed March 17, 1877.

[Term of Patent 7 years.]

To all whom it may concern:

Be it known that I, WILLIAM WILKINSON, of Philadelphia, in the county of Philadelphia and State of Pennsylvania, have invented a certain new and useful Design for Sheet-Metal Boxes; and I do hereby declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it pertains to make and use it, reference being had to the accompanying drawings, which form part of this specification, in which the figure is a perspective of a box made according to my design.

My design for the ornamentation of metal boxes is composed of diamond shaped, pointed, or other shaped projections separated from each other, and disposed in orderly ar-

rangement by channels or grooves running relatively at right angles.

In the drawing, A shows a sheet metal box to which my design is applied, a b being the grooves, and c the intervening projection. The rim e of the lid is plain, and has a bead, e', on its edge.

What I claim as my invention is-

The design for a metal box, consisting of the projections c, and intervening grooves ab, the plain surface e, and bead e', as described and shown.

In testimony that I claim the foregoing I have hereunto set my hand.
WILLIAM WILKINSON.

Witnesses:

SAML. J. VAN STAVOREN, CHAS. F. VANHORN.