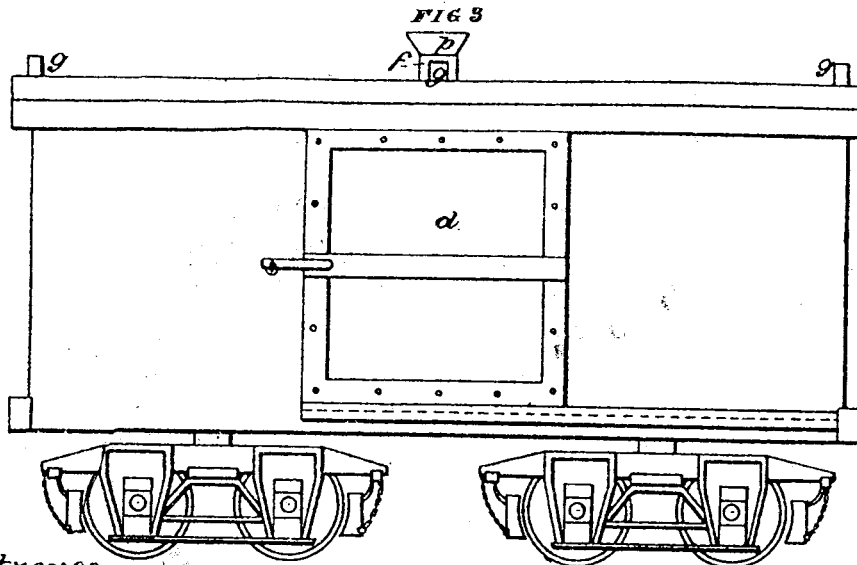
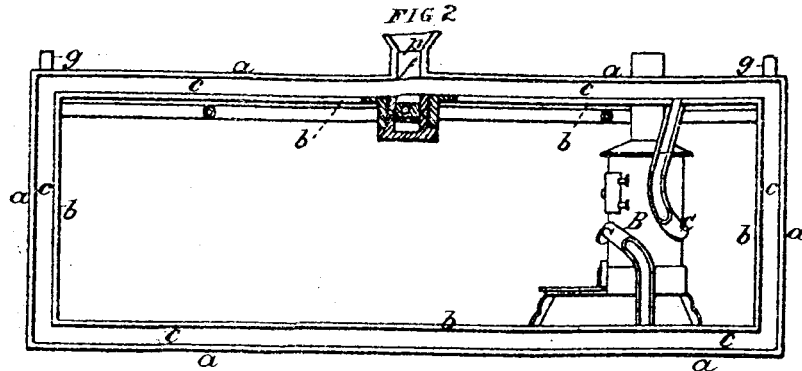
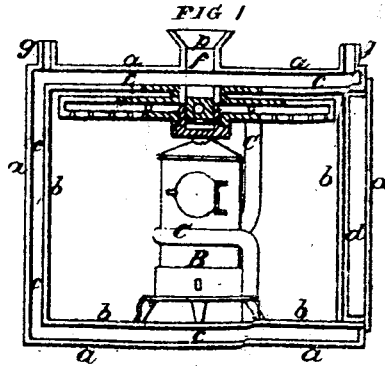


E. H. ASHCROFT
 Assignor to J. DENSMORE.
 Railroad-Car Heater.

No. 7,967.

Reissued Nov. 27, 1877



Witnesses
 H. R. Edelen
 D. P. Cowl

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 Edward H. Ashcroft,
 by James Densmore, Attorney.

7,967. RAILROAD-CAR HEATERS. Edwd. H. Ashcroft, Lynn, Mass., assignor to Jas. Densmore, Meadville, Pa. Patent No. 54,662, dated May 15, 1866; Reissue No. 2,917, dated Apr. 14, 1868; Reissue No. 6,652, dated Sept. 21, 1875. Filed Nov. 22, 1877.

To all whom it may concern:

Be it known that I, EDWARD H. ASHCROFT, of Lynn, county of Essex, and State of Massachusetts, have invented an Improvement in Heating Railway-Cars, which is fully described in the following specification and represented in the accompanying drawing, of which—

Figure 1 represents a side view, Fig. 2 a longitudinal sectional view, and Fig. 3 a transverse sectional view, of a railway-car made in accordance with my invention.

In carrying out my invention, I surround the interior chamber of the car with a space for holding water, arranged underneath the bottom, over the top, and against the sides and ends, excepting where it may be necessary to have doorways and window-openings. Furthermore, I arrange on the car, or outside of it, or in a chamber or suitable space situated either within or without the car, and so as to move with it, a stove or heating apparatus, and I apply to or combine with such stove and the water-space a pipe to open at one extremity into the upper part of the water-space, and at the other into the lower part of such space, in order that there may be a free flowage of water through the pipe, and that such water, while flowing through the said pipe, may be heated by heat from the heating apparatus. By such means I am enabled to heat the fluid in the water-space, and to cause heat to circulate through it, and thus warm the chamber of the car.

In the drawing, *a* represents a casing, which surrounds the interior of the car, except the door and window openings; *b*, a like casing within the outer casing *a*; *c*, a water-holding space at the bottom, ends, sides, and top, between the casings *a b*; *f*, an induction-pipe, connected with the outer casing *a* at the top, and extended up through the roof of the car; *p*, a tunnel-shaped mouth on the upper end of the induction-pipe *f*; *g*, one or more eduction or steam or water escape pipe or pipes, connected with the outer casing *a* at the top, and extended up through the roof of the car; *B*, a stove or heater within the car, and *C* a pipe connected with the inner casing *b* at the bottom, and extended to and coiled around the heater *B*, and thence extended up to and connected with the inner casing *b* at the bottom. The casings *a b* are attached together, and, with the space or spaces *c* between them at the bottom, ends, sides, and top, form a general receptacle, or series of receptacles, for holding water. The inner pipe *C* extends through the inner casing *b* at both extremities, and opens into both the upper and lower parts or chambers of the water-holding space *c*, or general receptacle *a b*; and both the induction and eduction pipes *f g* extend through the outer casing *a*, and open into the upper part or chamber of said space *c* or receptacle *a b*.

To operate the invention, pour water into the mouth *p* of the induction-pipe *f* till the inner pipe *C* and the bottom, end, and side parts or chambers of the water-holding space *c* are filled, and the upper part or chamber of the water-space *c* is nearly filled, leaving only room for the expansion of the water when heated.

Then make a fire in the heater *B*. This will heat the coil of the inner pipe *C*, and the water therein. The water, when heated, will expand and become lighter and rise, and cooler water will take the place at the heating-point. In rising the heated water will radiate and give out its heat through the surfaces of the inner pipe *C* and casings *a b*, till it in turn will become cooler and sink, and newly-heated water take the place at the top. In this way a circulation will be established, the heated water rising through the inner pipe *C*, which thus becomes a conducting or circulating pipe, and the cooled water sinking through the end and side parts or chambers of the water-space *c* or receptacle *a b*, and the circulation will continue while fire is maintained in the heater *B*, the cooled water receiving heat from the heater *B* through the coil of the circulating or conducting pipe *C*, and the heated water giving out that heat through the radiating-surfaces of said conducting-pipe *C* and the water-space casings *a b*.

It is necessary in winter to keep an express-car warm in order that the guard or man in charge may be able to remain in it while *en route*; and it is for this reason that I combine with the water-space about the chamber of the car a heating apparatus and circulating-pipe.

This is a division of my original invention of a combined heating and safety apparatus for express-carriages for railways and common roads; and the nature of this part of the invention is in combining with a railway-car a hot-water-circulating and heat-radiating apparatus; in combining with a railway-car a heater, an elevated water-receptacle, and a rising pipe connected with the heater and water-receptacle; in combining with a railway-car a heater, a heating-coil, a rising pipe, which opens into the heating-coil, and an elevated water-receptacle, and a descending pipe, which opens into the heating-coil, and a depressed water-receptacle, which depressed and elevated water-receptacles are connected otherwise than through the heating-coil; and in combining with a railway-car a heater, a water-receptacle, circulating currents of warm or hot water, and the radiating-surfaces of the conducting-pipe or water-receptacle. Therefore,

What I claim is as follows:

1. The combination of a hot-water-circulating and heat-radiating apparatus with a railway-car, substantially as described.
2. The combination, with a railway-car, of a heater, an elevated water-receptacle, and a rising pipe connected with the heater and water-receptacle, substantially as described.
3. The combination, with a railway-car, of a heater, a heating-coil, an elevated and a depressed water-receptacle, a rising pipe, which opens into the heating-coil and elevated water-receptacle, and a descending pipe, which opens into the heating-coil and depressed water-receptacle, and which depressed and elevated water-receptacles are connected otherwise than through the heating-coil, substantially as described.
4. The combination of a heater, a water-receptacle, circulating currents of warm or hot water, and the radiating-surfaces of the conducting-pipe or water-receptacle, with a railway-car, substantially as described.

EDWARD H. ASHCROFT.

Witnesses:

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