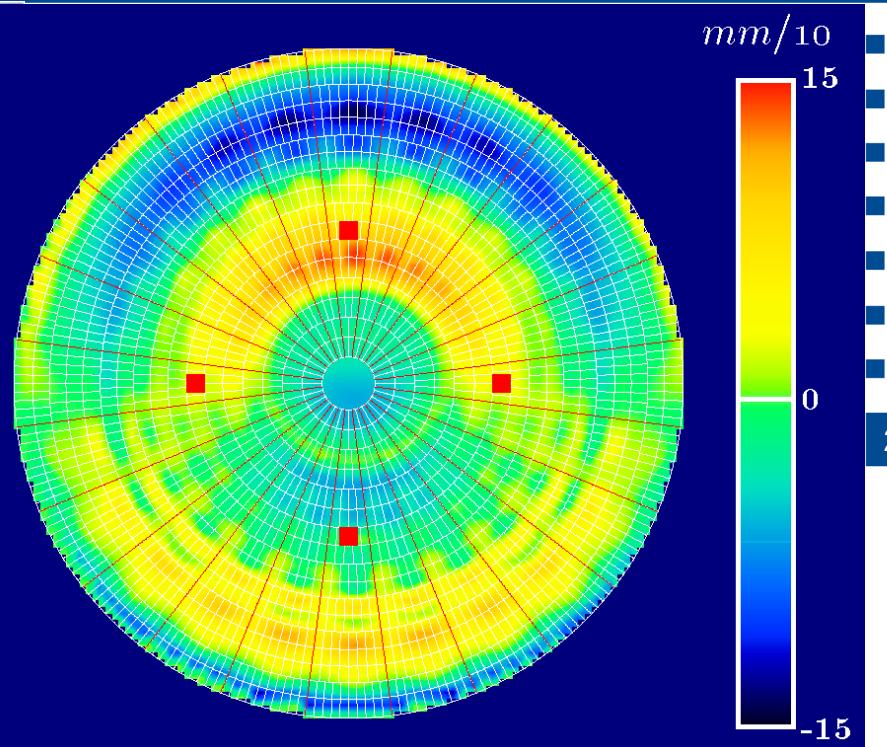
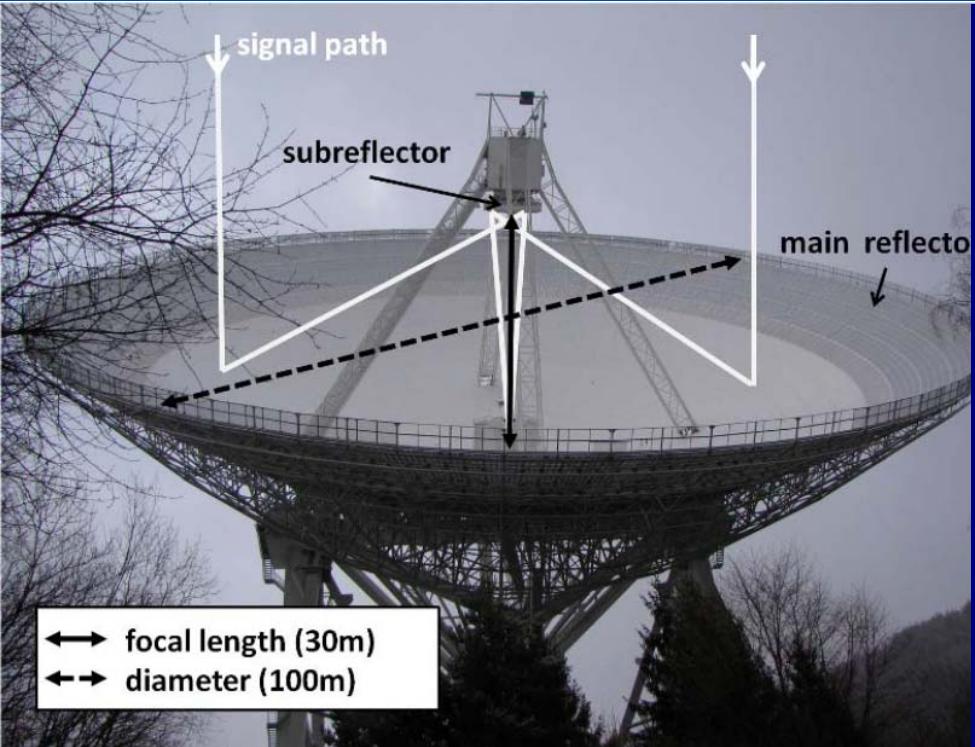


# Terrestrial laser scanning of the main reflector of the Effelsberg 100 m radio telescope

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Institute of Geodesy and Geoinformation  
University of Bonn

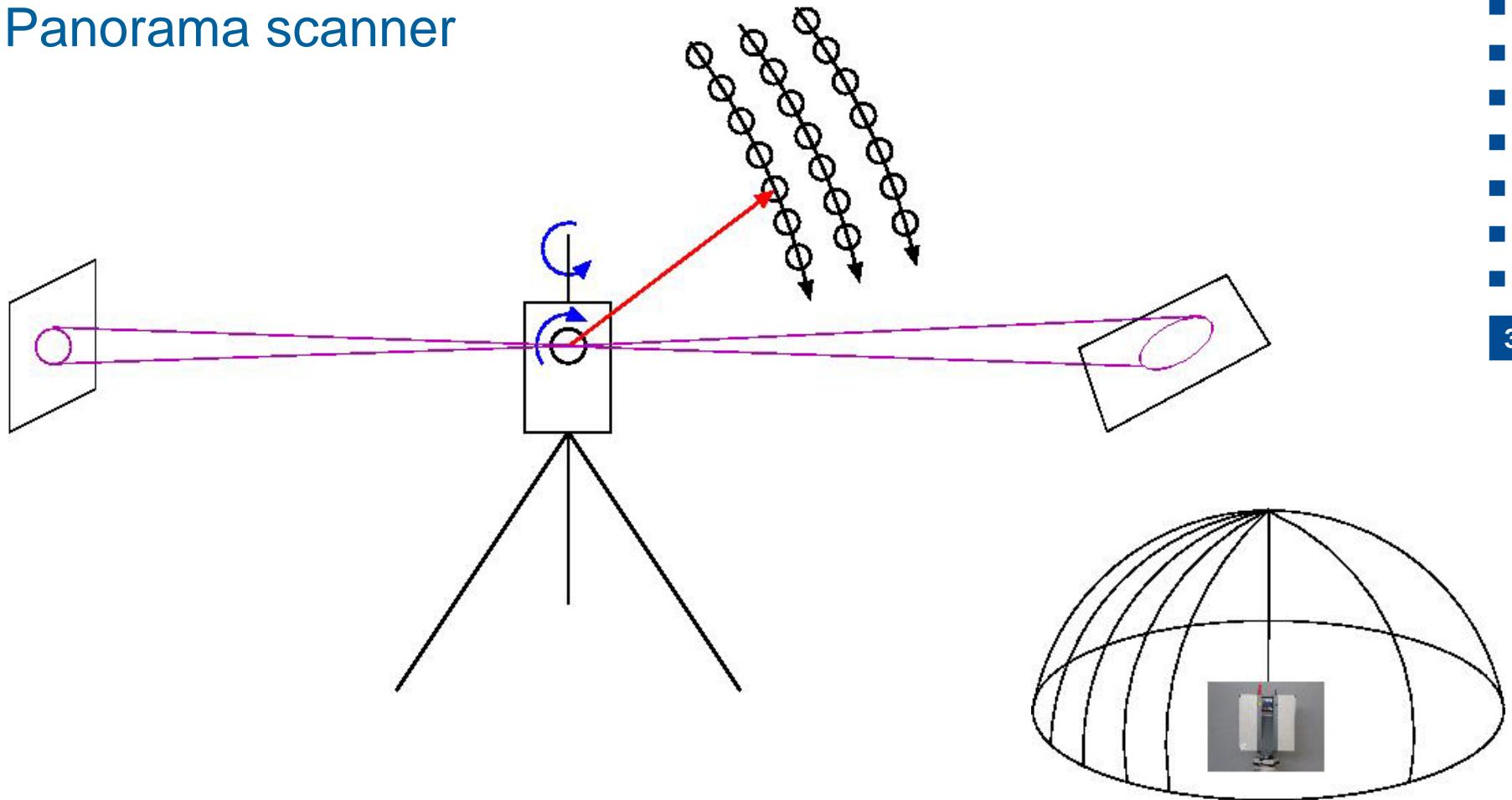
# Motivation



Manufacturer's model at 70° elev.,  
Courtesy N. Junkes

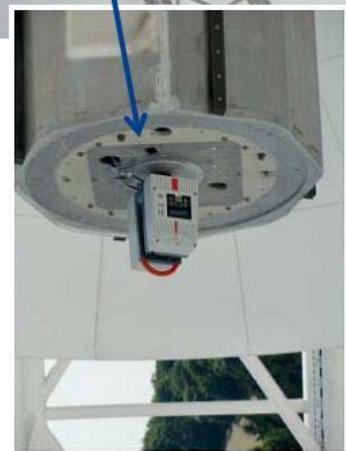
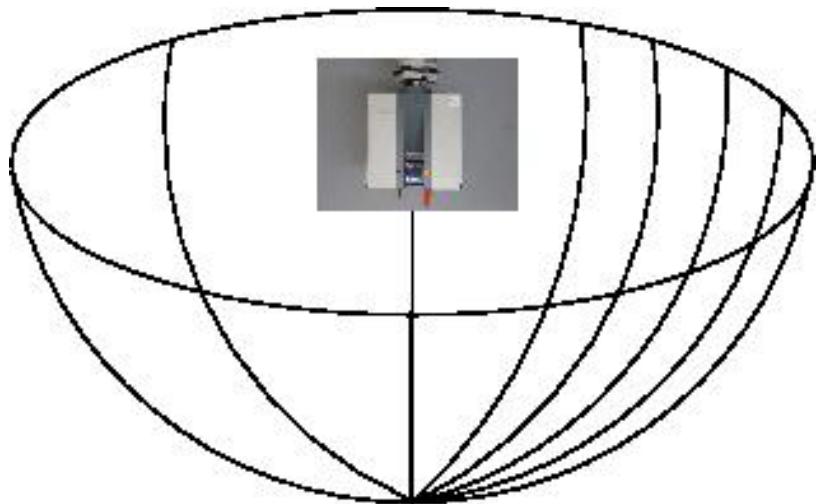
- Geodesists are interested in gravitationally induced path length variations at different elevation angles
- Astronomers are interested in surface quality

## Panorama scanner



N.B.: Size of footprint depends on angle of incidence  
 $1/\cos \gamma \rightarrow$  for  $\gamma = 70^\circ \rightarrow$  factor of 3

# Scanning of radio telescopes



## Leica HDS 6100 Terrestrial Laser Scanner

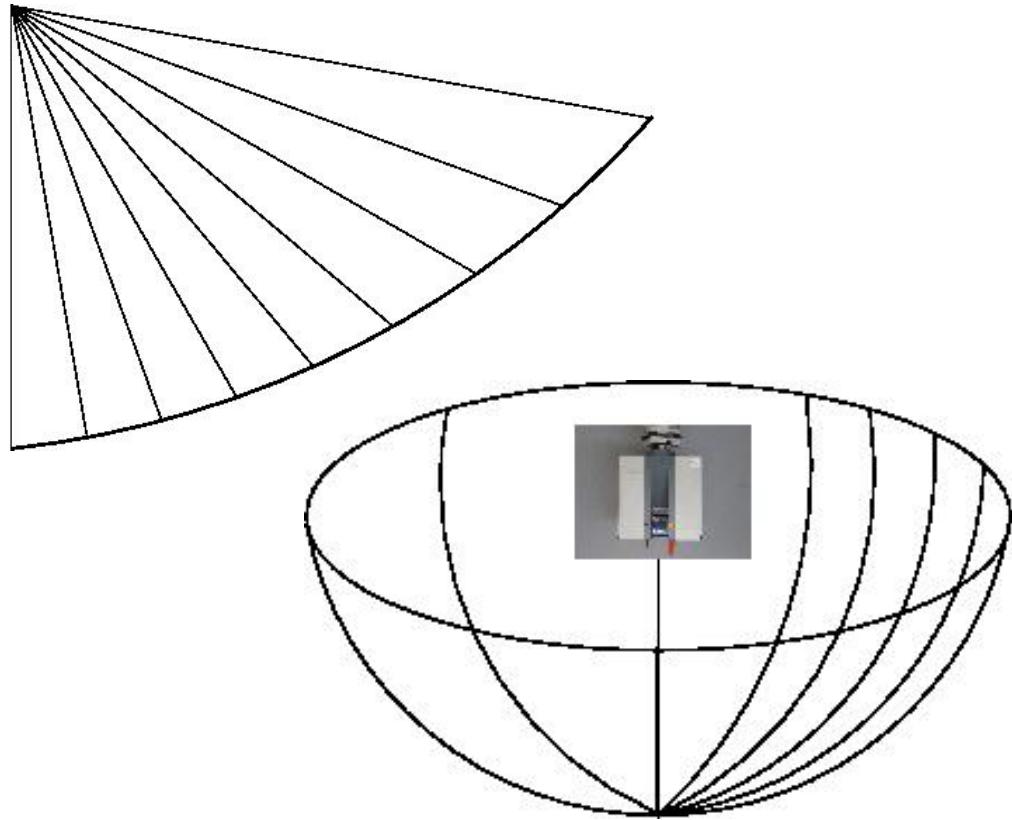
- Scanning in 7 elevations: 90°, 75°, 60°, 45°, 30°, 15°, 7.5°
- Duration: 30 Min per elevation angle
- Spacial resolution: 8 mm x 8 mm (at distance of 50 m)
- Ca. 370 Mio. points per Elevation =  $1.11 \times 10^9$  observations
- Point precision ( $s = 30 - 50\text{m}$ ): 5 – 8 mm
- Size of laser spot (footprint)
  - 9.6 mm/30 m
  - 14 mm/50 m



# Scanning 2010

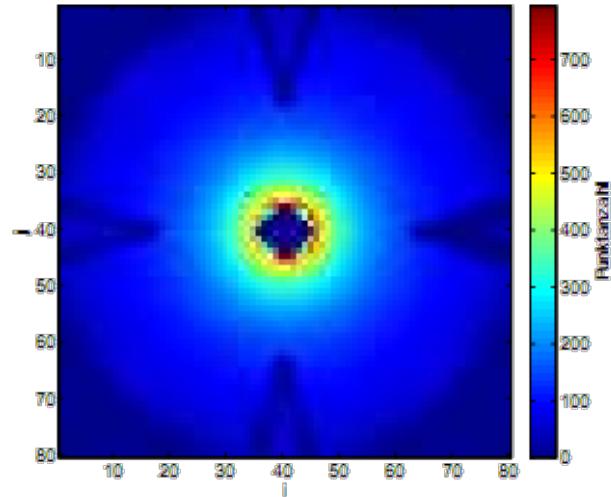


# Data decimation



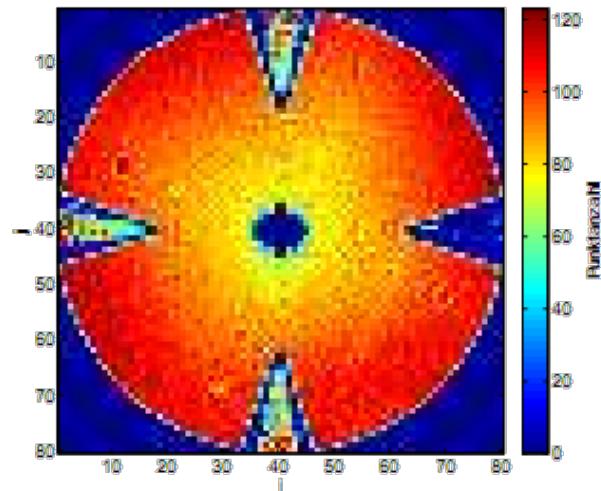
Constant angular increments lead to inhomogeneous point densities  
→ overweighting of central area  
lead to wrong estimates if deformations present in this area

Original point density



7

Homogeneous point density



## Parameters of rotation paraboloid

$$g(\mathbf{x}_i^p, \mathbf{x}) = \frac{x_i^2 + y_i^2}{4f} - z_i = 0$$

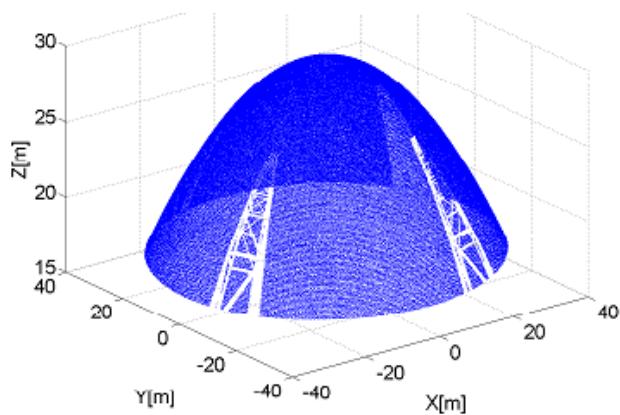
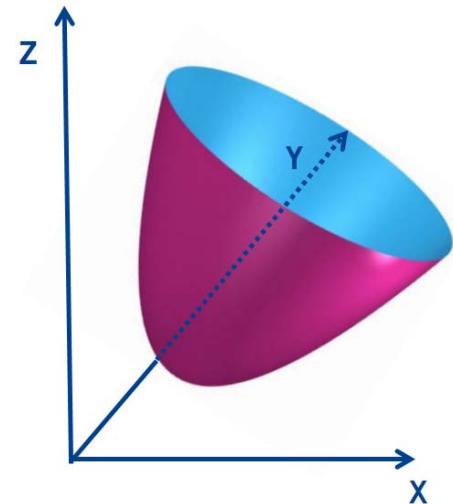
With transformations

$$\mathbf{x}_i^p = \mathbf{R}_x(\varphi_x) \cdot \mathbf{R}_y(\varphi_y) \cdot \mathbf{x}_i^l - \mathbf{x}_v$$

## Parameters of rotational paraboloid

$$\mathbf{x} = [x_v \ y_v \ z_v \ \varphi_x \ \varphi_y \ f]^T$$

- Outer 10m ring not used for parameter estimation (unreliable)
- Outlier elimination (distance threshold)
- Adjustment with Gauß-Helmert-Model
- Cluster, 130 GB memory, 4 h per elevation



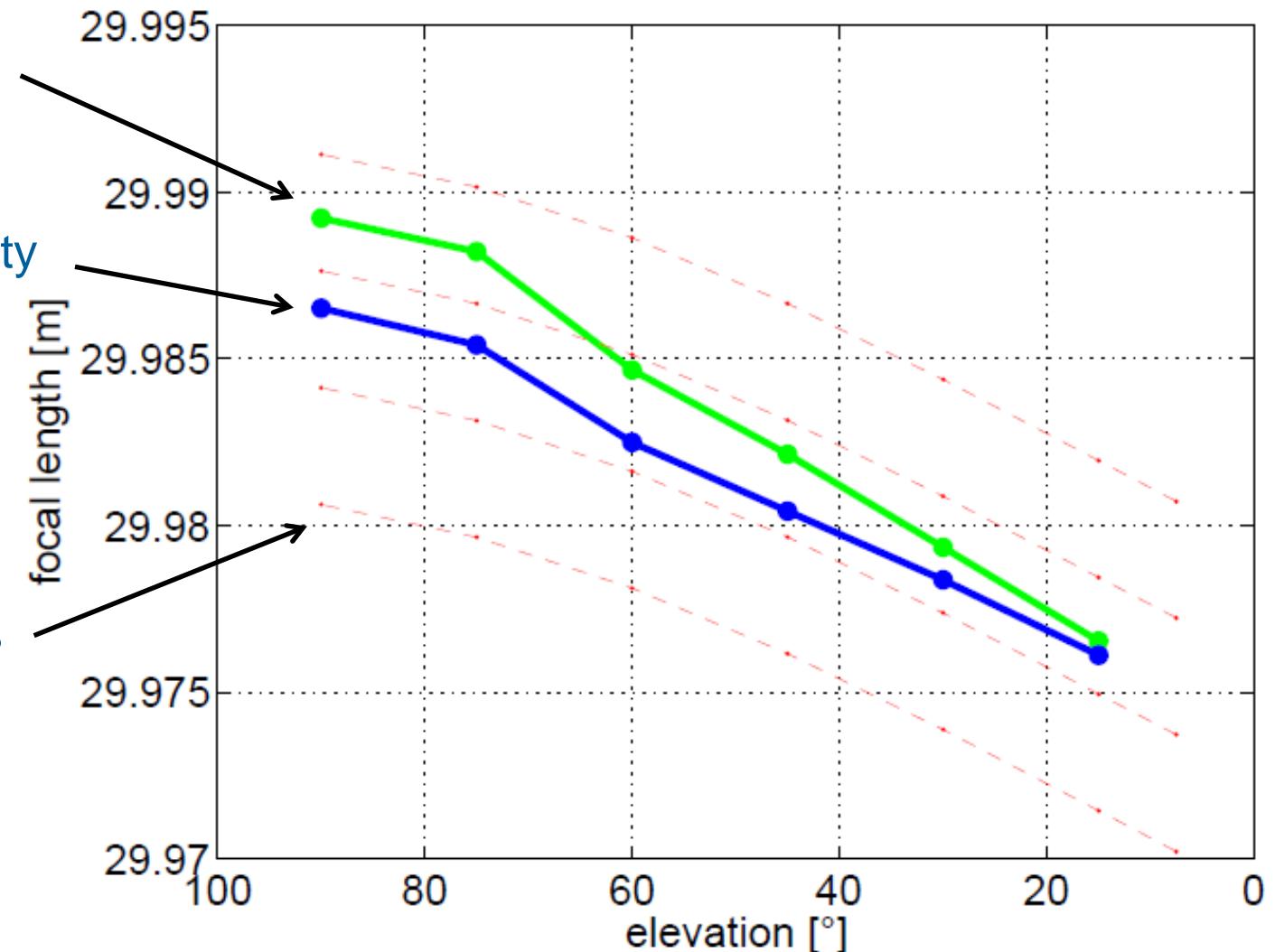
# Focal length results

Reduced point density

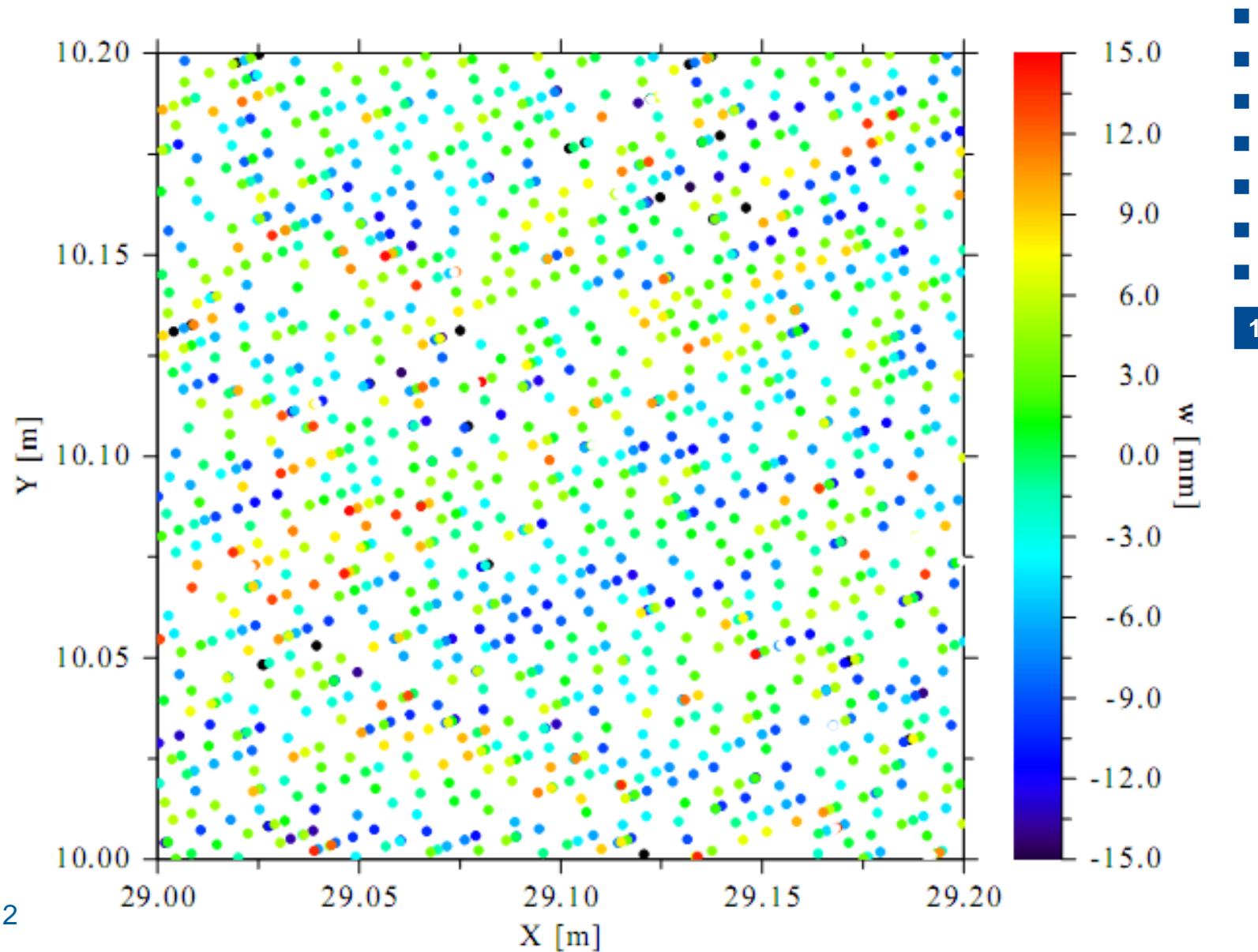
Full point density

Empirical focus optimization

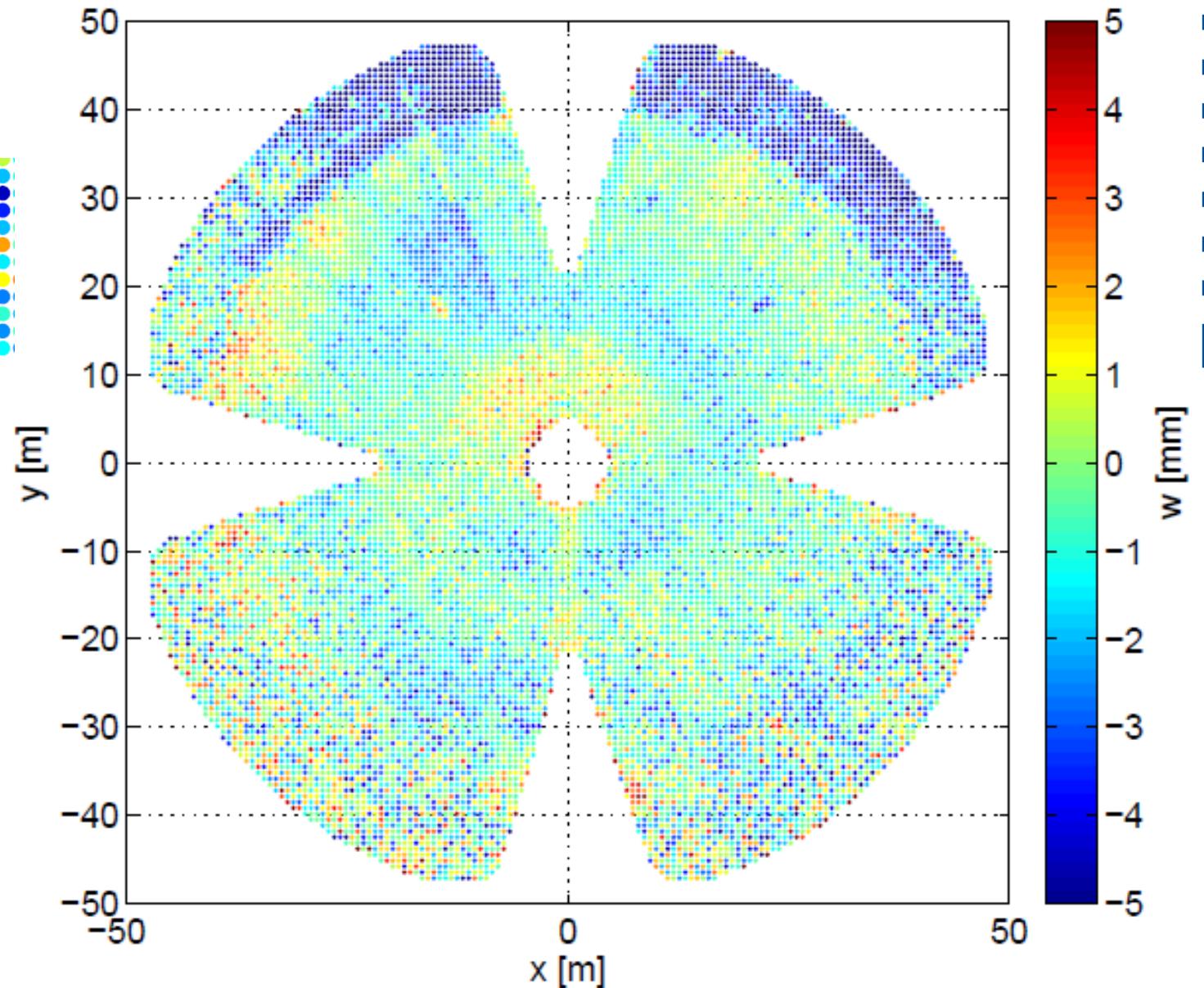
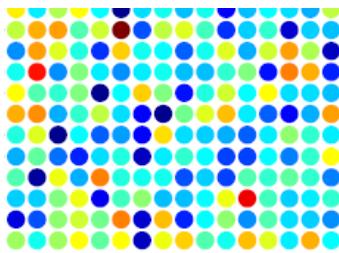
9



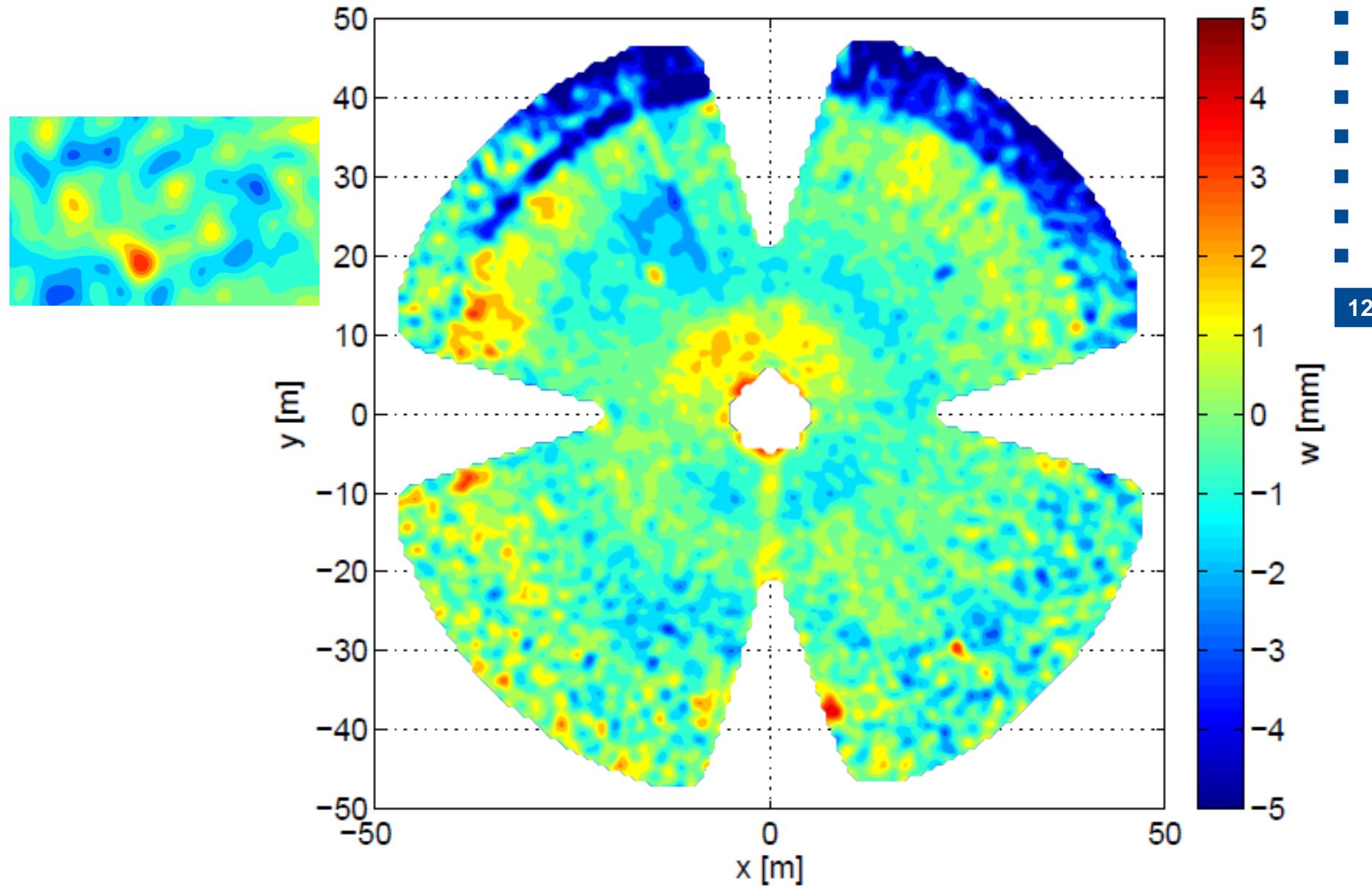
# Individual data points



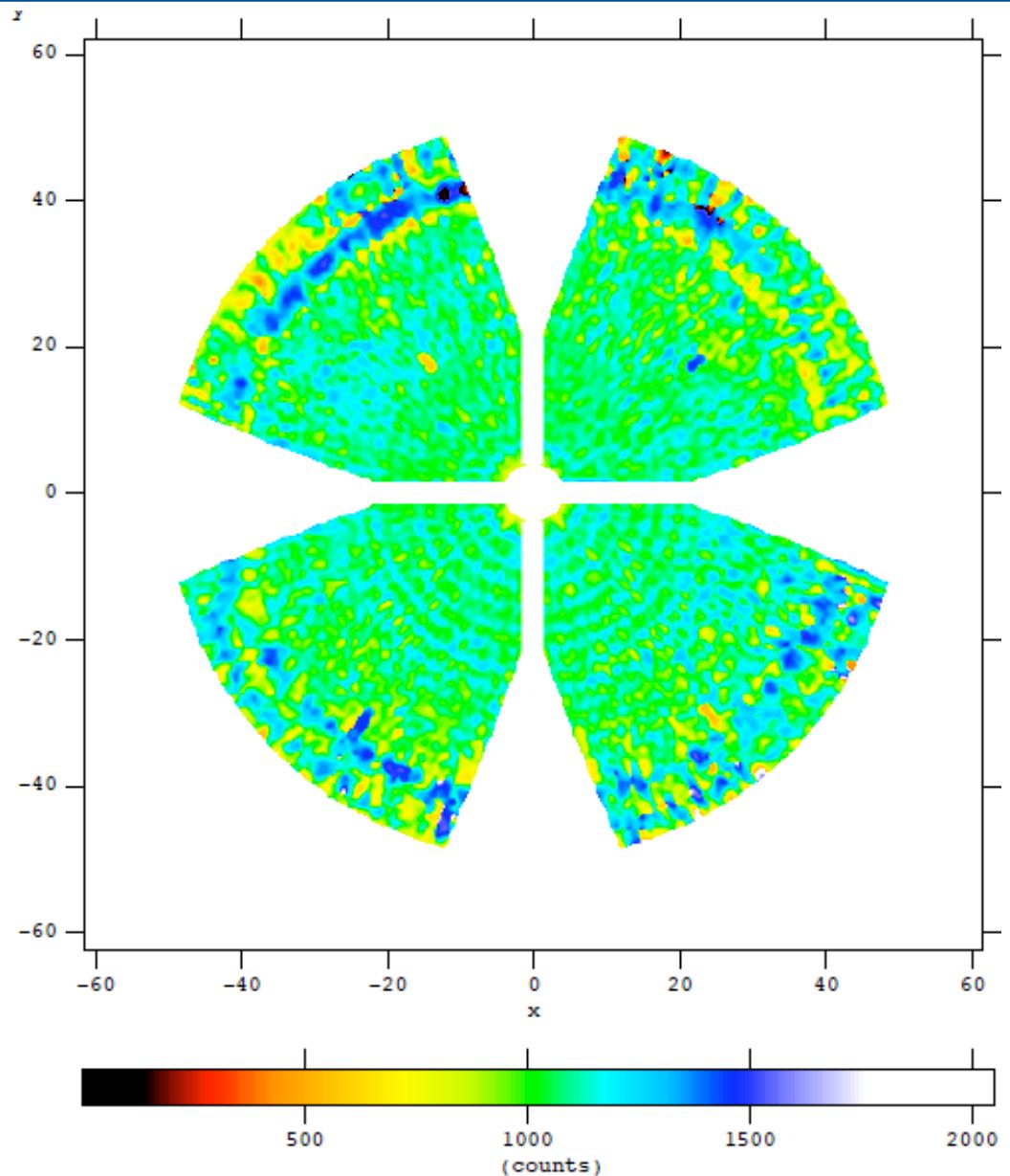
# Micro surfaces



# Spline approximations

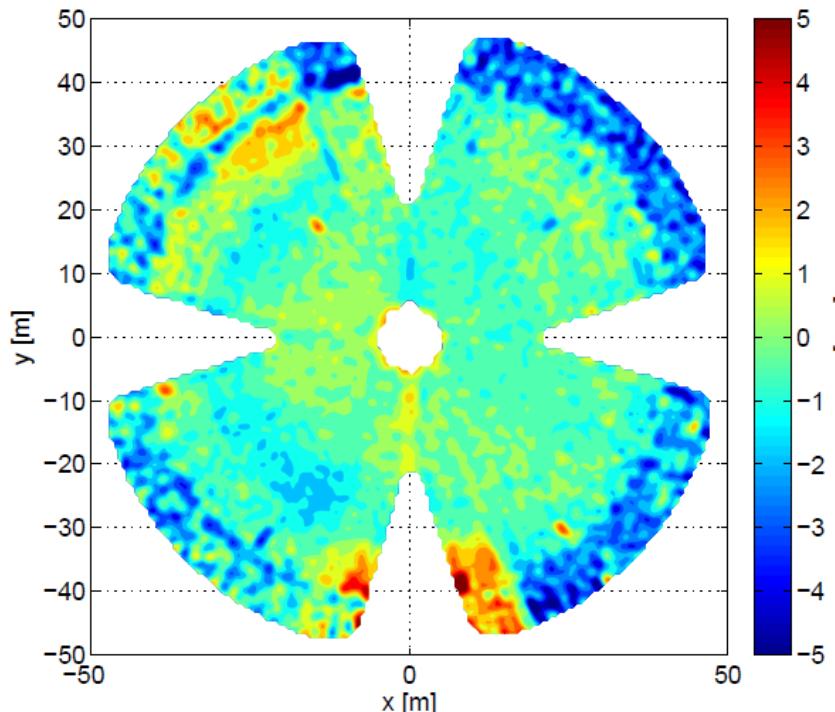


# Comparisons



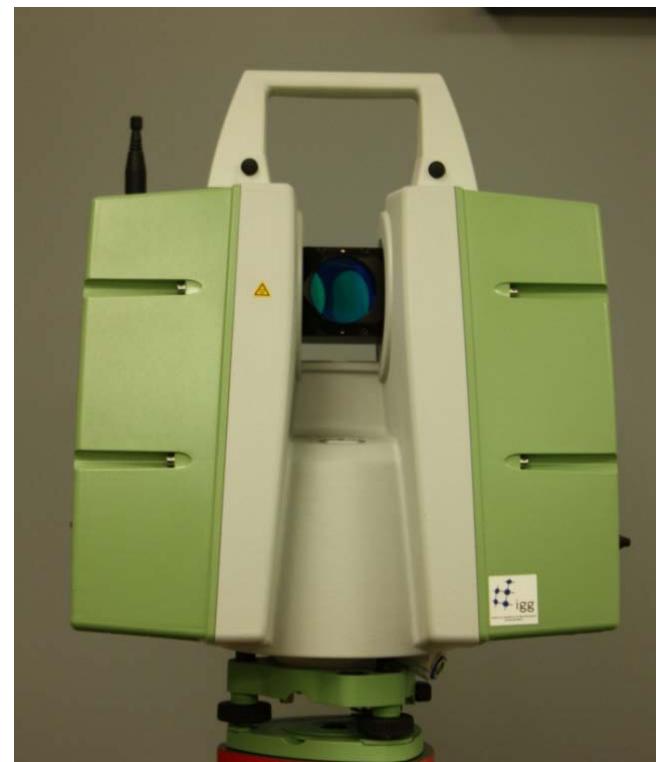
Holography at  $32^\circ$   
Courtesy A. Kraus

Scanning at  $30^\circ$

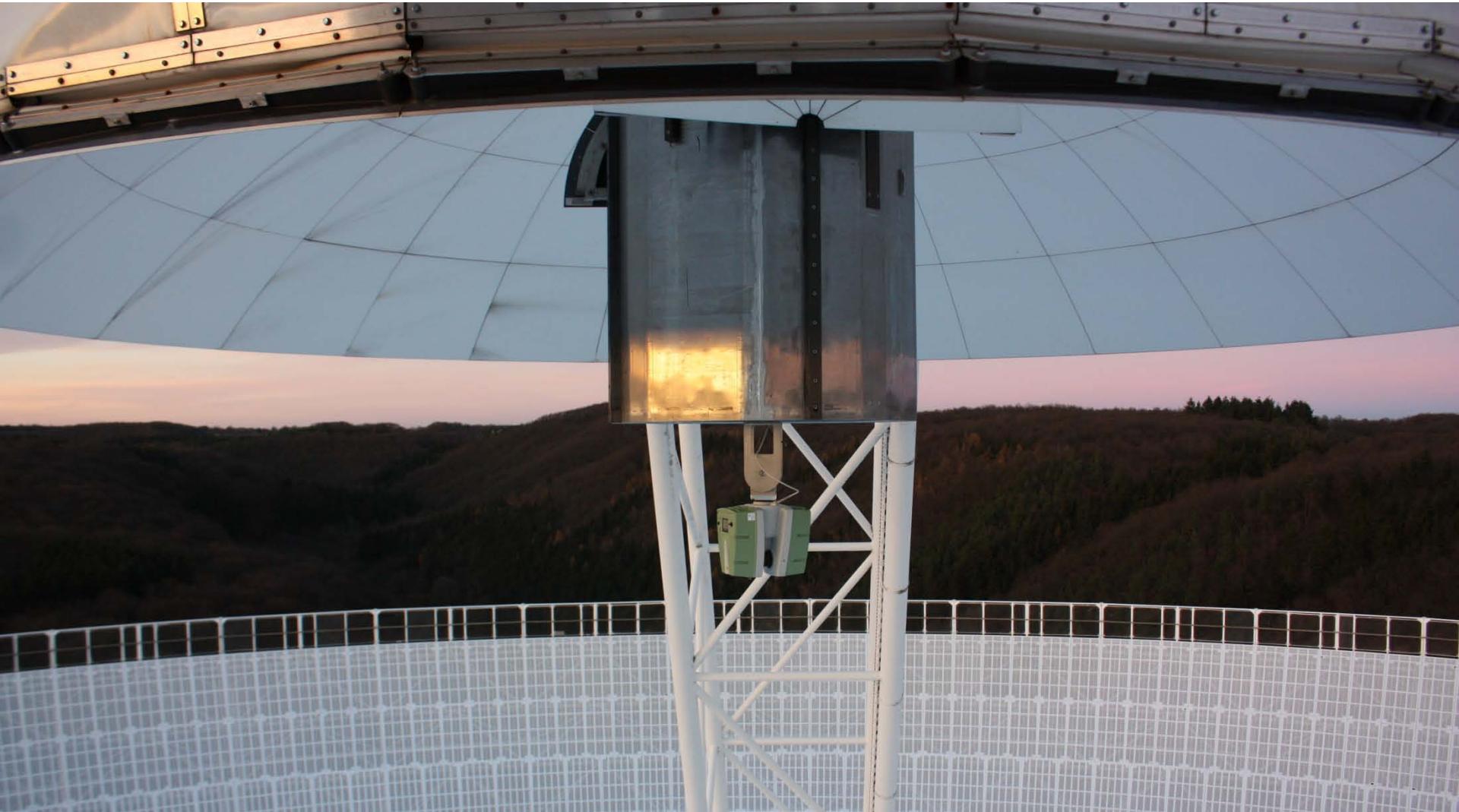


## Leica Scan Station P20

- Scanning in 7 elevations:  $90^\circ, 75^\circ, 60^\circ, 45^\circ, 30^\circ, 15^\circ, 7.5^\circ$
- Duration: 15 Min per elevation angle
- Spacial resolution: 6 mm x 6 mm (at distance of 50 m)
- Ca. 500 Mio. points per Elevation =  $1.5 \times 10^9$  observations
- Point precision ( $s = 30 - 50\text{m}$ ): 2 – 4 mm
- Size of laser spot (footprint)
  - 8,8 mm/30 m
  - 12.8 mm/50 m



# Scanning after sunset

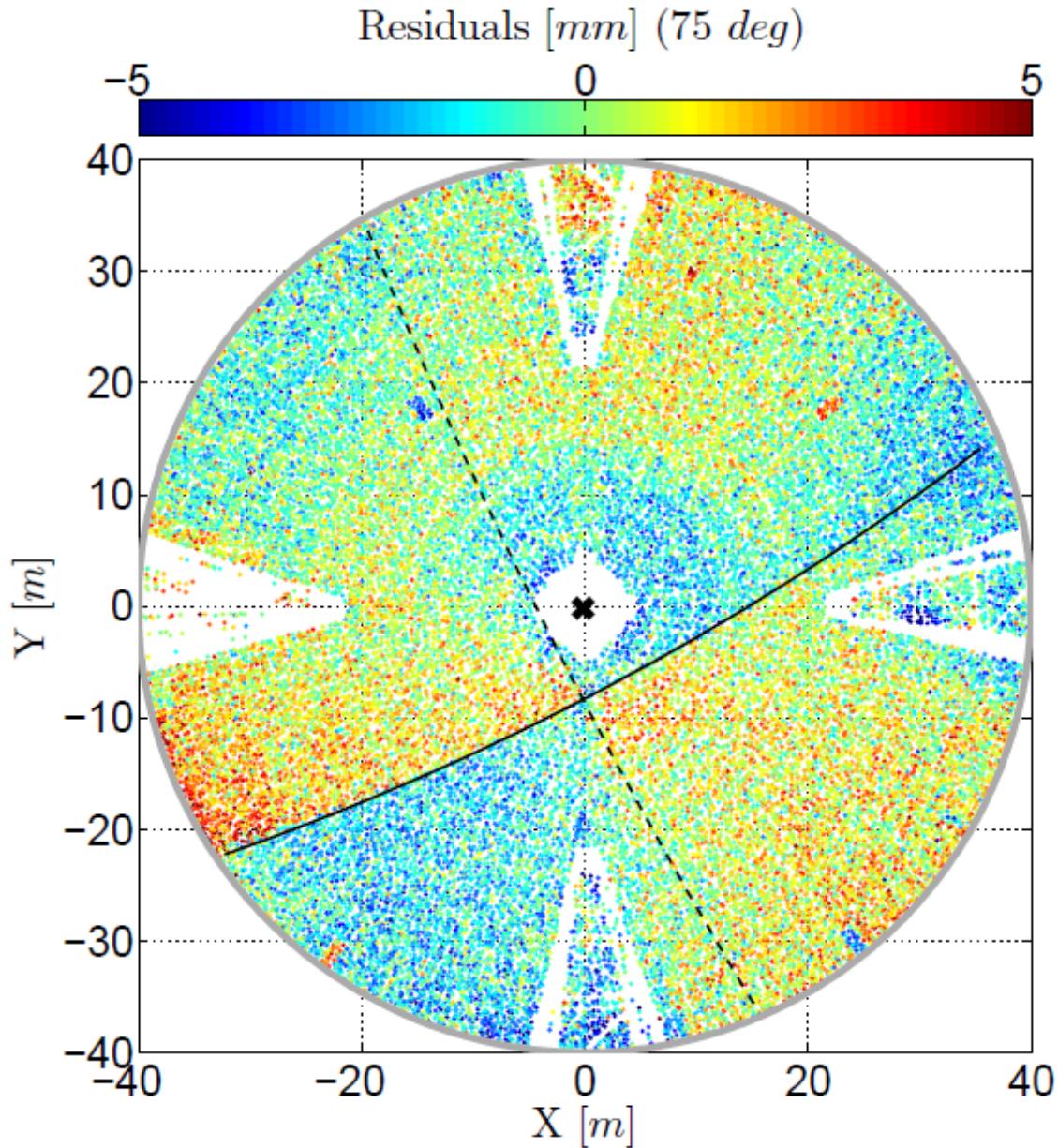




# 7.5° Elevation

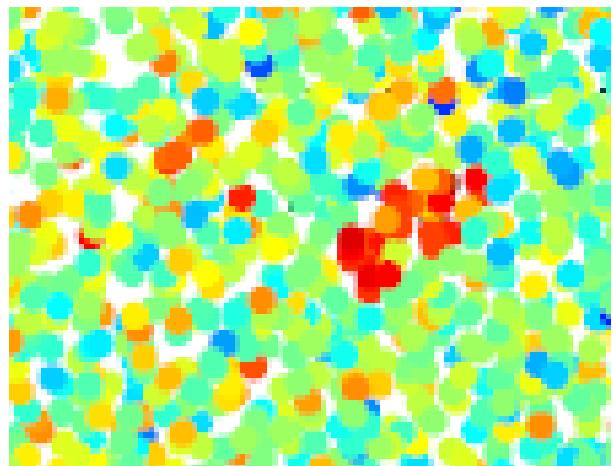
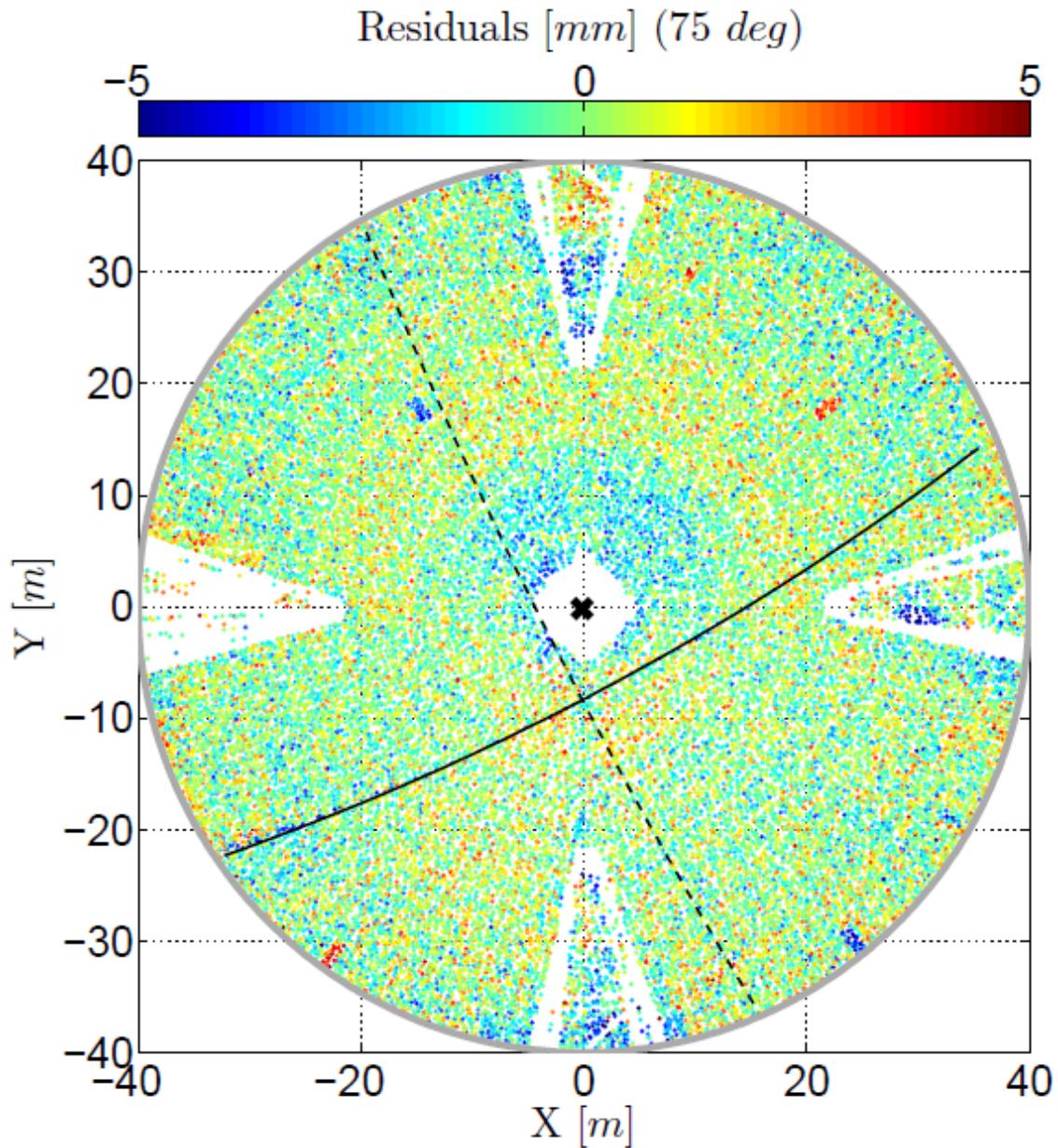


# Raw results



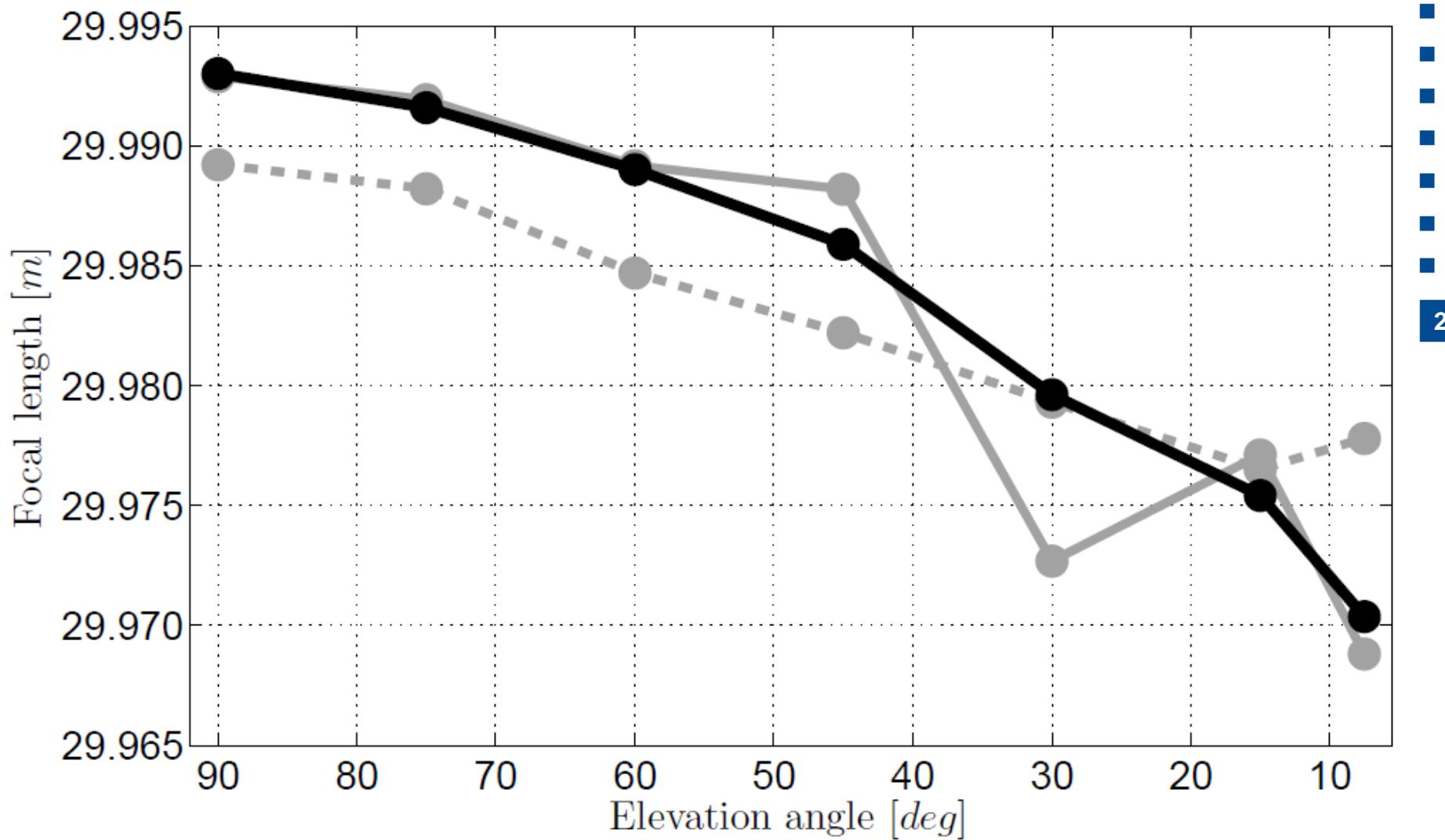
- a) Scanner has instrumental errors
- b) Estimation of form parameters depends on data density

# Results after calibrations



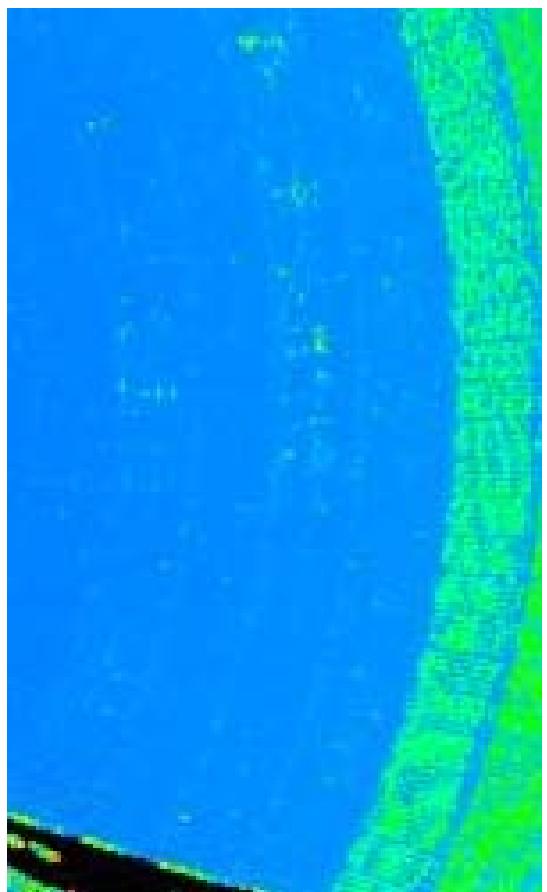
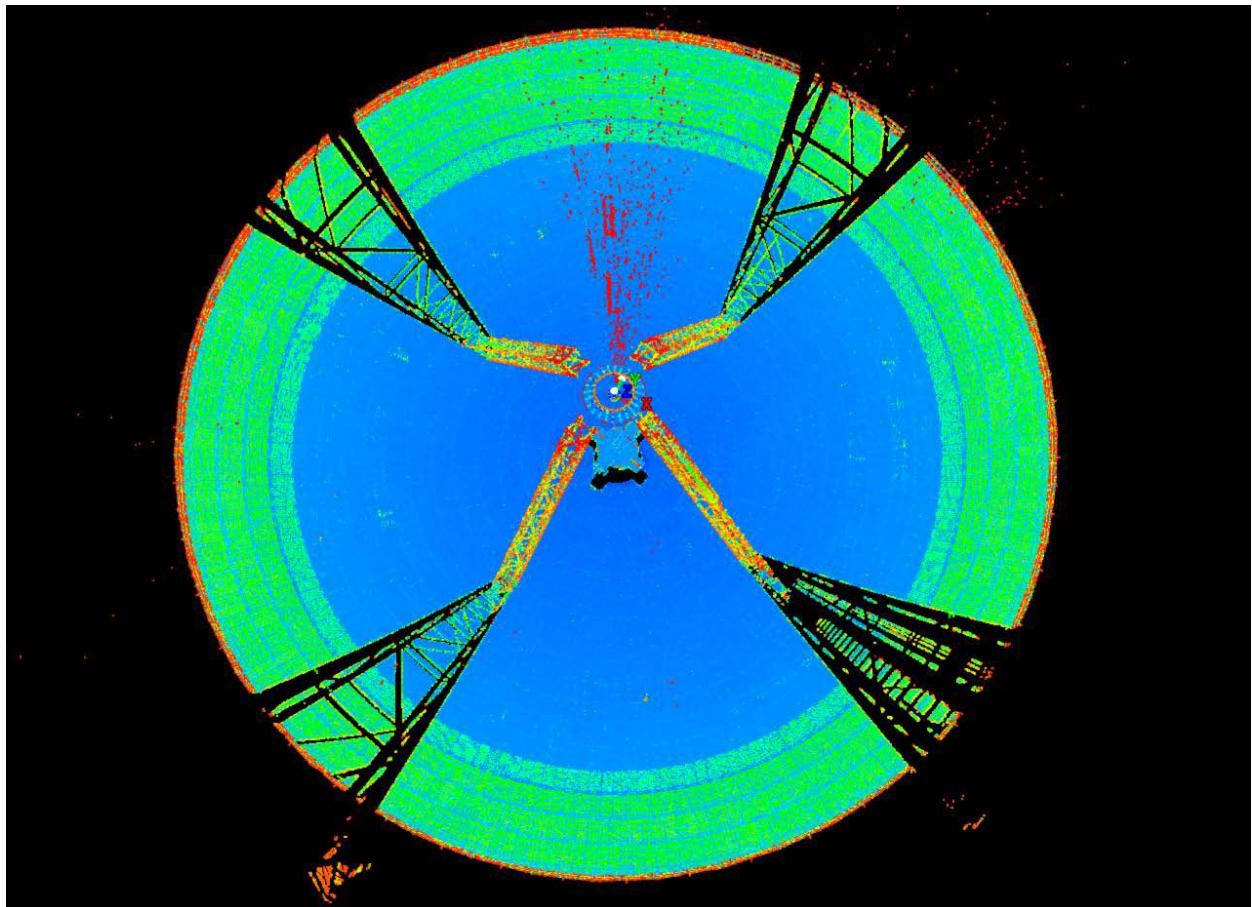
- Data density
- Horizontal collimation error
- Trunnion axis error
- Vertical index error
- Eccentricities of graduated circles
- Eccentricities of axes

# Focal lengths of 2010 and 2013

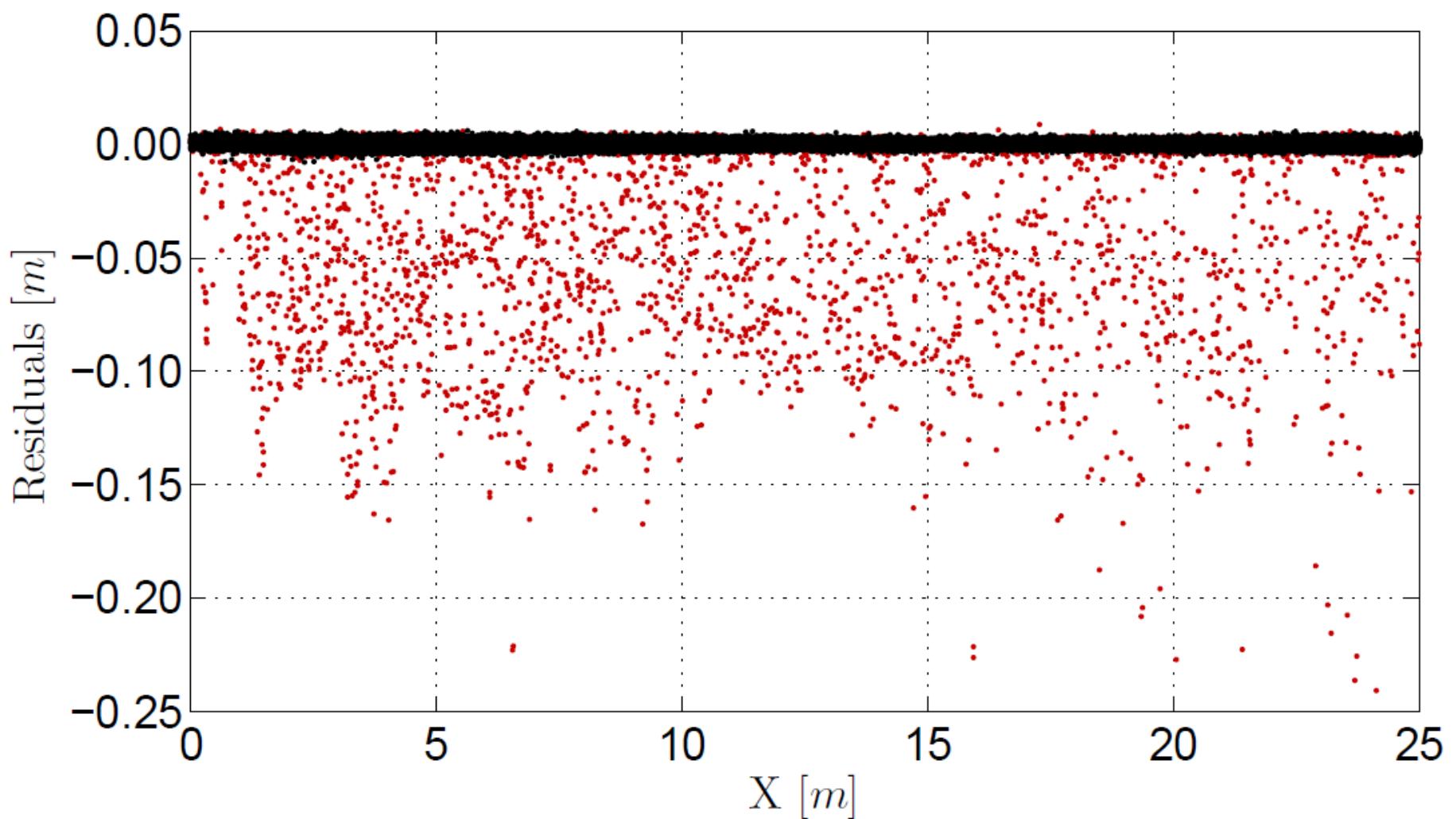


dashed = 2010, grey = 2013 raw, black = 2013 corrected

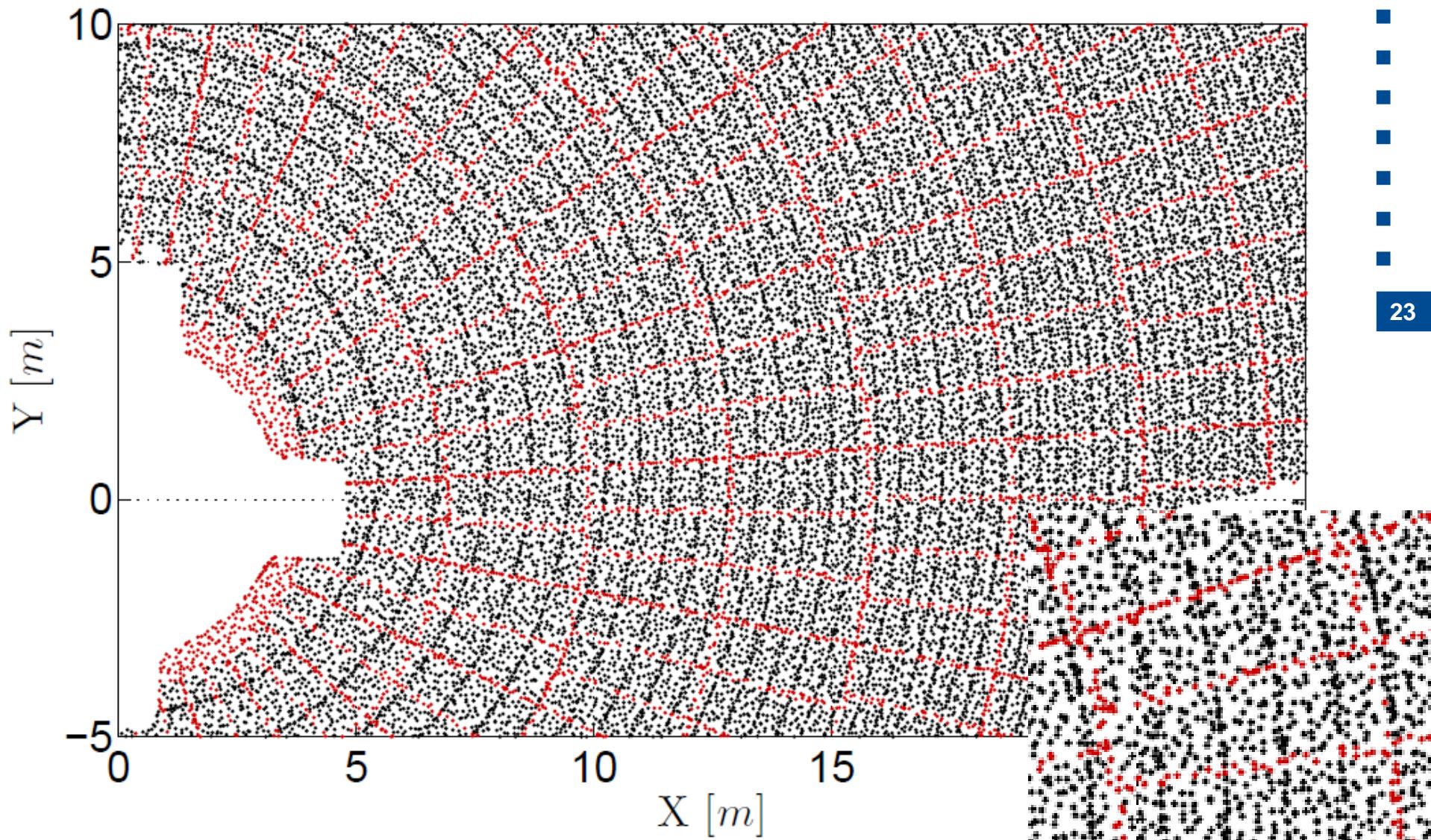
# Reflectivity

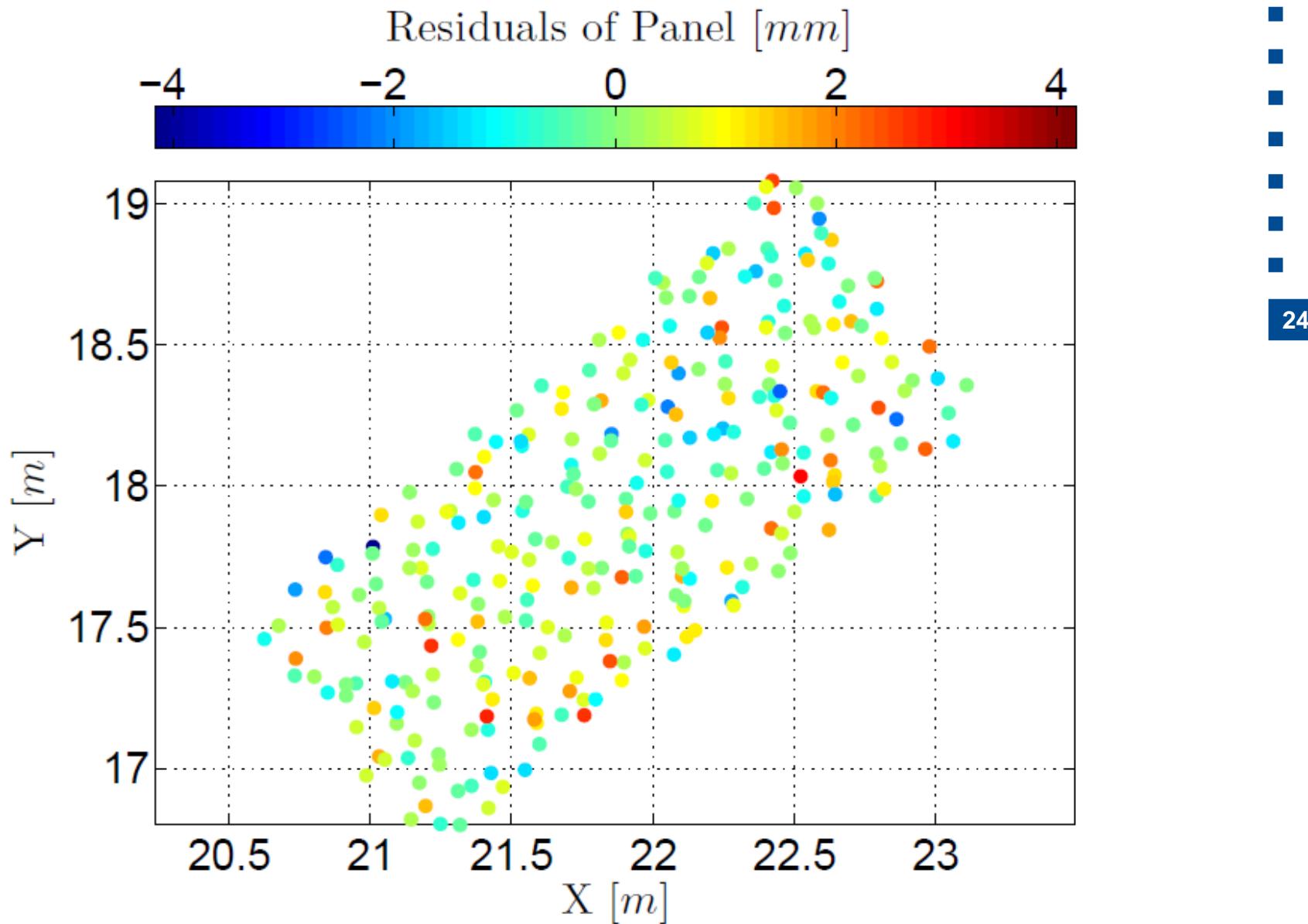


# Radial residuals I

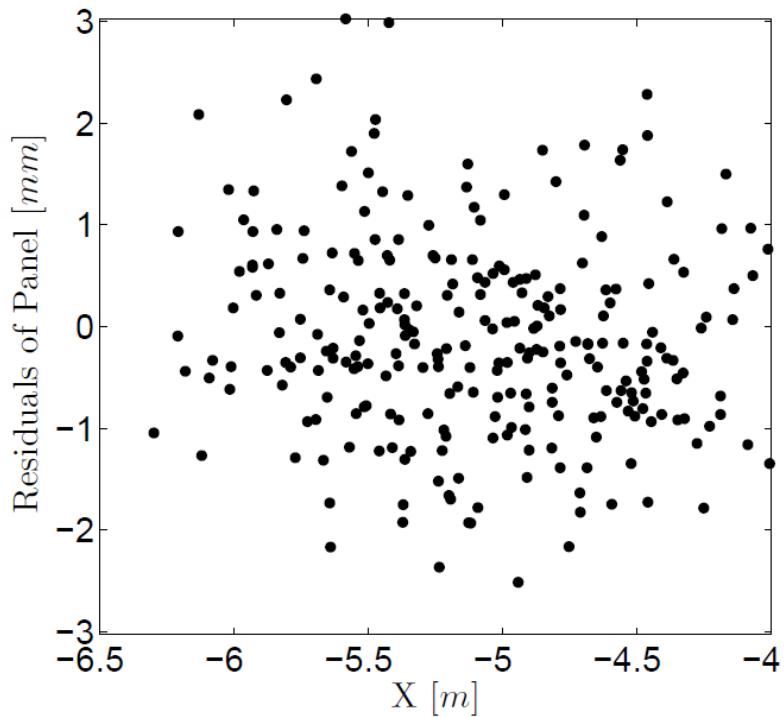


# Radial residuals II

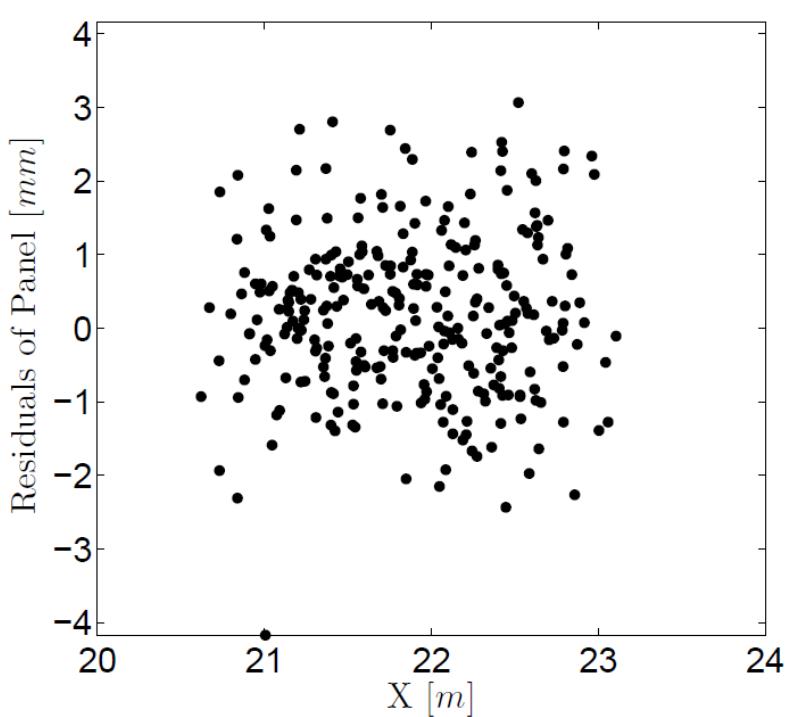




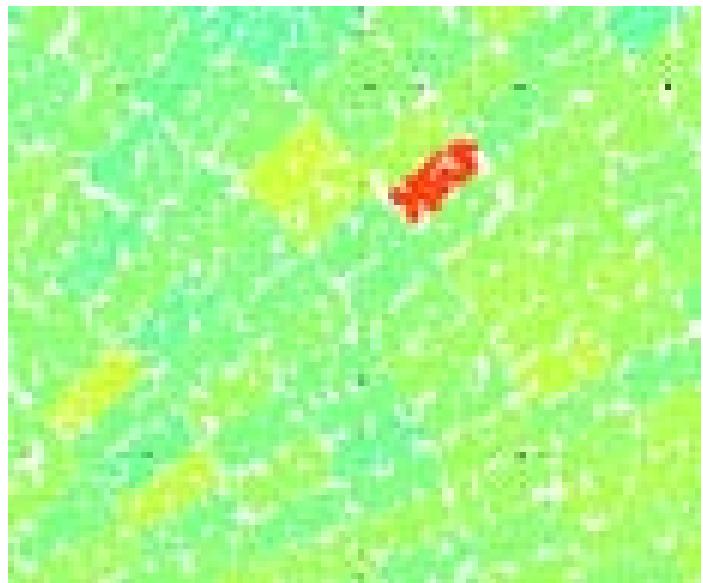
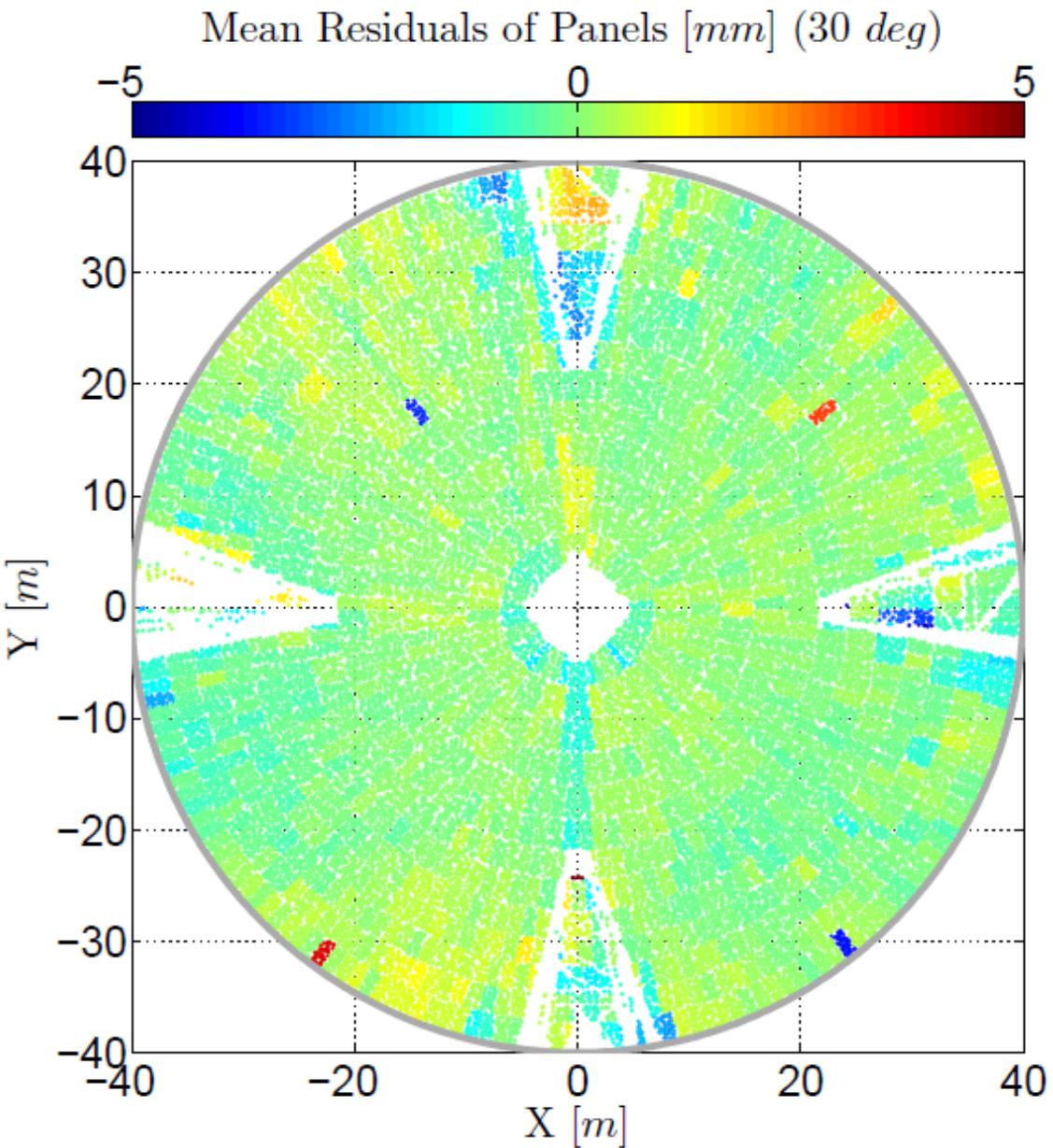
Panel 60



Panel 800

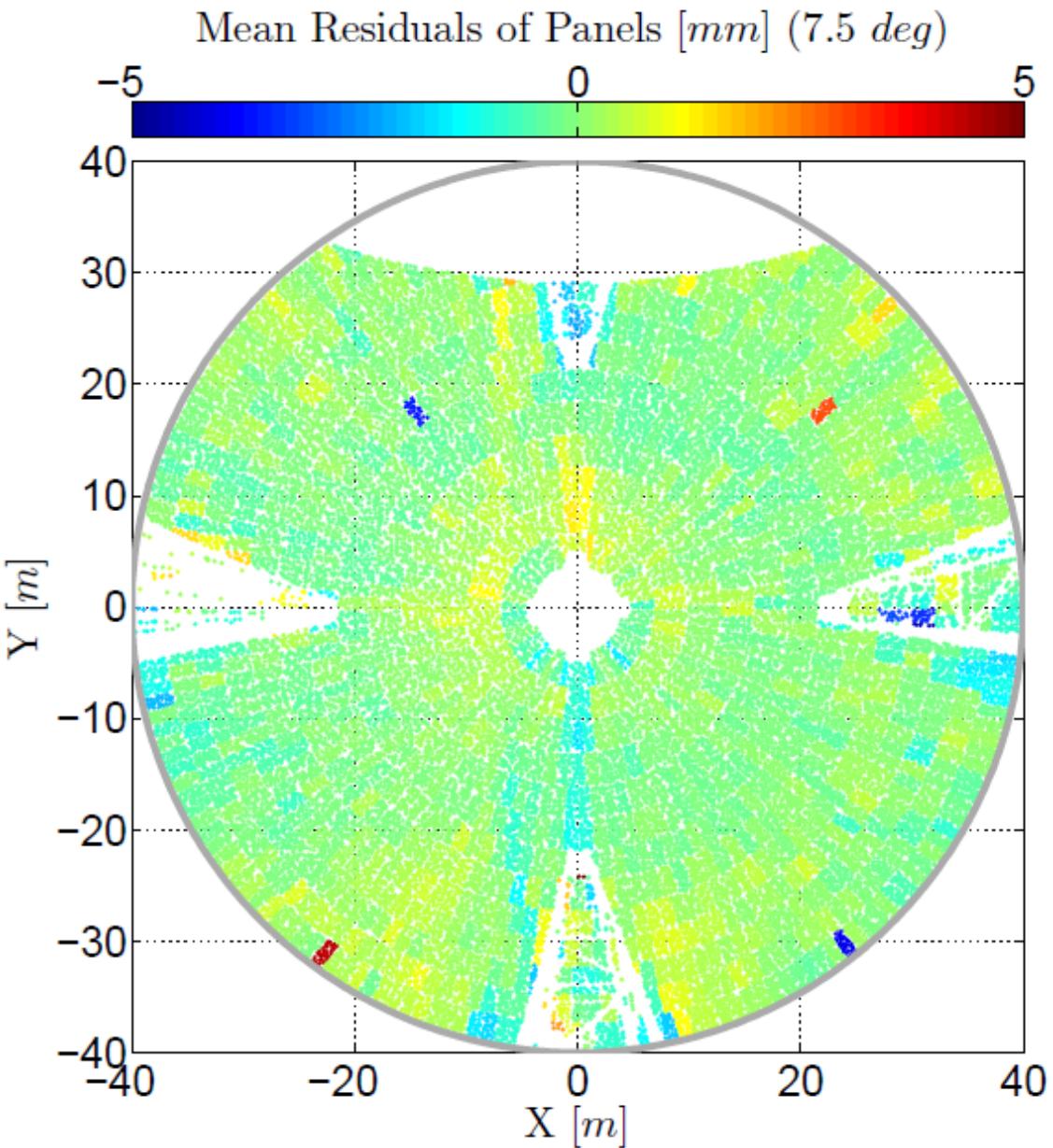


# Panel segmentation

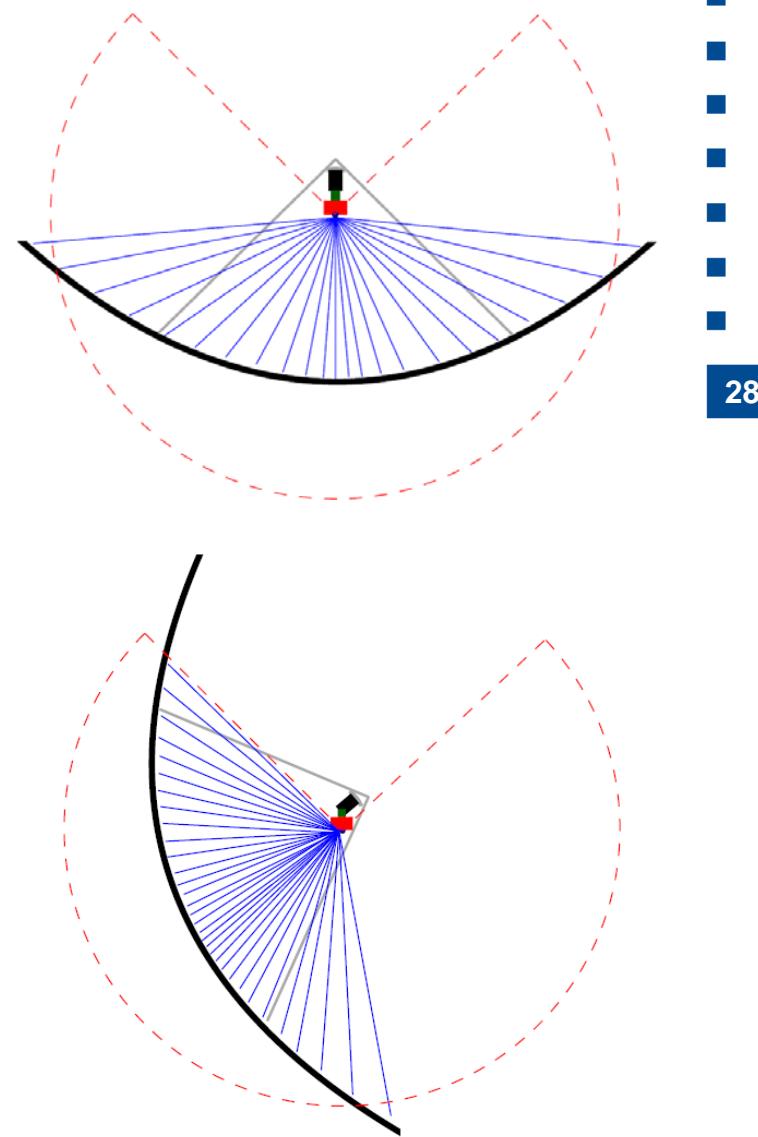
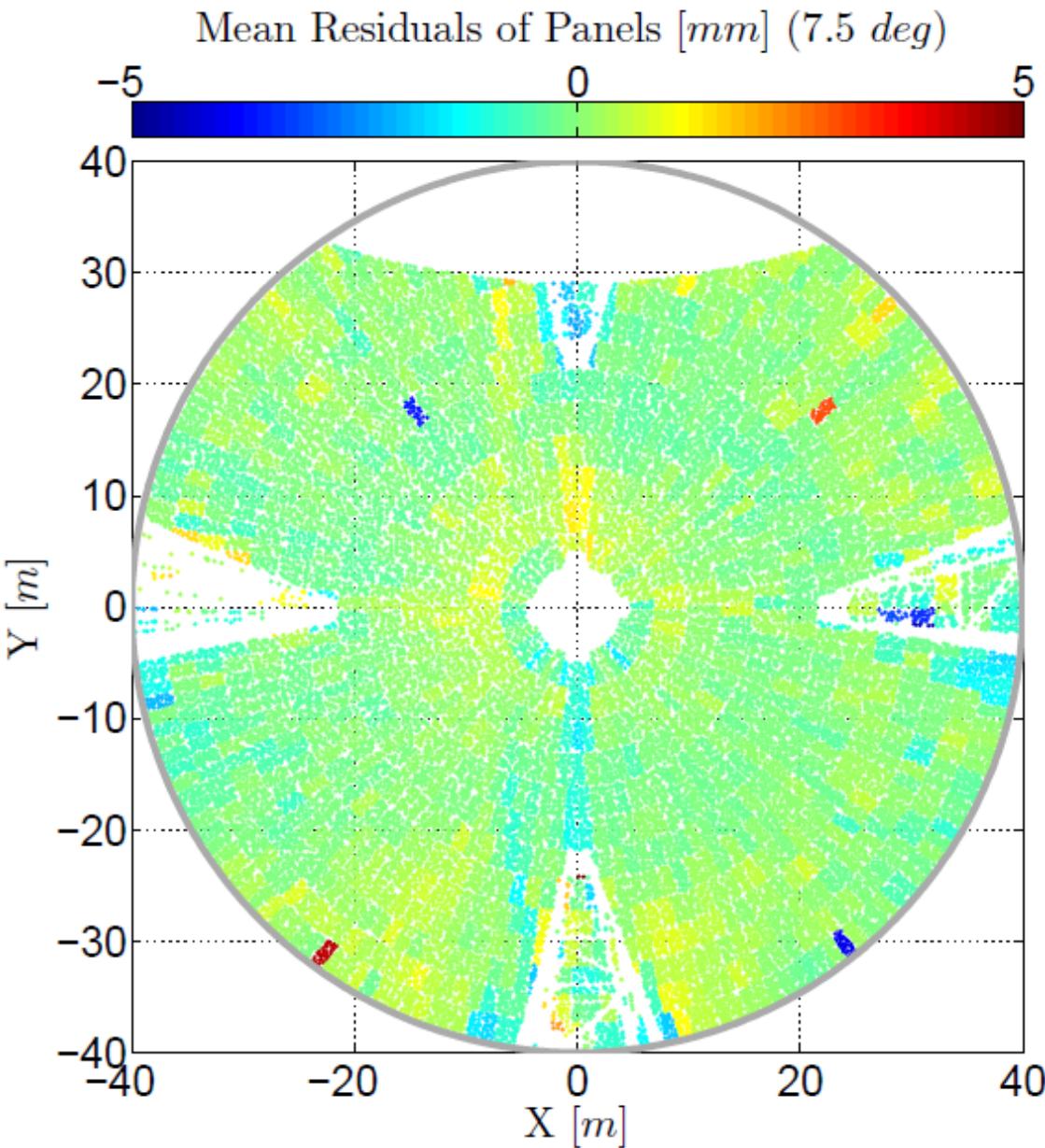


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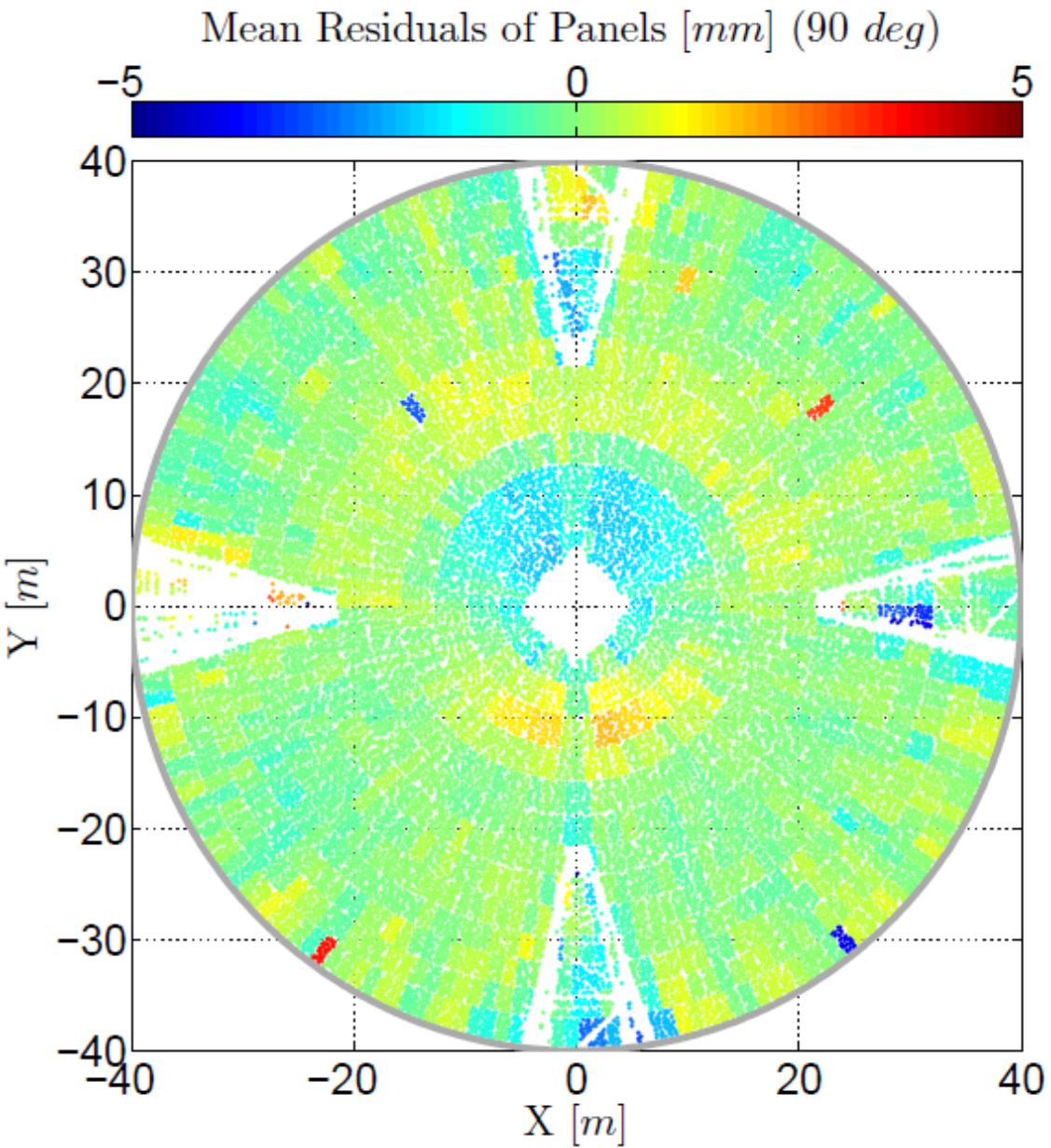
# Panels at 7.5° elevation



# Panels at 7.5° elevation



# Panels at 90° elevation



- Terrestrial laser scanning has potential for detecting telescope deformations
- Terrestrial laser scanners (TLS) have dominant systematic errors, which need to be calibrated/corrected for
- Position of TLS is important (near primary focus)
- Data analysis for radio telescopes requires sophisticated pre-processing steps