

# Surface optimization of the Yebes 40-m radiotelescope using microwave holography

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*Most of the work presented here has been published in:*

**J. A. López-Pérez et al.: “Surface Accuracy Improvement of the Yebes 40 Meter Radiotelescope Using Microwave Holography”. IEEE Trans. on Ant. & Prop., vol. 62, No. 5, May 2014.**

# Introduction



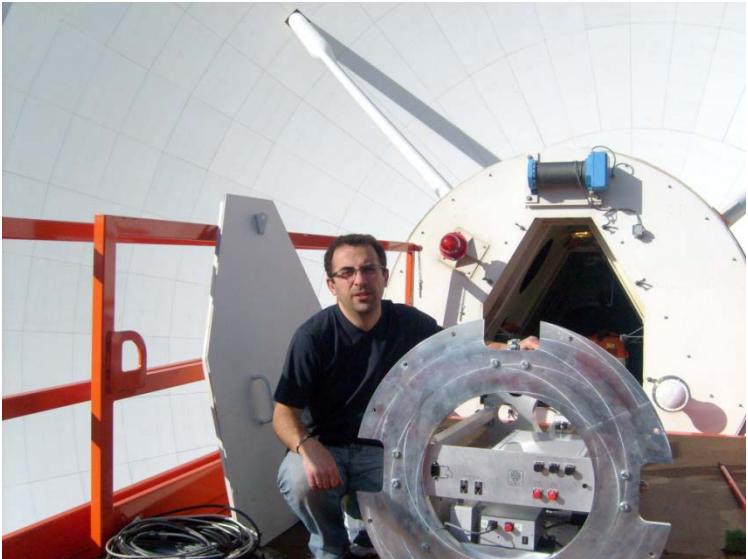
Yebes 40-m radiotelescope

$$G = \eta_a \cdot \frac{4\pi}{\lambda^2} \cdot A_f$$

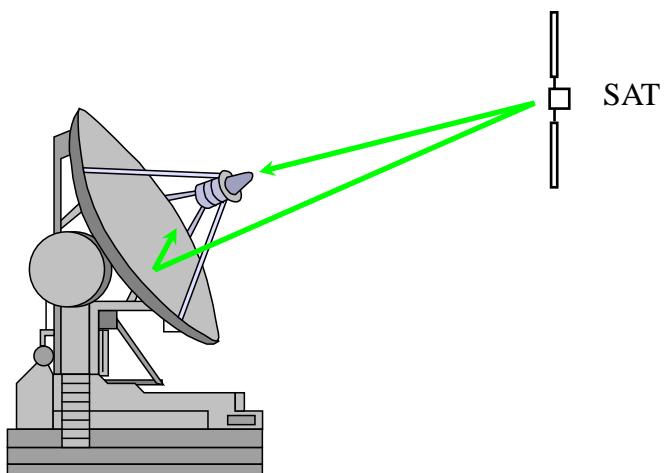
$$\eta_s = e^{-\left(\frac{4\pi\varepsilon}{\lambda}\right)^2}$$

- Large reflectors suffer from **surface deformations due to gravity, temperature and wind loads**, which cause a **reduction in aperture efficiency**, particularly at mm-wavelengths.
- Microwave **holography** is a suitable metrology technique to measure the reflector surface due to its accuracy, resolution and speed. In addition, it provides EM properties which can't be provided by other techniques.

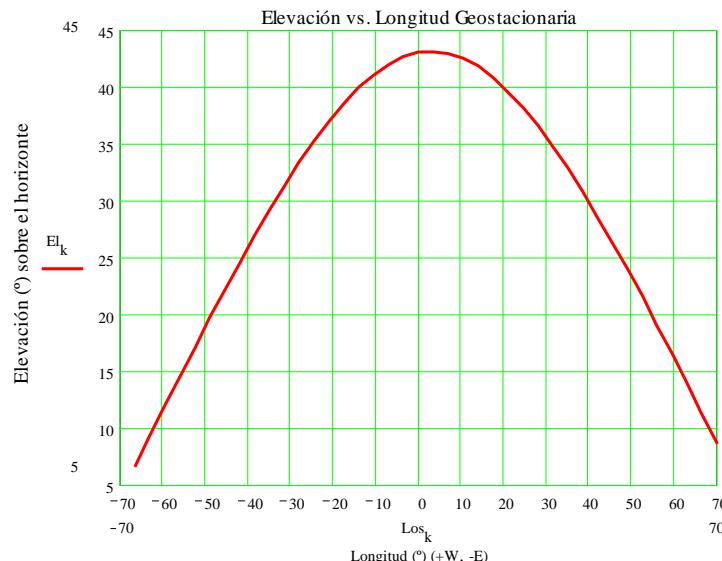
# 40 m holography receiver



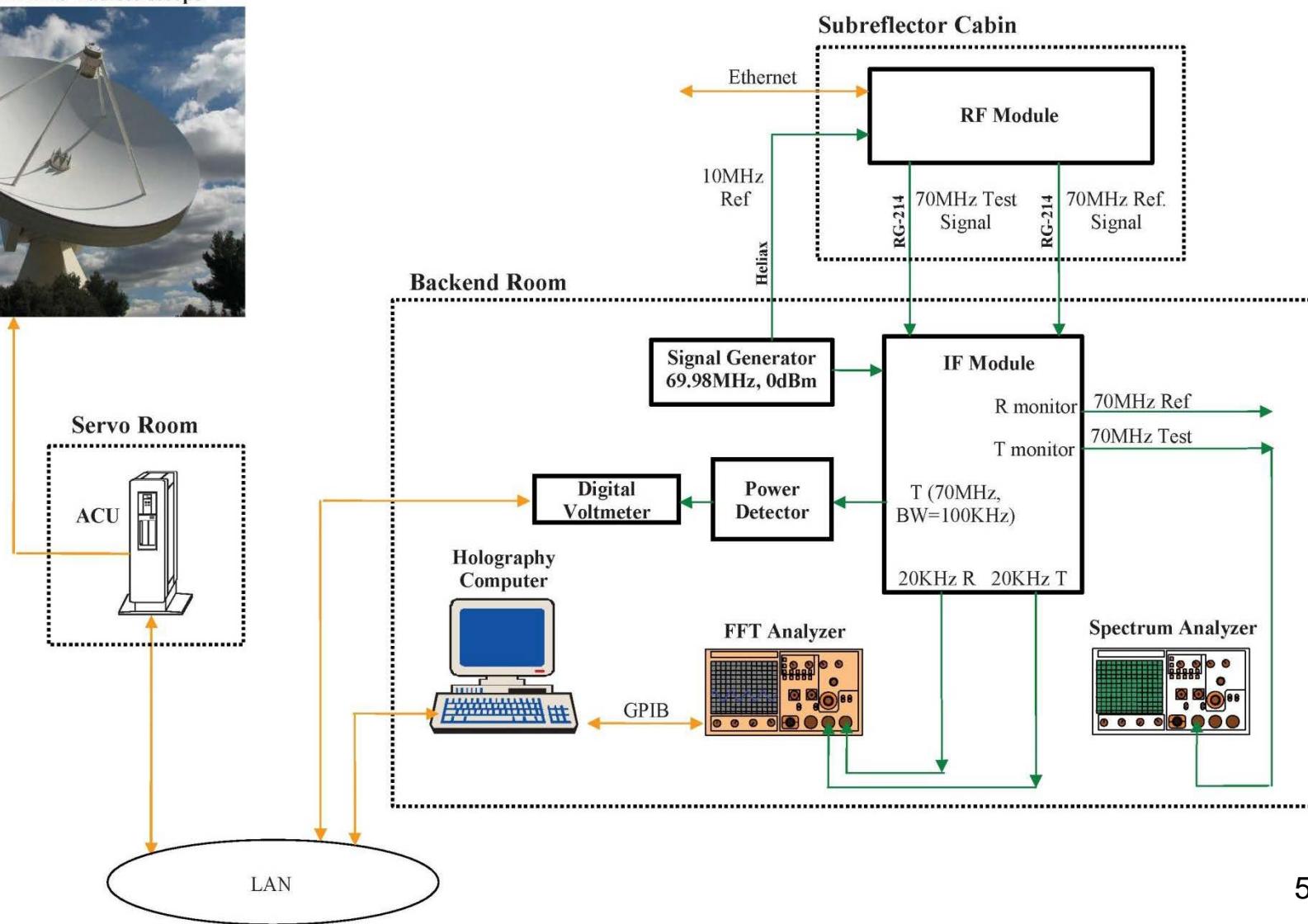
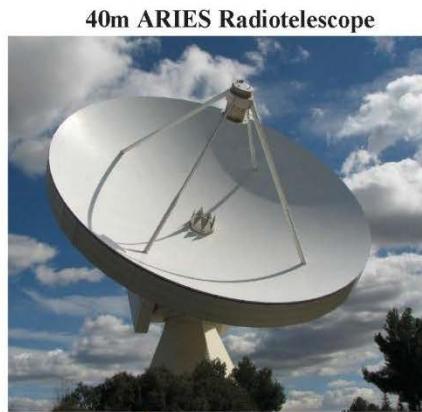
Installing the Yebes 40-m holography receiver



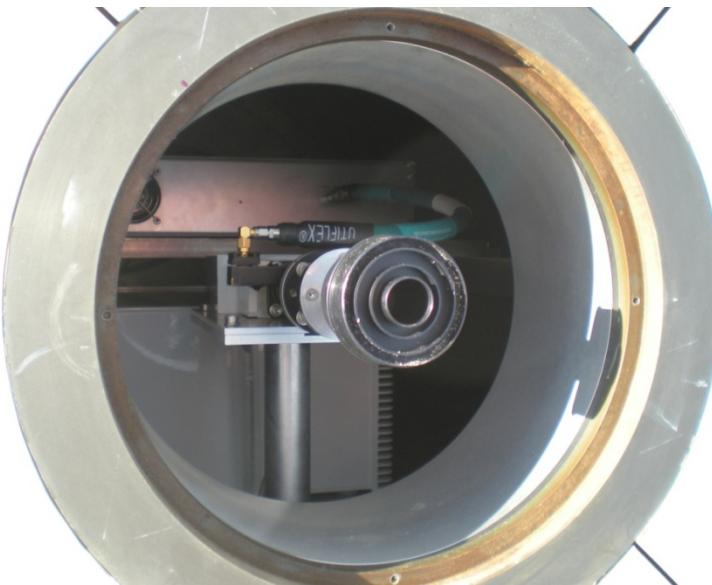
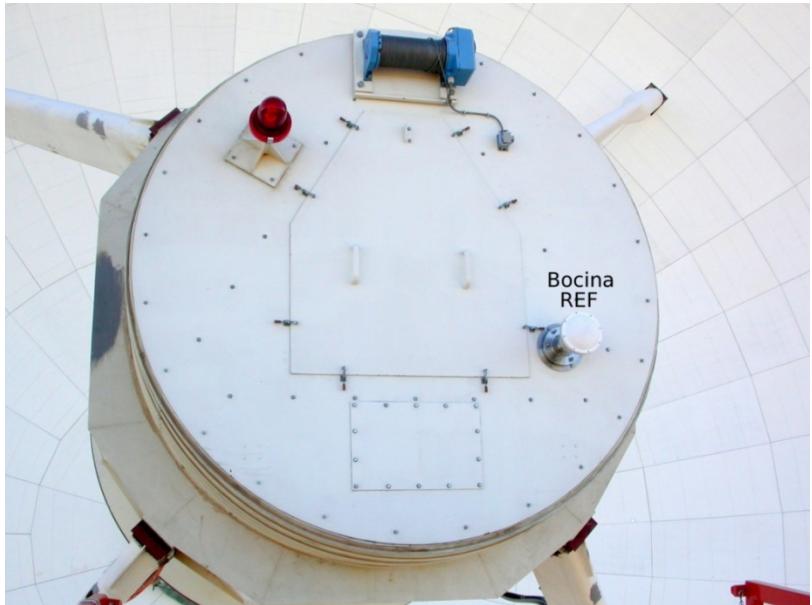
- Coherent microwave holography receiver in prime focus position.
- Using beacons from GEO satellites in Ku-band (10.9 – 12.75 GHz) available at several elevation angles ( $20^\circ$  ..  $43^\circ$ ).
- Permanent installation for periodic measurements.



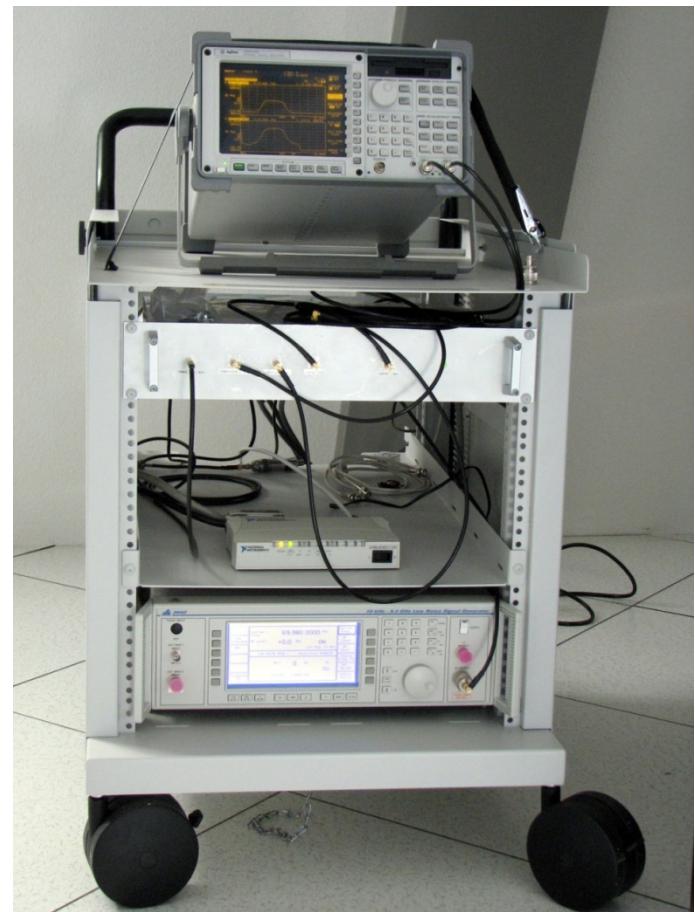
# System block diagram



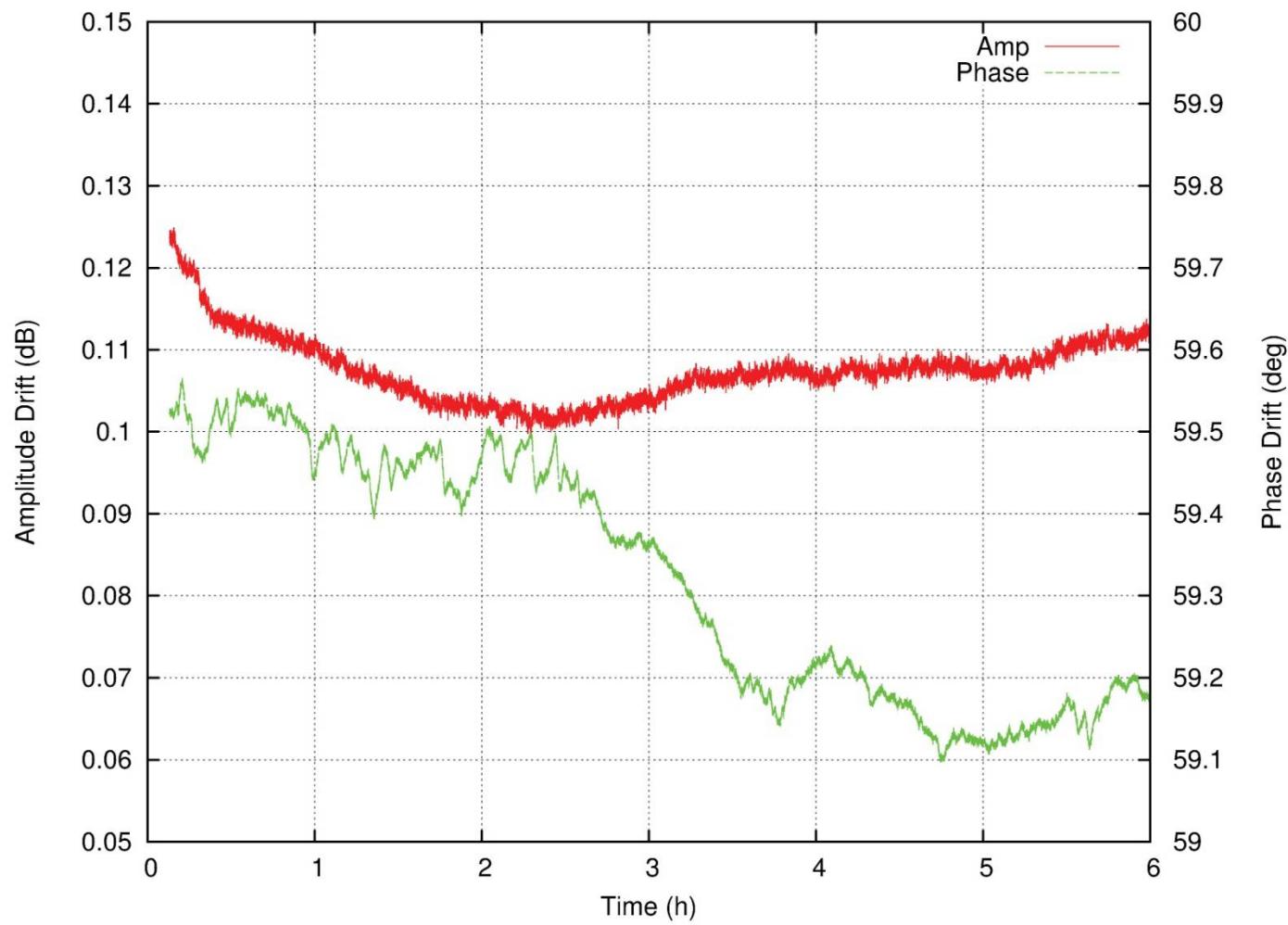
# RF module installation



# IF module + backend



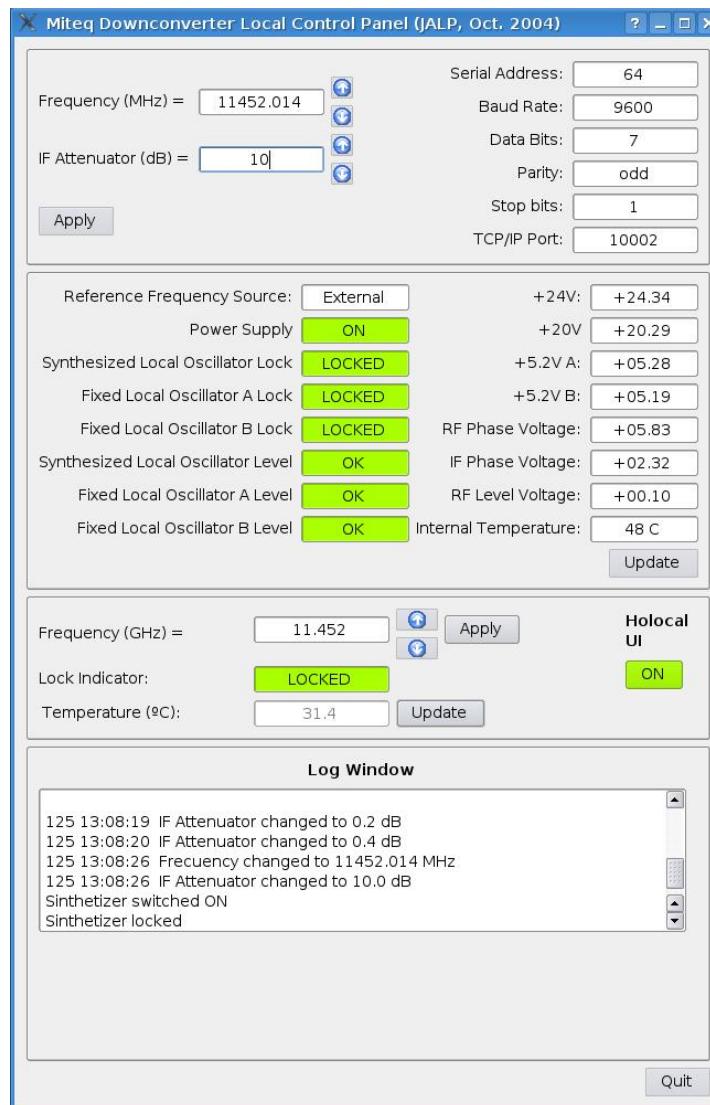
# Holography Rx stability



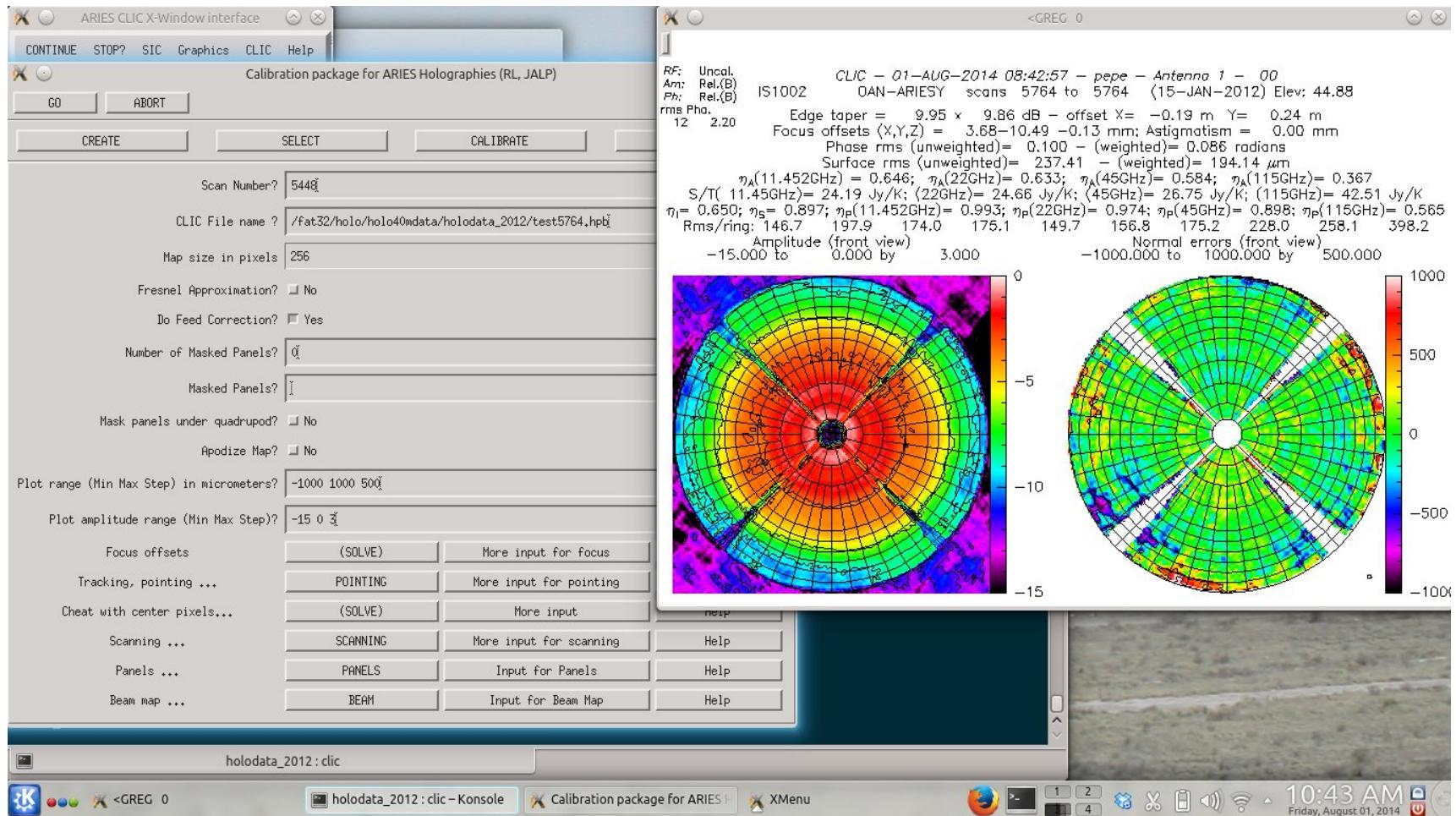
# Summary of Holography RX parameters

- Superheterodyne dual channel receiver at room temperature
- Frequency range: 10.9 – 12.75 GHz
- Prime focus installation
- REF antenna: Conical corrugated feed with 162mm diám.  
HPBW=11.3°
- TEST feed: ring-choke feed -9dB @ 64°
- REF channel: Trx < 96 Kelvin, Tsys < 111 Kelvin
- TEST channel: Trx < 83 Kelvin, Tsys < 126 Kelvin
- IF frequency: 20 KHz
- IF BW: 10 KHz

# Rx Monitor & Control SW

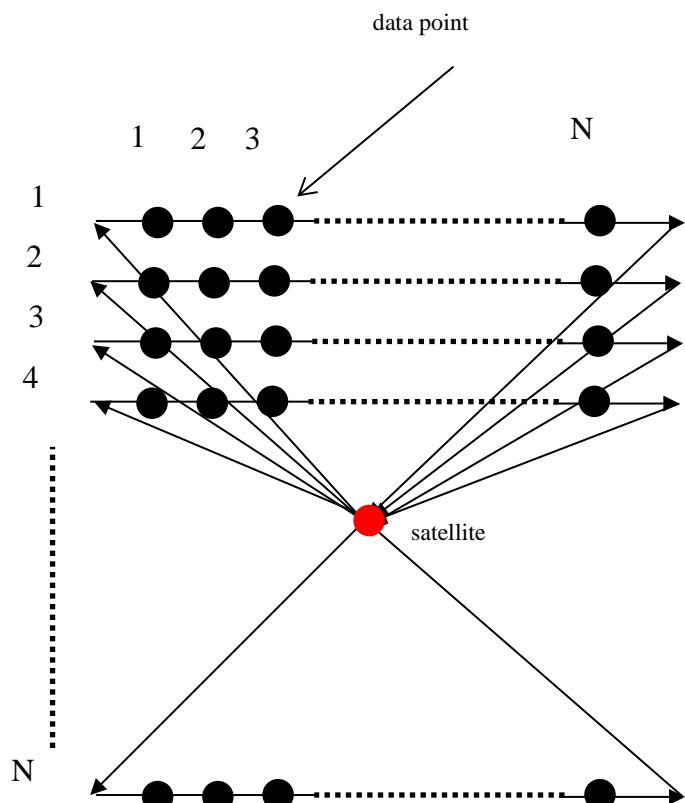


# Data Reduction & Analysis SW

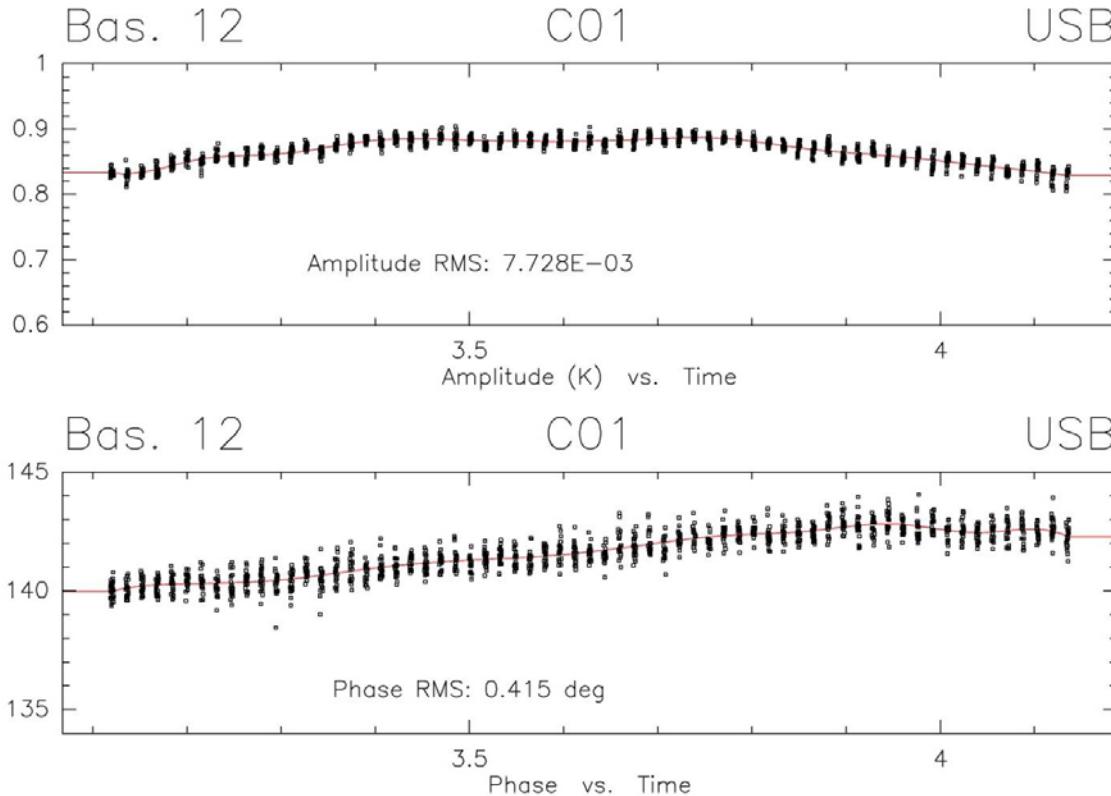


The ALMA Holography Software, from Robert Lucas, has been adapted to include the Yebes 40-m case.

# Scanning during measurements

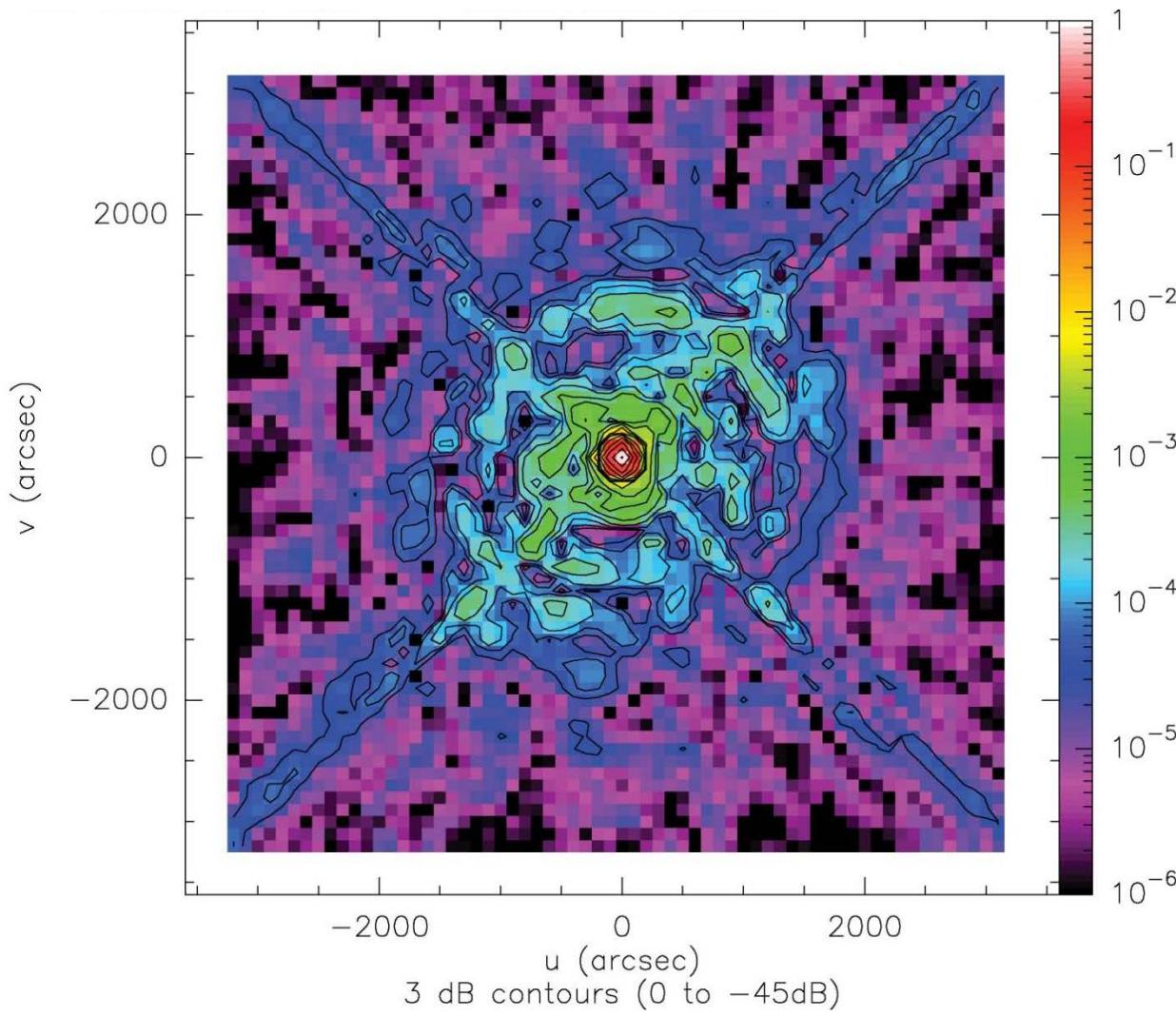


# Calibration data



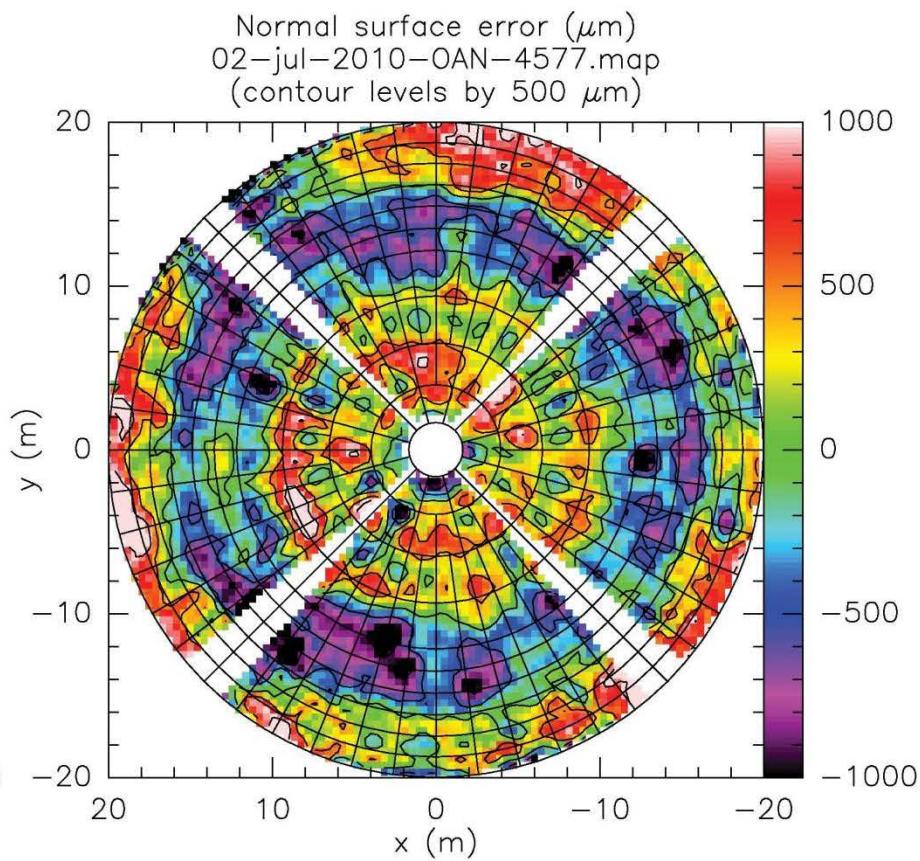
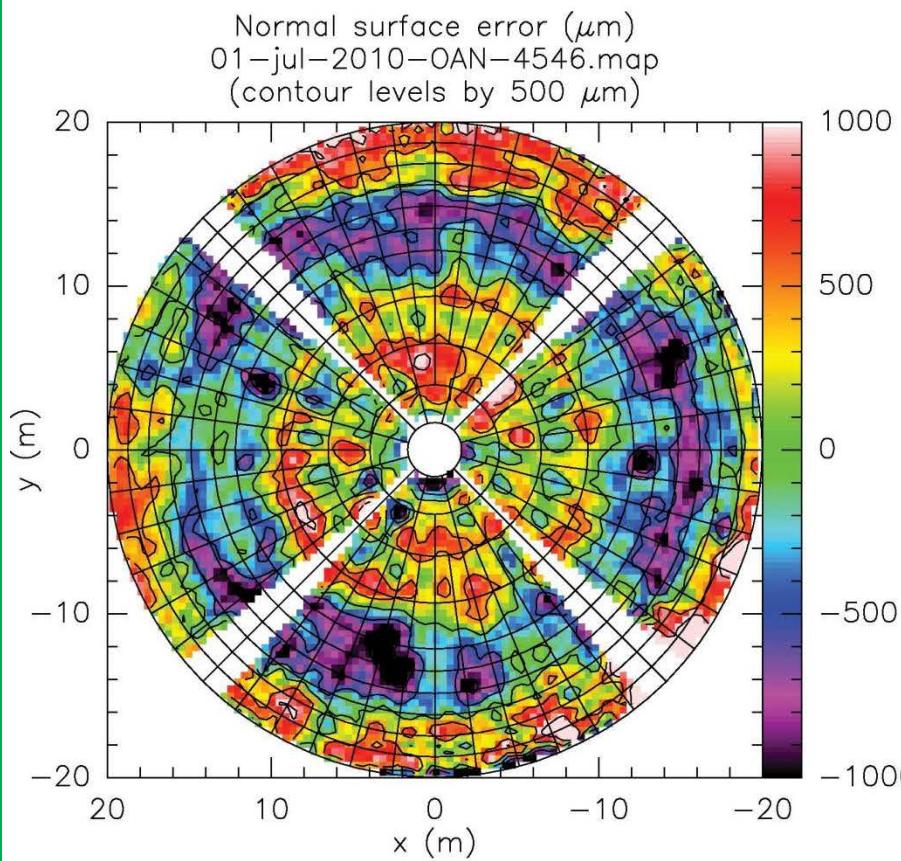
$$\phi_{RMS} = \frac{4\pi}{\lambda} \varepsilon_{RMS} \Rightarrow \varepsilon_{RMS} (\mu m) \approx 36.4 \cdot \phi_{RMS} ({}^0)$$
$$\phi_{RMS} = 0.415 {}^0 \Rightarrow \varepsilon_{RMS} = 15 \mu m$$

# First measurements (July'2010)



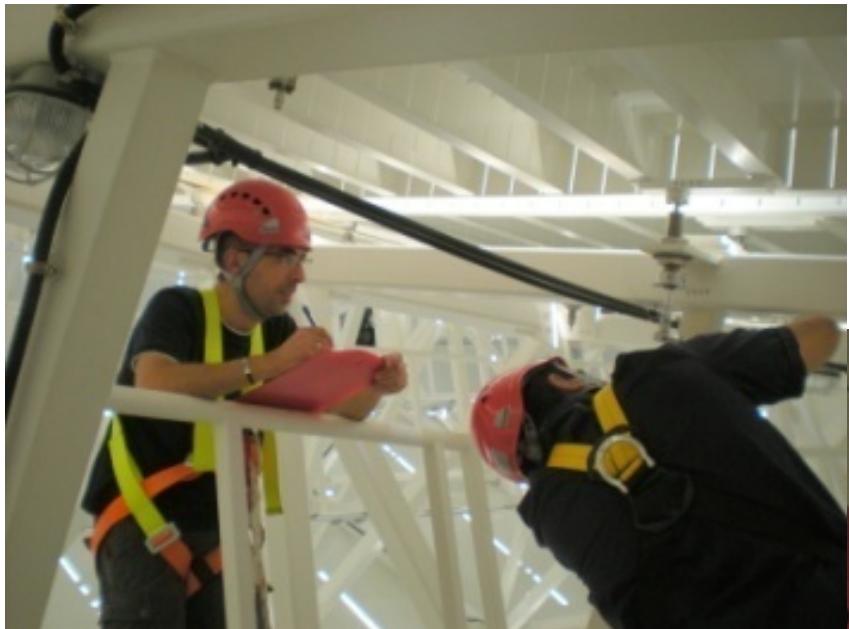
**128x128 @ 100" (3.25h)**

# First measurements (July'2010)

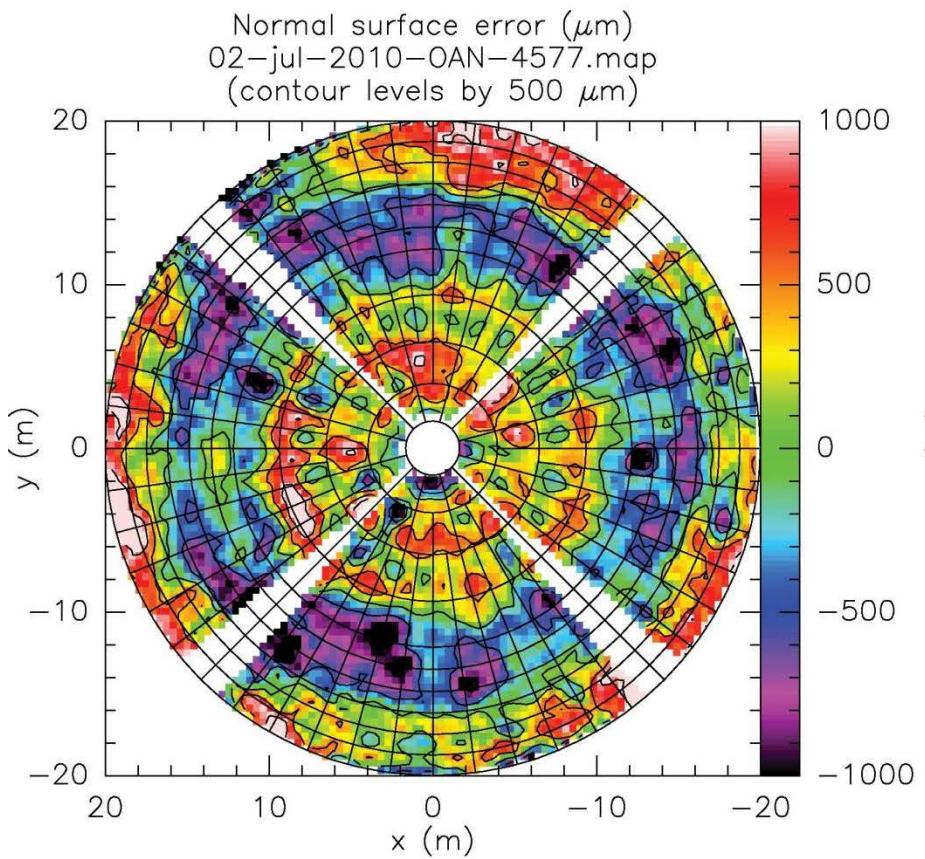


**485 microns WRMS**

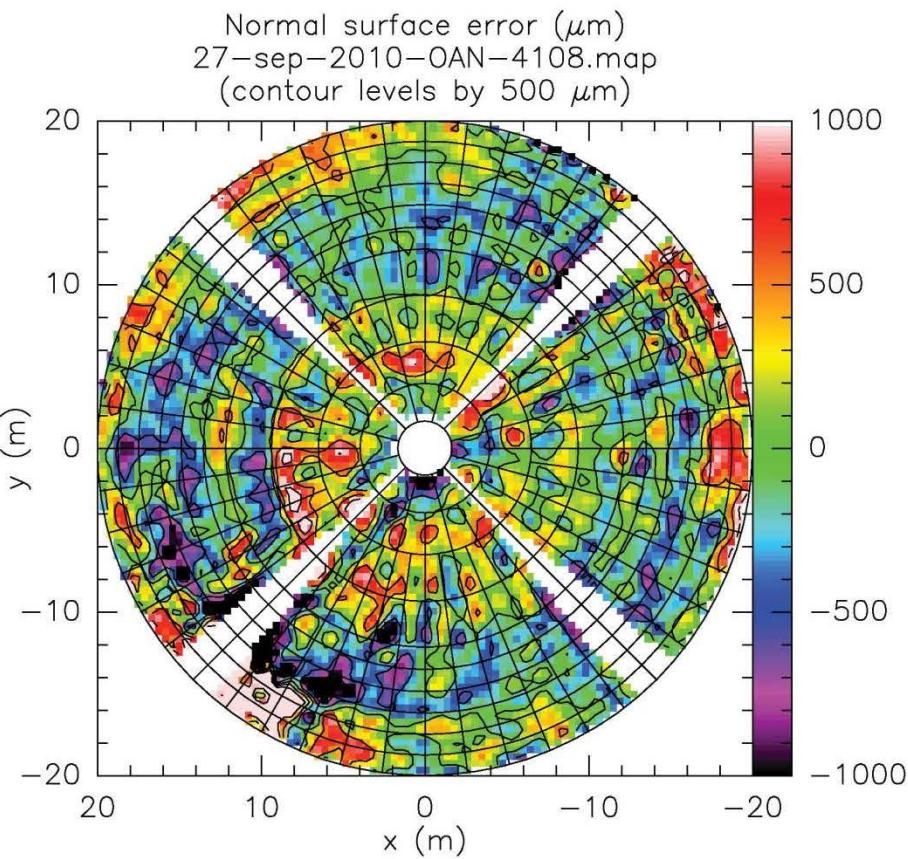
# First surface adjustments



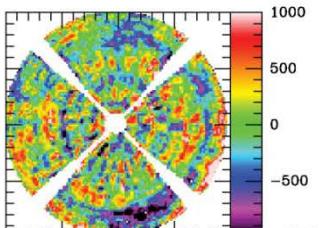
# Surface check after 1<sup>st</sup> partial adjustment



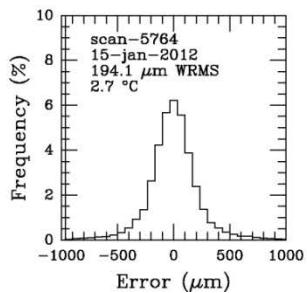
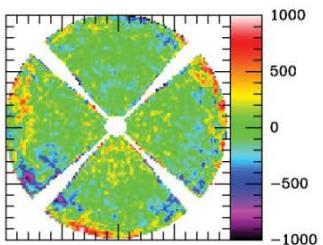
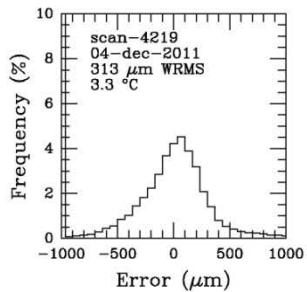
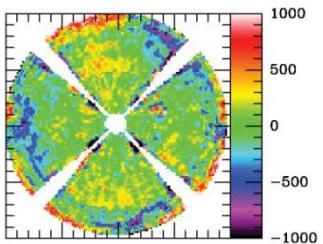
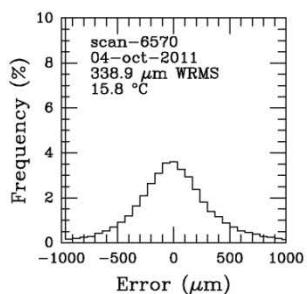
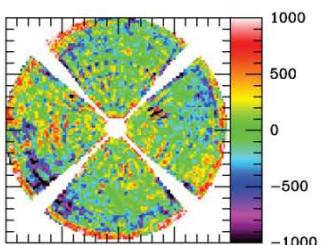
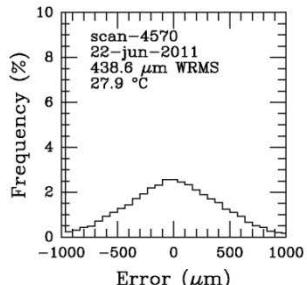
485 microns WRMS  
July'2010



385 microns WRMS  
Sept'2010

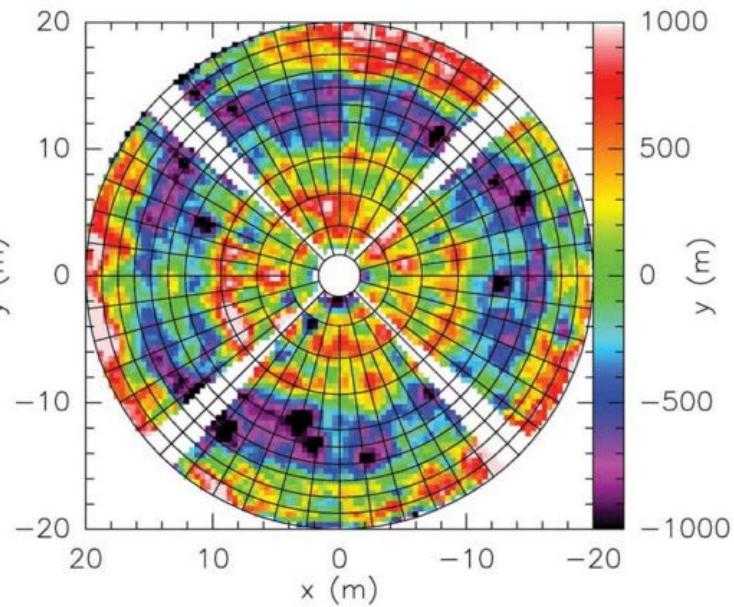
Normal Surface Error ( $\mu\text{m}$ )

Surface Error Distribution

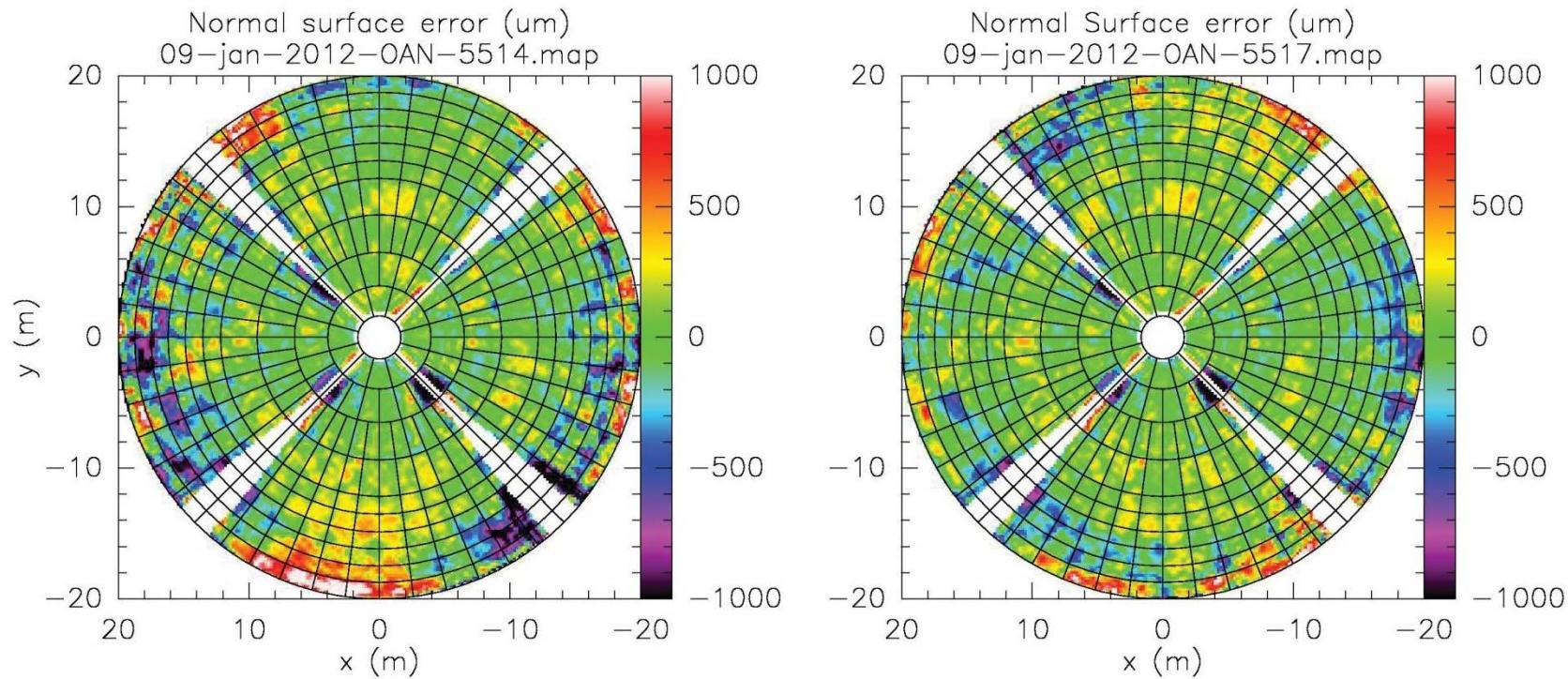


# Surface improvement evolution

Surface accuracy in July'2010

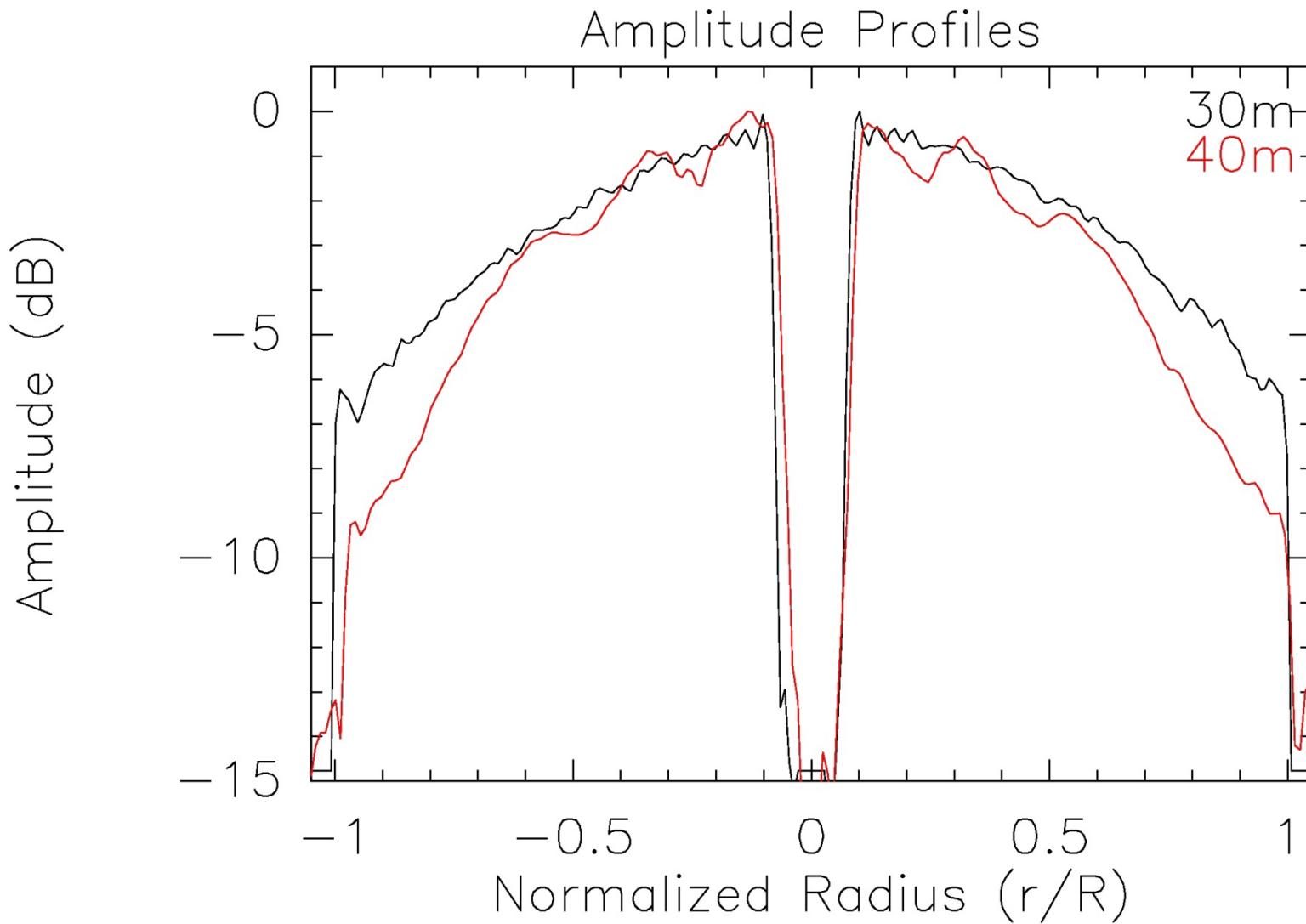
485  $\mu\text{m}$  WRMS

# Measurement repeatability (I)

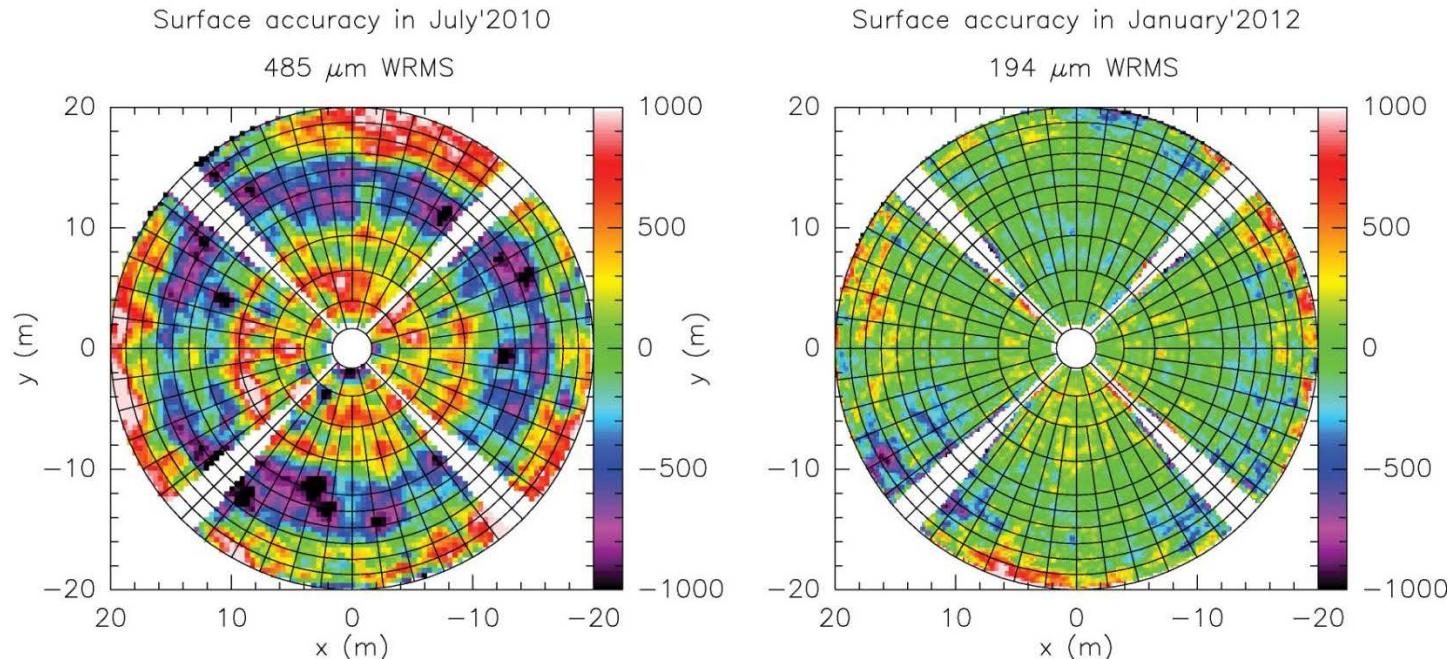


Anillo	1	2	3	4	5	6	7	8	9	10
Mapa 5514 ( $\mu\text{m}$ WRMS)	166	355	180	164	167	193	273	339	430	610
Mapa 5517 ( $\mu\text{m}$ WRMS)	161	345	176	159	137	152	243	251	270	379
Repetibilidad ( $\mu\text{m}$ WRMS)	44	45	58	76	115	143	203	323	467	598

# Measurement repeatability (II)



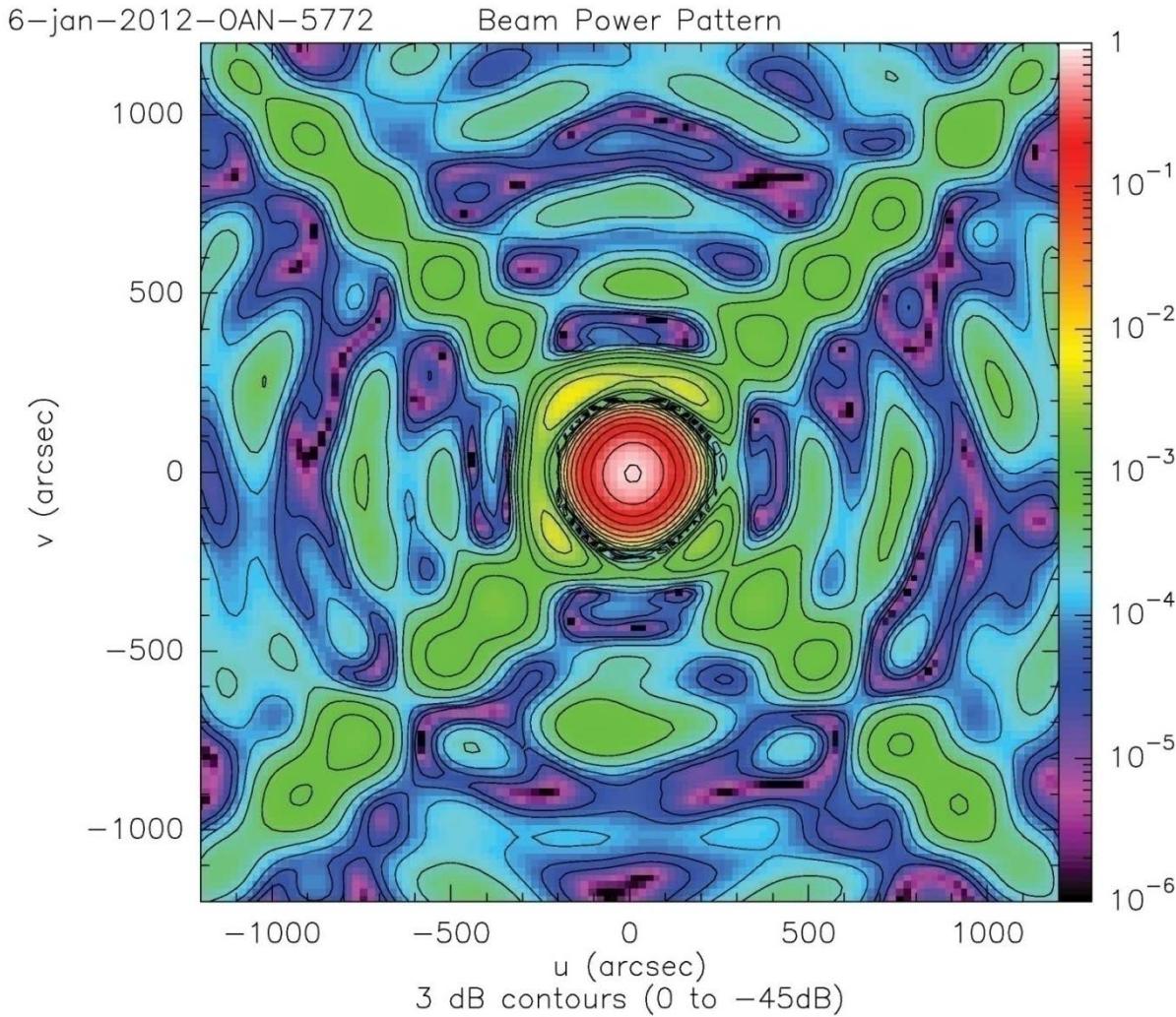
# Surface improvement



	Mapa 4577				Mapa 5764			
f (GHz)	11,45	22	45	86	11,45	22	45	86
$\eta_t$ (%)	65,1	65,1	65,1	65,1	65	65	65	65
$\eta_{sp}$ (%)	89,6	89,6	89,6	89,6	89,7	89,7	89,7	89,7
$\eta_b$ (%)	93	93	93	93	93	93	93	93
$\eta_s$ (%)	95,4	84,1	47,6	4,8	99,3	97,4	89,8	70,4
$\eta_A$ (%)	51,8	45,6	25,8	2,6	53,8	52,8	48,7	38,2

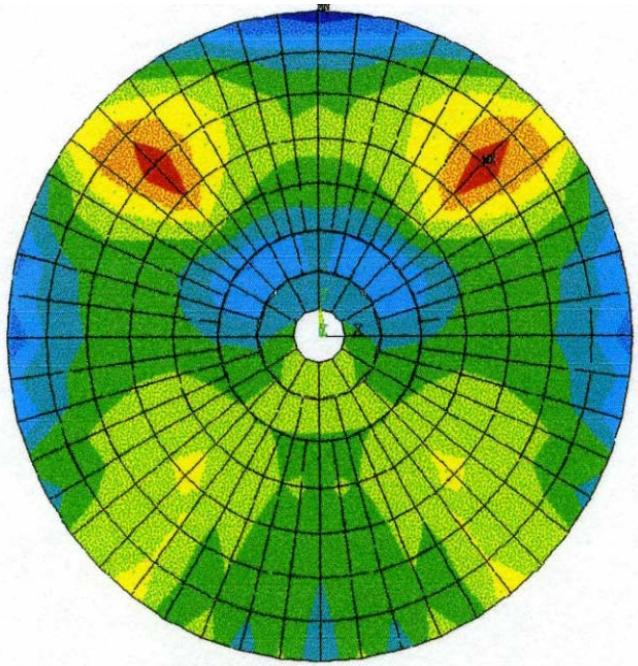
J. A. López-Pérez et al.: “Surface Accuracy Improvement of the Yebes 40 Meter Radiotelescope Using Microwave Holography”. IEEE Trans. on Ant. & Prop., vol. 62, No. 5, May 2014.

# Additional results

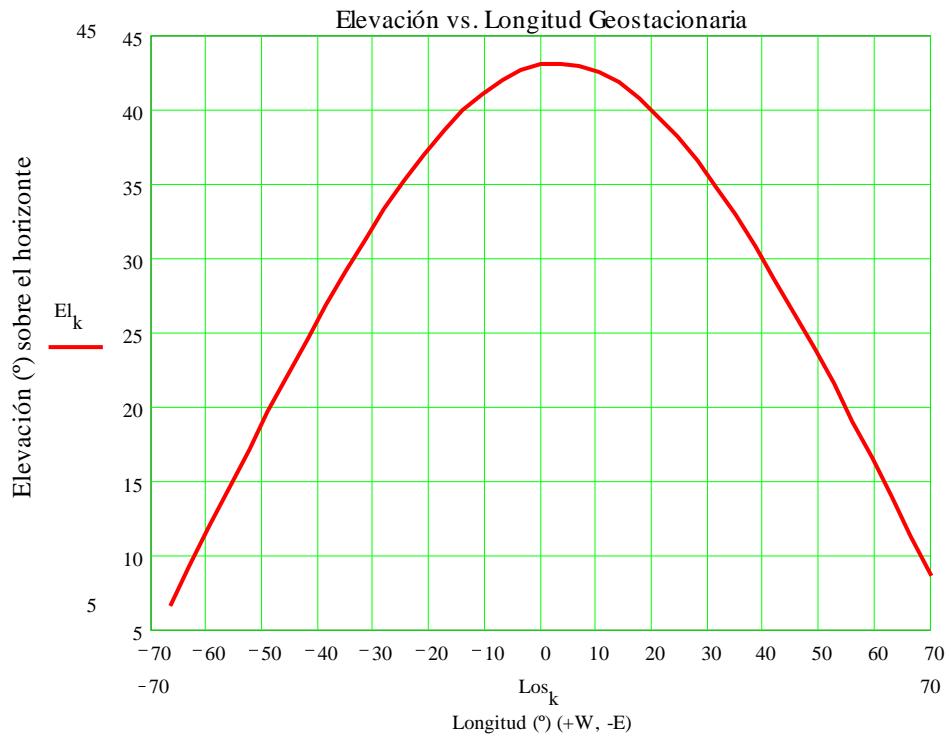


**HPBW = 165" = 46 mdeg @ 11.45GHz**

# Verify FEM analysis at low elevation angles

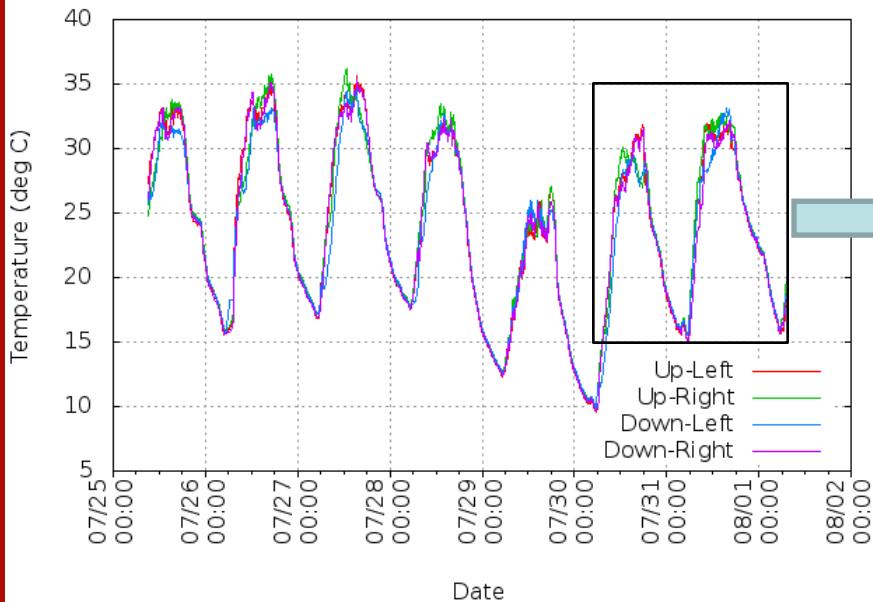


Gravity,  $\varepsilon = 30^\circ$   
after adjust at  $\varepsilon_0 = 45^\circ$

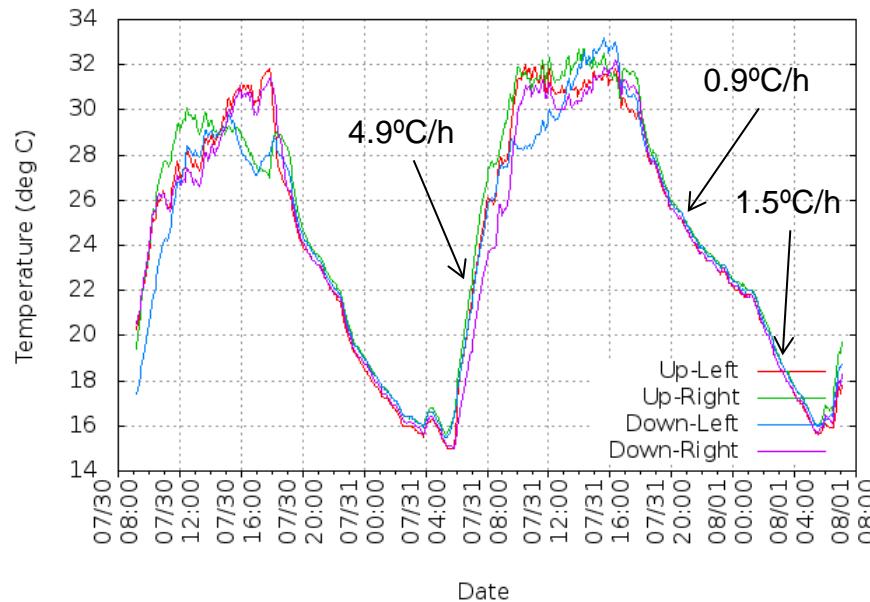


# Quadrupod Temperature Measurements using PT100 1/10 class B sensors

Time evolution of 40m radiotelescope tetrapod leg temperatures



Time evolution of 40m radiotelescope tetrapod leg temperatures



$$\left. \begin{aligned} L_{leg} &= 18m \\ \alpha_{steel} &\approx 0.01mm / K / m \\ \Delta T &\approx 18^\circ C_{pk-pk} \end{aligned} \right\} \Rightarrow \Delta L \approx 3.2mm \approx \lambda @ 86GHz$$

# Conclusions

- Design, construction, characterization and installation of a prime-focus dual channel Ku-band receiver.
- Modification of ALMA holography analysis software to include the 40-m telescope. Others could be added.
- Surface improvement from **485 to 194 microns**.
- Further measurements and adjustments to be performed at  $43^{\circ}$  with new test feed.
- Measurements at lower elevation angles to be performed.
- PT100 network to evaluate the telescope thermal behaviour.

# References

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- J.W.M. Baars, R. Lucas, J. Mangum, J. A. López-Pérez: **“Near-Field Radio Holography of Large Reflector Antennas”**. *IEEE Antennas and Prop. Magazine*, vol. 49, No. 5, October 2007, pp. 24-41.
- J.E. Garrido-Arenas, A. Barcia, J. A. López-Pérez, J. M. Páez: **“Improvement of a Cassegrain Atenna by Secondary Surface Corrections”**. *Microwave Journal*, March, 1999, pp. 82-98.

# Thank you !!

