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## Controlled release of carbamazepine from pellets and tablets manufactured with hydroxypropyl methylcellulose

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*Dedicated to Prof. Dr. Adel Sakr, Cincinnati, Ohio, USA, on the occasion of his 60<sup>th</sup> birthday*

Hydrophilic matrices are simple and relatively inexpensive prolonged release formulations. Particularly in the case of very soluble drugs, however, quick diffusion through the outer gel layer often occurs followed by a decrease in release rate due to the increase of diffusional pathlength [1, 2], whereas poorly soluble drugs were often released by erosion [3]. Ford et al. [1, 4] have examined the influence of formulation factors on drug release from hydroxypropyl methylcellulose (HPMC)-matrix tablets. The use of mixtures of polymers represents a potential way of achieving required release properties. Mixtures of different non-ionic cellulose ethers usually lead to formulations with first order release kinetics. In the opposite, mixtures of nonionic and ionic cellulose ethers can show a zero order release profile [3]. The aim of this work was the preparation of orally extended release dosage forms containing the water insoluble drug carbamazepine (C) with a nearly constant release rate for a period of time by means of HPMC-blends with different molecular weight. The influence of HPMC-mixtures on the release of C is shown in Fig 1. A decrease in molecular weight and viscosity leads to a decreased gel formation and therefore to a higher release rate of C. This observation is in agreement with literature data [7] and probably related to a greater polymer entanglement and a smaller effective area for molecular diffusion into the gel.

The presence of a drug with low solubility in the swelling front could contribute to a greater macromolecular relaxation in the transition region and the formation of a drug concentration gradient in the dissolution/erosion front with the result of a zero order kinetics and a total drug release from tablets containing HPMC or HPMC-blends. This mechanism can be described by the equation of Korsmeyer [6]:  $M_t/M_\infty = K \cdot t^n$ .

Where  $M_t/M_\infty$  is the fractional release of drug,  $t$  is the release time,  $K$  is a constant, and  $n$  is the diffusional exponent for drug release. The calculated value ( $n = 0.87-1.08$ ) for all formulations indicated Case II- or Super Case II transport.

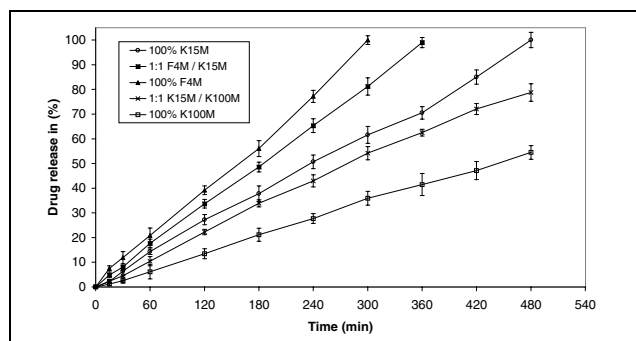


Fig 1: Comparison of carbamazepine release data from tablets with different HPMC-Combinations  
Confidence intervals for  $n = 6$ ; 95% probability (Student's distribution)

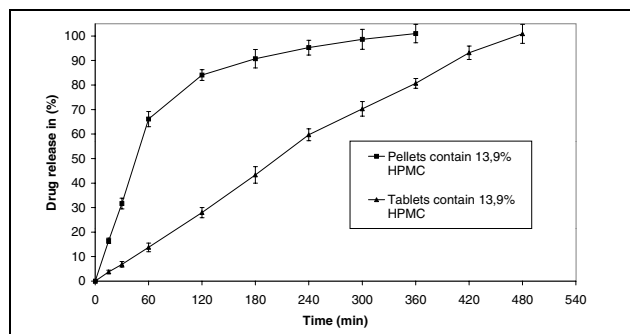


Fig 2: Comparison of carbamazepine release data from different formulations  
Confidence intervals for  $n = 6$ ; 95% probability (Student's distribution)

Fig. 2 shows differences of drug release from matrix pellets and matrix tablets. While drug release from pellets obeys first order release kinetics, the release from tablets shows a zero order behavior.

An addition of up to 2% magnesium stearate (Mg-S) led not to a significant change in drug release. In opposite to Sheskey et al. [10] we found that an addition of 3% Mg-S led to a significant diminution of C-release.

In conclusion, the control of drug release, from tablets containing a high dose of C by blending various kinds of HPMC with different molecular weight was possible to a high degree.

## Experimental

500 g of a powder mixture of 13,9% HPMC (Methocel F4M premium  $MW_{av}$  74777 g/mol, Methocel K15M premium  $MW_{av}$  108620 g/mol, Methocel K100M premium  $MW_{av}$  192856 g/mol, Colorcon GmbH, Königstein, Germany), 77,1% C, (AWD-GmbH, Dresden, Germany), 4% polyvinylpyrrolidone (PVP) K30 (BASF, Germany), 4% lactose (Meggler, Germany), 0,8% Talc (Pinorolo, Italy) and 0,2% Mg-S (Synopharm, Germany), were used to produce pellets in a fluidized-bed rotor granulator (GPCGI, Glatt Air Techniques, Germany) by continuously spraying an aqueous binder solution of 10% polyethylene glycole (PEG) 6000 and 3% PVP K90 (Serva, Germany). The dissolution test was carried out with the pellet fraction 1–1.4 mm. The same powder mixture was granulated with a mixture of 10% (PEG) 6000 and 3% PVP K 90 in ethanol 90% (v/v) by means of mortar and pestle. The granule sieve fraction 318–500  $\mu$ m was used to produce tablets, 13 mm in diameter, (KP 2 press, Wittenberg, Germany). The dissolution tests were made according to USP 23 by a paddle-apparatus (Erweka DT6, Heusenstamm, Germany). (C) was assayed by HPLC (Bischoff Analytiktechnik und -geräte GmbH, Leonberg, Germany) using a reversed-phase column Kromasil<sup>®</sup> C18. The eluent was methanol/water (70:30, V/V),  $\lambda = 285$  nm, flow rate = 1 ml  $\cdot$  min<sup>-1</sup>. The molecular weights of HPMC-kinds were determined viscosimetrically on the base of the Mark-Houwink equation [8, 9] with  $a = 3.39 \times 10^{-4}$  and  $K = 0.88$  [5].

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Received January 7, 2000

Accepted February 26, 2000

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